

# **Atlas of Time-Temperature Diagrams for Irons and Steels**

Edited by  
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## About the Editor

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A member of ASM for more than 25 years, and active in the Lehigh Valley Chapter as well as nationally, he is presently chairman of ASM's Technical Book Committee and a member of its Publication Council. He has taught many ASM MEI courses since 1977 and made eight of the ten video lectures for "Principles of Metallography."

Also active in other societies, he is presently chairman of ASTM Committee E-4 on Metallography and is a past president of the International Metallographic Society and is a fellow of both ASTM and ASM International.

Mr. Vander Voort is the holder of four US patents, and has over 60 publications to his credit including *Metallography: Principles and Practice*, McGraw-Hill, 1984.

## Preface

The 1930 publication of the epic paper by E.S. Davenport and E.C. Bain on the isothermal diagram concept had a profound influence on physical metallurgy, metallography and heat treatment. Prior to the development of this technique, heat treatment was truly an art - clothed in secrecy and often unpredictable. Metallurgists debated, theories were proposed and demolished. Even the basic constituents in steel microstructures were not well understood and firmly established. Indeed, the arguments over pearlite vs sorbite and troostite raged on for nearly another decade. However, the simple concept of the isothermal diagram brought order into this picture and paved the way for the current understanding of phase transformations and industrial control of heat treating processes. Indeed, they even showed the way for new processes, such as martempering and austempering.

Metallurgists began to develop isothermal transformation (IT) diagrams, also called time-temperature-transformation (TTT) diagrams or C-curves, for many steels. At the same time, the understanding of hardenability was being advanced through the use of experimental techniques, chiefly the Jominy end-quench test and several variants (for steels with either very low or very high hardenability), and by mathematical modeling of cooling conditions and the calculation of hardenability curves from chemical analysis and grain size information. These two developments were by nature interrelated because of their mutual influence on heat treatment. Hardenability techniques were primarily centered upon predicting the size of a bar of a known composition that would just "through harden" in a given quench medium. The "through harden" aspect related to the microstructure where this term means that the center of the bar contains a minimum of 50% martensite. In the early days of this work, the balance of the structure did not receive much attention. However, the ability to predict the Jominy curve and cross-sectional hardness patterns in heat treated bars was found to depend on knowing what else would form as the ability to produce martensite decreased.

While isothermal transformation diagrams were instrumental in providing an understanding of how austenite transforms, and in identifying the constituents that can form in a given steel, they were not developed under conditions similar to quenching where the specimen temperature decreased at some rate, generally variable, and the structures were formed over a wide range of temperatures. Attempts were made to utilize IT diagrams for continuous cooling situations but the results were never satisfactory. For simple alloys, such correlations were reasonably useful but as the hardenability increased, particularly bainitic hardenability, they became less useful. This spawned the development of continuous cooling transformation (CCT) diagrams.

Because the science of physical metallurgy was much better established by the time CCT diagrams became common, their development had much less of an impact on metallurgy than the 1930 introduction of the IT diagrams. However, this in no way detracts from the practical value of the CCT diagram. The first diagrams were made using metallographic observations of the microstructures produced at different test locations on Jominy bars that had been end quenched for different times before the entire bar was rapidly immersion quenched. Because the cooling rate varies as a function of the distance from the end-quenched face, a great deal of information could be obtained. A number of interrupted Jominy bars were heat treated with varying end-quench times. The cooling curves at each location on the Jominy bar had to be determined. Each bar was hardness tested and then polished along the side. Then, the metallgrapher determined the amounts of each constituent present at key locations along the bar. Tedious, yes, but useful. Metallurgists were quick to adopt use of the dilatometer for developing CCT diagrams. When a specimen is cooled at a specific constant rate, the phase transformation produces a change in length which can be measured by the dilatometer. A number of specimens would be run at a variety of cooling rates and the arrest points were plotted on the cooling curve for each specimen. The microstructure of each dilatometer pin was examined to be sure of the nature of the transformation. Then, the arrest points were connected together to map out the regions over which a given constituent formed from the austenite. Other techniques and other methods of plotting also evolved, for example, the

British diagrams plot results as a function of different locations on bars of different diameter cooled at different quench rates. Instead of following a cooling curve from the upper left corner of the diagram towards the x-axis, their data are read vertically. The Benelux CCT diagrams also are plotted differently with the x-axis showing the time to cool from 800 to 500°C.

Irrespective of the way the continuous cooling data were plotted, CCT diagrams are very helpful for understanding or predicting heat treatment response, especially for those treatments that involve quenching baths. As with the IT diagrams, CCTs also have their limitations. Actually, the two diagrams are complementary, not competitive. IT diagrams are best suited for developing annealing, martempering or austempering practices, while CCT diagrams are best suited for developing quench hardening practices. Neither diagram, however, tells us anything about the effect of tempering. Dilatometrically derived CCT diagrams have been criticized because the device tries to suppress the recalescence effects associated with a phase transformation in its desire to maintain a constant cooling rate.

In the United States, IT diagram development progressed rapidly, mainly as a result of the initial and continued interest in them by researchers at the United States Steel Corporation. The US Steel collection of diagrams was republished by ASM in 1977 but has been out of print for some time. Not all of the diagrams in the 1977 collection were made by US Steel, however, and some CCT diagrams were included. Other American companies became involved in the development of both IT and CCT diagrams. Notable is the work by the Climax Molybdenum Corporation who published a number of books, articles and pamphlets, but no overall atlas. Other countries have also produced excellent collections of IT and/or CCT diagrams developed by their researchers; for example, the German, French and Benelux countries all produced excellent diagrams for their steels and published compendiums. In 1980, ASM republished CCT diagrams developed by M. Atkins of British Steel Corporation. Besides these, many diagrams can be found scattered throughout the literature. Vanitec recently published a collection of diagrams from all over the world of steels containing vanadium.

Besides IT and CCT diagrams, there are other time-temperature type diagrams that have never been collected together in one place. First, there are diagrams that show transformation after applied pressure or deformation or under natural cooling conditions. There are time-temperature-embrittlement (TTE) diagrams dealing with temper embrittlement. There are time-temperature-precipitation (TTP) diagrams that show the conditions, mainly isothermal, under which various nitrides, carbides or intermetallic phases precipitate in a wide variety of steels. There are time-temperature-sensitization (TTS) diagrams that show intergranular attack after sensitization treatments.

This atlas brings together many of the published IT and CCT diagrams from US, British, German, French and Benelux collections as well as previously non-collected published diagrams. Also, besides the traditional IT and CCT diagrams, other ITs and CCTs that show the influence of pressure or deformation have been included. For the first time, TTE, TTP and TTS diagrams for irons and steels have been brought together in one collection. Naturally, there are a number of ways in which these diagrams could be arranged. We have chosen to group them by published collections, except for those diagrams that were found scattered throughout the open literature. Because the large collections often have a unique style for plotting (or obtaining) the data, grouping them by the collections maintains coherence and should help the reader in interpreting the curves.

The editor would like to thank the many people who helped him gather diagrams from the many different publications. He also acknowledges the excellent support of the ASM staff, particularly Mrs. Veronica Flint who coordinated much of the acquisitions, all of the permissions to republish the diagrams, and the mechanics of publication of this book. Readers who are aware of other useful diagrams not included in this atlas are encouraged to send copies to the editor.

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Composition: Fe - 0.6% C - 0.45% Mn - 3.33% Ni - 1.52% Cr	Type: Nitralloy, 135 Mod., 39
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Composition: Fe - 0.16% C - 0.60% Mn - 1.92% Ni - 0.27% Mo - 0.0017% B	Composition: Fe - 0.22% C - 0.77% Mn - 1.08% Ni - 1.91% Cr
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Composition: Fe - 0.22% C - 0.76% Mn - 0.57% Ni - 0.51% Cr - 0.20% Mo - 0.0025% B	Composition: Fe - 0.21% C - 0.70% Mn - 1.08% Ni - 0.49% Mo
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Composition: Fe - 0.18% C - 0.67% Mn - 1.07% Ni	Composition: Fe - 0.50% C - 0.91% Mn
Type: 1021 + 1 Ni / 1021 + 1 Ni + B, 44	Composition: Fe - 0.64% C - 1.13% Mn
Composition: Fe - 0.18% C - 0.67% Mn - 1.07% Ni	Composition: Fe - 0.65% C - 1.32% Mn
Composition: Fe - 0.19% C - 0.75% Mn - 1.04% Ni + 0.0021% B	Type: Fe-C-Ni (Nickel), 49
Type: 1021 + Ni / 1021 + 1 Ni + Mn, 44	Composition: Fe - 0.59% C - 0.20% Mn
Composition: Fe - 0.18% C - 0.67% Mn - 1.07% Ni	Composition: Fe - 0.61% C - 0.19% Mn - 0.94% Ni
Composition: Fe - 0.17% C - 1.65% Mn - 1.07% Ni	Composition: Fe - 0.57% C - 0.17% Mn - 1.94% Ni
Type: 1021 + 1 Ni / 1021 + 1 Ni + 0.5 Cr, 44	Composition: Fe - 0.55% C - 0.17% Mn - 3.88% Ni
Composition: Fe - 0.18% C - 0.67% Mn - 1.07% Ni	Type: Fe-C-Cr (Chromium), 49
Composition: Fe - 0.21% C - 0.75% Mn - 1.08% Ni - 0.48% Cr	Composition: Fe - 1.13% C - 0.30% Mn
Type: 1021 + 1 Ni / 1021 + 1 Ni + 1 Cr, 44	Composition: Fe - 1.17% C - 0.30% Mn - 0.26% Cr
Composition: Fe - 0.18% C - 0.67% Mn - 1.07% Ni	Type: Fe-C-Cr (Chromium), 50
Composition: Fe - 0.21% C - 0.75% Mn - 1.08% Ni - 0.48% Cr	Composition: Fe - 0.35% C - 0.37% Mn
Type: 1021 + 1 Ni / 1021 + 1 Ni + 1 Cr, 44	Composition: Fe - 0.37% C - 0.37% Mn - 0.57% Cr
Composition: Fe - 0.18% C - 0.67% Mn - 1.07% Ni	Composition: Fe - 0.42% C - 0.68% Mn - 0.93% Cr
Composition: Fe - 0.21% C - 0.75% Mn - 1.08% Ni - 0.48% Cr	Composition: Fe - 0.32% C - 0.45% Mn - 1.97% Cr
Type: 1021 + 1 Ni / 1021 + 1 Ni + 1 Cr, 44	Type: Fe-C-Mo (Molybdenum), 50
Composition: Fe - 0.18% C - 0.67% Mn - 1.07% Ni	Composition: Fe - 0.35% C - 0.37% Mn
Composition: Fe - 0.21% C - 0.78% Mn - 1.09% Ni - 0.99% Cr	Composition: Fe - 0.42% C - 0.20% Mn - 0.21% Mo
Type: 1021 + 1 Ni / 1021 + 1 Ni + 1 Cr, 44	Composition: Fe - 0.40% C - 0.43% Mn - 0.52% Mo
Composition: Fe - 0.18% C - 0.67% Mn - 1.07% Ni	Composition: Fe - 0.36% C - 0.17% Mn - 0.82% Mo
Composition: Fe - 0.21% C - 0.78% Mn - 1.09% Ni - 0.99% Cr	Composition: Fe - 0.33% C - 0.41% Mn - 1.96% Mo
Type: 1021 + 1 Ni / 1021 + 1 Ni + 1 Cr, 44	Type: Fe-C-V (Vanadium), 51
Composition: Fe - 0.18% C - 0.67% Mn - 1.07% Ni	Composition: Fe - 0.88% C - 0.41% Mn
Composition: Fe - 0.21% C - 0.78% Mn - 1.09% Ni - 0.99% Cr	Composition: Fe - 0.90% C - 0.47% Mn - 0.20% V

Type: Fe-C-Co (Cobalt), 51	En 13 (8717), 99
Composition: Fe - 0.95% C - 0.45% Mn	Composition: 0.19% C - 1.37% Mn - 0.14% Si - 0.012% S - 0.026% P - 0.56% Ni - 0.20% Cr - 0.31% Mo
Composition: Fe - 0.95% C - 0.48% Mn - 0.95% Co	En 23 (3435 + Mo), 100
Composition: Fe - 0.98% C - 0.49% Mn - 1.98% Co	Composition: 0.32% C - 0.61% Mn - 0.28% Si - 0.013% S - 0.018% P - 3.22% Ni - 0.63% Cr - 0.22% Mo
<b>BRITISH EN STEELS, 55 - 114</b>	<b>En 25 (3430 + Mo), 100</b>
<b>Introduction, 55 - 94</b>	Composition: 0.31% C - 0.62% Mn - 0.20% Si - 0.012% S - 0.018% - 2.63% Ni - 0.64% Cr - 0.58% Mo
En 42 (1074/1075), 95	En 30B (3335 + Mo), 100
Composition: 0.76% C - 0.70% Mn - 0.33% Si - 0.016% S - 0.017% P - 0.20% Ni - 0.17% Cr - 0.02% Mo	Composition: 0.32% C - 0.47% Mn - 0.29% Si - 0.020% S - 0.022% P - 4.13% Ni - 1.21% Cr - 0.30% Mo
En 44 (1095), 95	En 110 (4340), 100
Composition: 0.96% C - 0.55% Mn - 0.32% Si - 0.012% S - 0.018% P - 0.08% Ni - 0.11% Cr - 0.01% Mo	Composition: 0.39% C - 0.62% Mn - 0.23% Si - 0.018% S - 0.021% P - 1.44% Ni - 1.11% Cr - 0.18% Mo
En 15 (1536), 95	En 24 (4340), 101
Composition: 0.33% C - 1.54% Mn - 0.23% Si - 0.024% S - 0.021% P - 0.18% Ni - 0.15% Cr - 0.05% Mo	Composition: 0.38% C - 0.69% Mn - 0.20% Si - 0.010% S - 0.017% P - 1.58% Ni - 0.95% Cr - 0.26% Mo
En 14B (1527), 95	En 26 (4340), 101
Composition: 0.29% C - 1.67% Mn - 0.26% Si - 0.030% S - 0.035% P - 0.21% Ni - 0.12% Cr - 0.04% Mo	Composition: 0.42% C - 0.67% Mn - 0.31% Si - 0.022% S - 0.029% P - 2.53% Ni - 0.72% Cr - 0.48% Mo
En 45 (9260), 96	En 100 (8640/8740), 101
Composition: 0.55% C - 0.87% Mn - 1.74% Si - 0.037% S - 0.038% P - 0.16% Ni - 0.10% Cr - 0.02% Mo	Composition: 0.40% C - 1.34% Mn - 0.21% Si - 0.027% S - 0.028% P - 1.03% Ni - 0.53% Cr - 0.22% Mo
En 12 (1030 + 0.9% Ni), 96	En 28, 101
Composition: 0.33% C - 0.62% Mn - 0.21% Si - 0.025% S - 0.022% P - 0.89% Ni - 0.10% Cr - 0.05% Mo	Composition: 0.25% C - 0.52% Mn - 0.15% Si - 0.024% S - 0.010% P - 3.33% Ni - 1.14% Cr - 0.65% Mo - 0.16% V
En 11 (5060), 96	En 351 (3120), 102
Composition: 0.59% C - 0.66% Mn - 0.34% Si - 0.012% S - 0.020% P - 0.17% Ni - 0.65% Cr - 0.02% Mo	Composition: 0.17% C - 0.88% Mn - 0.22% Si - 0.016% S - 0.019% P - 0.86% Ni - 0.59% Cr - 0.05% Mo
En 18 (5150), 96	Carburized En 351 (3120 at 0.9% C), 102
Composition: 0.48% C - 0.86% Mn - 0.25% Si - 0.021% S - 0.023% P - 0.18% Ni - 0.98% Cr - 0.04% Mo	Composition: 0.92% C - 0.93% Mn - 0.30% Si - 0.019% S - 0.028% O - 0.90% Ni - 0.57% Cr - 0.03% Mo
En 31 (52100), 97	En 352 (3120), 103
Composition: 1.08% C - 0.53% Mn - 0.25% Si - 0.015% S - 0.022% P - 0.33% Ni - 1.46% Cr - 0.06% Mo	Composition: 0.20% C - 0.71% Mn - 0.15% Si - 0.018% S - 0.032% P - 1.13% Ni - 0.80% Cr - 0.05% Mo
En 56 (420 Stainless Steel), 97	Carburized En 352 (3120 at 1% C), 103
Composition: 0.24% C - 0.27% Mn - 0.37% Si - 0.010% S - 0.021% P - 0.32% Ni - 13.3% Cr - 0.06% Mo	Composition: 0.96% C - 0.74% Mn - 0.26% Si - 0.016% S - 0.029% P - 1.19% Ni - 0.84% Cr - 0.09% Mo
En 16 (4032), 97	En 33, 104
Composition: 0.33% C - 1.48% Mn - 0.18% Si - 0.028% S - 0.028% P - 0.26% Ni - 0.16% Cr - 0.27% Mo	Composition: 0.11% C - 0.36% Mn - 0.21% Si - 0.028% S - 0.010% P - 2.89% Ni - 0.28% Cr - 0.09% Mo
En 17 (4037), 97	Carburized En 33, 104
Composition: 0.38% C - 1.49% Mn - 0.25% Si - 0.028% S - 0.056% P - 0.24% Ni - 0.14% Cr - 0.41% Mo	Composition: 0.95% C - 0.40% Mn - 0.26% Si - 0.015% S - 0.28% P - 2.95% Ni - 0.36% Cr - 0.08% Mo
En 21 (2330), 98	En 36 (9310), 105
Composition: 0.33% C - 0.74% Mn - 0.23% Si - 0.027% S - 0.031% P - 3.47% Ni - 0.07% Cr - 0.11% Mo	Composition: 0.11% C - 0.38% Mn - 0.13% Si - 0.016% S - 0.023% P - 3.26% Ni - 0.87% Cr - 0.08% Mo
En 111 (3135), 98	En 36 (9310), 105
Composition: 0.37% C - 0.89% Mn - 0.28% Si - 0.035% S - 0.025% P - 1.24% Ni - 0.63% Cr - 0.05% Mo	Composition: 0.14% C - 0.46% Mn - 0.19% Si - 0.009% S - 0.006% P - 3.55% Ni - 1.11% Cr - 0.12% Mo
En 47 (6150), 98	Carburized En 36 (9310 at 0.7% C), 107
Composition: 0.51% C - 0.72% Mn - 0.27% Si - 0.020% S - 0.021% P - 0.15% Ni - 0.94% Cr - 0.05% Mo - 0.20% V	Composition: 0.70% C - 0.35% Mn - 0.16% Si - 0.018% S - 0.025% P - 3.24% Ni - 0.96% Cr - 0.06% Mo
En 19 (4140), 98	Carburized En 36 (9310 at 1% C), 106
Composition: 0.41% C - 0.67% Mn - 0.23% Si - 0.016% S - 0.015% P - 0.20% Ni - 1.01% Cr - 0.23% Mo	Composition: 1.00% C - 0.30% Mn - 0.12% Si - 0.016% S - 0.028% P - 3.27% Ni - 0.90% Cr - 0.07% Mo
En 20, 99	En 39A (9310), 107
Composition: 0.27% C - 0.60% Mn - 0.13% Si - 0.022% S - 0.030% P - 0.19% Ni - 0.74% Cr - 0.55% Mo	Composition: 0.11% C - 0.38% Mn - 0.09% Si - 0.010% S - 0.026% P - 4.15% Ni - 1.33% Cr - 0.07% Mo
Composition: 0.41% C - 0.58% Mn - 0.28% Si - 0.036% S - 0.028% P - 0.15% Ni - 1.39% Cr - 0.74% Mo	Carburized En 39A (9310 at 0.5% C), 107
En 40B, 99	Composition: 0.54% C - 0.34% Mn - 0.26% Si - 0.019% S - 0.024% P - 3.92% Ni - 1.28% Cr - 0.07% Mo
Composition: 0.26% C - 0.55% Mn - 0.21% Si - 0.022% S - 0.010% P - 0.25% Ni - 3.34% Cr - 0.54% Mo	Carburized En 39A (9310 at 1% C), 108
	Composition: 1.02% C - 0.47% Mn - 0.27% Si - 0.018% S - 0.029% P - 4.15% Ni - 1.22% Cr - 0.05% Mn

- En 34, 108**  
Composition: 0.16% C - 0.53% Mn - 0.18% Si - 0.011% S - 0.022% P - 1.56% Ni - 0.26% Cr - 0.25% Mo
- Carburized En 34, 109**  
Composition: 0.99% C - 0.56% Mn - 0.29% Si - 0.016% S - 0.025% P - 1.61% Ni - 0.32% Cr - 0.29% Mo
- En 39B (9315), 109**  
Composition: 0.15% C - 0.38% Mn - 0.20% Si - 0.018% S - 0.027% P - 4.33% Ni - 1.16% Cr - 0.17% Mo
- Carburized En 39B (9315 at 0.6% C), 110**  
Composition: 0.56% C - 0.47% Mn - 0.18% Si - 0.028% S - 0.020% P - 4.25% Ni - 1.16% Cr - 0.18% Mo
- Carburized En 39B (9315 at 0.9% C), 110**  
Composition: 0.93% C - 0.50% Mn - 0.30% Si - 0.017% S - 0.026% P - 4.25% Ni - 1.18% Cr - 0.16% Mo
- En 355, 111**  
Composition: 0.20% C - 0.61% Mn - 0.23% Si - 0.011% S - 0.015% P - 2.00% Ni - 1.65% Cr - 0.19% Mo
- Carburized En 355, 111**  
Composition: 0.93% C - 0.71% Mn - 0.38% Si - 0.017% S - 0.029% P - 2.10% Ni - 1.70% Cr - 0.20% Mo
- En 353, 112**  
Composition: 0.18% C - 0.93% Mn - 0.26% Si - 0.008% S - 0.016% P - 1.34% Ni - 1.11% Cr - 0.11% Mo
- Carburized En 353, 112**  
Composition: 1.00% C - 0.99% Mn - 0.28% Si - 0.012% S - 0.023% P - 1.42% Ni - 1.12% Cr - 0.11% Mo
- En 354 (4320), 113**  
Composition: 0.19% C - 0.90% Mn - 0.21% Si - 0.015% S - 0.017% P - 1.87% Ni - 1.08% Cr - 0.18% Mo
- Carburized En 354 (4320 at 1% C), 113**  
Composition: 0.97% C - 1.00% Mn - 0.33% Si - 0.018% S - 0.029% P - 1.93% Ni - 1.13% Cr - 0.23% Mo
- 
- GERMAN STEELS, 117 - 161**
- Example Page, 117**
- Ck 45 0.44% C - 0.66% Mn (SAE 1042), 118**  
Composition: 0.44% C - 0.66% Mn - 0.22% Si - 0.022% P - 0.029% S - 0.15% Cr - 0.02% V
- C 70 W 1 0.76% C - 0.29% Mn (SAE 1078), 119**  
Composition: 0.76% C - 0.29% Mn - 0.22% Si - 0.008% P - 0.008% S - 0.11% Cr - 0.17% Cu - 0.019% Mo - 0.07% Ni - 0.02% V
- C 100 W 1 1.03% C - 0.22% Mn (AISI W1 Tool Steel), 120**  
Composition: 1.03% C - 0.22% Mn - 0.17% Si - 0.014% P - 0.012% S - 0.07% Cr - 0.14% Cu - 0.01% Mo - 0.10% Ni - trace V
- 0.48% C - 1.98% Mn, 121**  
Composition: 0.48% C - 1.98% Mn - 0.28% Si - 0.020% P - 0.011% S
- 0.98% C - 1.84% Mn, 122**  
Composition: 0.98% C - 1.84% Mn - 0.08% Si - 0.023% P - 0.011% S
- 0.73% C - 1.62% Si (71 Si 7), 123**  
Composition: 0.73% C - 0.73% Mn - 1.62% Si - 0.019% P - 0.012% S - 0.10% Cr - 0.19% Cu - 0.12% Ni - 0.01% V
- 0.30% C - 3.03% Ni (SAE 2330), 124**  
Composition: 0.30% C - 0.51% Mn - 0.32% Si - 0.011% P - 0.007% S - 0.032% Al - 0.07% Cr - 3.03% Ni - <0.01% Ti
- 34 Cr 4 (SAE 5135), 125**  
Composition: 0.35% C - 0.656% Mn - 0.23% Si - 0.026% P - 0.013% S - 1.11% Cr - 0.18% Cu - 0.05% Mo - 0.23% Ni - <0.01% V
- 41 Cr 4 (SAE 5140), 126**  
Composition: 0.44% C - 0.80% Mn - 0.22% Si - 0.030% P - 0.023% S - 1.04% Cr - 0.17% Cu - 0.04% Mo - 0.26% Ni - <0.01% V
- 100 Cr 6, 127**  
Composition: 1.04% C - 0.33% Mn - 0.26% Si - 0.023% P - 0.006% S - 1.53% Cr - 0.20% Cu - <0.01% Mo - 0.31% Ni - <0.01% V
- X 40 Cr 13 (AISI 420 Stainless Steel), 128**  
Composition: 0.44% C - 0.20% Mn - 0.30% Si - 0.025% P - 0.010% S - 13.12% Cr - 0.09% Cu - <0.01% Mo - 0.31% Ni - 0.02% V
- X 210 Cr (AISI D3 Tool Steel), 129**  
Composition: 2.08% C - 0.39% Mn - 0.28% Si - 0.017% P - 0.012% S - 11.48% Cr - 0.15% Cu - 0.02% Mo - 0.31% Ni - 0.04% V
- 20 Mo 5, 130**  
Composition: 0.23% C - 0.65% Mn - 0.30% Si - 0.013% P - 0.030% S - 0.051% Al - 0.12% Cr - 0.08% Cu - 0.50% Mo - 0.05% Ni - 0.03% V
- 37 MnSi 5, 131**  
Composition: 0.38% C - 1.14% Mn - 1.05% Si - 0.035% P - 0.019% S - 0.23% Cr - 0.02% V
- 16 MnCr 5 (SAE 5115), 132**  
Composition: 0.16% C - 1.12% Mn - 0.22% Si - 0.030% P - 0.008% S - 0.015% Al - 0.99% Cr - 0.02% Mo - 0.12% Ni - 0.01% V
- 50 CrV 4 (SAE 6145), 133**  
Composition: 0.47% C - 0.82% Mn - 0.35% Si - 0.035% P - 0.015% S - 1.20% Cr - 0.14% Cu - 0.04% Ni - 0.11% V
- 50 CrV 4 (SAE 6150), 134**  
Composition: 0.55% C - 0.98% Mn - 0.22% Si - 0.017% P - 0.013% S - 1.02% Cr - 0.07% Cu - 0.01% Ni - 0.11% V
- 0.15% C - 0.67% Mn - 1.20% Cr - 0.31% V (SAE 6115), 135**  
Composition: 0.16% C - 0.67% Mn - 0.48% Si - 0.044% P - 0.024% S - 1.20% Cr - 0.18% Cu - 0.25% Ni - 0.31% V
- 15 CrNi 6, 136**  
Composition: 0.13% C - 0.51% Mn - 0.31% Si - 0.023% P - 0.009% S - 0.010% Al - 1.50% Cr - 0.06% Mo - 1.55% Ni - <0.01% V
- 18 CrNi 8, 136**  
Composition: 0.16% C - 0.50% Mn - 0.31% Si - 0.013% P - 0.014% S - 0.03% Al - 1.95% Cr - 0.03% Mo - 2.02% Ni - 0.01% V
- 14 NiCr 14, 137**  
Composition: 0.13% C - 0.46% Mn - 0.26% Si - 0.013% P - 0.012% S - 0.012% Al - 0.78% Cr - 0.16% Cu - 0.04% Mo - 3.69% Ni
- 25 CrMo 4 (SAE 4118), 138**  
Composition: 0.22% C - 0.64% Mn - 0.25% Si - 0.010% P - 0.011% S - 0.97% Cr - 0.16% Cu - 0.23% Mo - 0.33% Ni - <0.01% V
- 34 CrMo 4 (SAE 4130), 139**  
Composition: 0.30% C - 0.64% Mn - 0.22% Si - 0.011% P - 0.012% S - 1.01% Cr - 0.19% Cu - 0.24% Mo - 0.11% Ni - <0.01% V
- 42 CrMo 4 (SAE 4135/4140), 140**  
Composition: 0.38% C - 0.64% Mn - 0.23% Si - 0.019% P - 0.013% S - 0.99% Cr - 0.17% Cu - 0.16% Mo - 0.08% Ni - <0.01% V

**50 CrMo 4 (SAE 4150), 141**  
 Composition: 0.50% C - 0.80% Mn - 0.32% Si - 0.017% P -  
 0.022% S - 1.04% Cr - 0.17% Cu - 0.24% Mo - 0.11% Ni -  
 <0.01% V  
**20 MoCr 4, 142**  
 Composition: 0.22% C - 0.66% Mn - 0.30% Si - 0.018% P -  
 0.011% S - 0.049% Al - <0.0005% B - 0.56% Cr - 0.18% Cu -  
 0.44% Mo - 0.020% N - 0.15% Ni  
 Composition: 0.27% C - 0.67% Mn - 0.20% Si - 0.017% P -  
 0.022% S - 0.034% Al - 0.002% B - 0.50% Cr - 0.45% Mo -  
 0.005% N - 0.11% Ni  
**StE 70 (Cr-Mo-Zr), 143**  
 Composition: 0.17% C - 0.84% Mn - 0.54% Si - 0.019% P -  
 0.011% S - 0.031% Al - 0.019% As - 0.89% Cr - 0.07% Cu -  
 0.40% Mo - 0.05% Ni - 0.008% N<sub>2</sub> - 0.005% O<sub>2</sub> - 0.008% Sn -  
 0.01% V - 0.09% Zr  
**StE 47 (Ni-V), 143**  
 Composition: 0.21% C - 1.52% Mn - 0.40% Si - 0.022% P -  
 0.023% S - 0.043% Al - 0.019% N - 0.07% Ni - 0.13% V  
**StE 47 (Ni-Ti), 144**  
 Composition: 0.17% C - 1.45% Mn - 0.55% Si - 0.016% P -  
 0.017% S - 0.056% Al - 0.74% Ni - 0.18% Ti  
**105 WCr 6, 145**  
 Composition: 1.03% C - 0.97% Mn - 0.28% Si - 0.016% P -  
 0.018% S - 1.05% Cr - 0.25% Cu - 0.03% Mo - 0.13% Ni -  
 1.15% W  
**0.20% C - 1.20% Mn - 0.97% Cu - 0.55% Ni, 146**  
 Composition: 0.20% C - 1.20% Mn - 0.38% Si - 0.039% P -  
 0.024% S - 0.06% Cr - 0.91% Cu - 0.55% Ni  
**28 NiCrMo 7 4, 147**  
 Composition: 0.30% C - 0.46% Mn - 0.24% Si - 0.030% P -  
 0.025% S - 1.44% Cr - 0.20% Cu - 0.37% Mo - 2.06% Ni -  
 <0.01% V  
**X 45 NiCrMo 4, 148**  
 Composition: 0.40% C - 0.35% Mn - 0.20% Si - 0.010% P -  
 0.015% S - 1.27% Cr - 0.16% Cu - 0.24% Mo - 4.03% Ni -  
 0.04% V  
**20 NiMoCr 6, 149**  
 Composition: 0.20% C - 0.62% Mn - 0.15% Si - 0.015% P -  
 0.020% S - 0.015% Al - <0.0005% B - 0.47% Cr - 0.48% Mo -  
 1.58% Ni  
**61 CrSiV 5, 150**  
 Composition: 0.58% C - 0.81% Mn - 0.89% Si - 0.013% P -  
 0.006% S - 1.27% Cr - 0.14% Cu - 0.02% Mo - 0.06% Ni -  
 0.11% V  
**X 38 CrMoV 5 1 (AISI H 11 Tool Steel), 151**  
 Composition: 0.39% C - 0.48% Mn - 0.94% Si - 0.013% P -  
 0.005% S - 5.53% Cr - 0.20% Cu - 0.87% Mo - 0.04% Ni -  
 0.48% V  
**45 CrMoV 6 7, 152**  
 Composition: 0.43% C - 0.75% Mn - 0.27% Si - 0.011% P -  
 0.011% S - 1.31% Cr - 0.72% Mo - 0.11% Ni - 0.23% V  
**StE 47 (Cu-Ni-V), 153**  
 Composition: 0.12% C - 1.28% Mn - 0.40% Si - 0.015% P -  
 0.016% S - 0.024% Al - 0.67% Cu - 0.62% Ni - 0.15% V  
**StE 47 (Cu-Ni-Ti), 153**  
 Composition: 0.12% C - 1.28% Mn - 0.40% Si - 0.015% P -  
 0.016% S - 0.021% Al - 0.67% Cu - 0.62% Ni - 0.18% Ti  
**56 NiCrMoV 7, 154**  
 Composition: 0.52% C - 0.70% Mn - 0.29% Si - 0.010% P -  
 0.010% S - 1.09% Cr - 0.43% Mo - 1.72% Ni - 0.14% V  
**X 30 WCrV 5 3, 155**  
 Composition: 0.28% C - 0.39% Mn - 0.16% Si - 0.020% P -  
 0.006% S - 2.35% Cr - 0.06% Mo - 0.06% Ni - 0.53% V -  
 4.10% W

**X 30 WCrV 9 3, 156**  
 Composition: 0.28% C - 0.36% Mn - 0.11% Si - 0.008% P -  
 0.004% S - 2.57% Cr - 0.03% Mo - 0.04% Ni - 0.35% V -  
 8.88% W  
**X 210 CrW 12, 157**  
 Composition: 2.19% C - 0.32% Mn - 0.26% Si - 0.027% P -  
 0.008% S - 11.75% Cr - 0.12% Cu - 0.12% Mo - 0.08% Ni -  
 0.08% V - 0.84% W  
**60 WCrV 7, 158**  
 Composition: 0.55% C - 0.34% Mn - 0.94% Si - 0.015% P -  
 0.012% S - 1.27% Cr - 0.05% Mo - 0.12% Ni - 0.18% V -  
 2.10% W  
**45 CrVMoW 5 8, 159**  
 Composition: 0.39% C - 0.45% Mn - 0.58% Si - 0.018% P -  
 0.003% S - 1.45% Cr - 0.47% Mo - 0.13% Ni - 0.70% V -  
 0.55% W  
**B 18 (AISI T1 High Speed Steel), 160**  
 Composition: 0.81% C - 0.33% Mn - 0.15% Si - 0.024% P -  
 0.003% S - 3.77% Cr - 0.44% Mo - 0.12% Ni - 1.07% V -  
 18.25% W  
**D, 160**  
 Composition: 0.87% C - 0.32% Mn - 0.27% Si - 0.020% P -  
 0.005% S - 3.99% Cr - 0.80% Mo - 0.11% Ni - 2.52% V -  
 11.91% W  
**D Mo 5, 161**  
 Composition: 0.85% C - 0.31% Mn - 0.30% Si - 0.015% P -  
 0.010% S - 4.15% Cr - 4.79% Mo - 0.18% Ni - 2.01% V -  
 6.34% W  
**E 18 Co 5 (AISI T4 High Speed Steel), 161**  
 Composition: 0.80% C - 0.30% Mn - 0.23% Si - 0.019% P -  
 0.005% S - 4.52% Co - 4.34% Cr - 0.78% Mo - 0.30% Ni -  
 1.52% V - 17.89% W

## FRENCH STEELS, 163 - 220

**XC 32 Steel, 165**  
 Composition: 0.35% C - 0.69% Mo - 0.31% Si - 0.018% S -  
 0.011% P - 0.31% Ni - 0.12% Cr - 0.04% Mo - 0.14% Cu  
**XC 38 Steel, 165**  
 Composition: 0.36% C - 0.66% Mn - 0.27% Si - 0.016% S -  
 0.020% P - 0.02% Ni - 0.21% Cr - 0.02% Mo - 0.22% Cu -  
 0.060% Al  
**XC 42 Steel, 165**  
 Composition: 0.45% C - 0.52% Mn - 0.27% Si - 0.025% S -  
 0.015% P - 0.12% Ni - 0.05% Cr - 0.01% Mo - 0.13% Cu  
 Composition: 0.44% C - 0.72% Mn - 0.26% Si - 0.028% S -  
 0.038% P - 0.09% Ni - 0.16% Cr - 0.02% Mo  
**XC 55 Steel, 166**  
 Composition: 0.53% C - 0.70% Mn - 0.35% Si - 0.010% S -  
 0.020% P - 0.24% Ni - 0.09% Cr - <0.10% Mo - 0.52% Cu -  
 <0.03% V  
 Composition: 0.52% C - 0.60% Mn - 0.28% Si - 0.017% S -  
 0.020% P - 0.05% Ni - <0.04% Cr - <0.05% Mo  
**XC 70 Steel, 166**  
 Composition: 0.75% C - 0.75% Mn - 0.24% Si - 0.010% S -  
 0.012% P - 0.43% Ni - 0.06% Cr - <0.10% Mo - 0.56% Cu -  
 <0.03% V  
 Composition: 0.72% C - 0.72% Mn - 0.34% Si - 0.026% S -  
 0.031% P  
**55 S 7 Steel, 167**  
 Composition: 0.55% C - 0.61% Mn - 1.68% Si - 0.014% S -  
 0.012% P - 0.19% Ni - 0.05% Cr - 0.01% Mo - 0.20% Cu -  
 trace V - 0.05% Ti  
**35 M 5 Steel, 167**  
 Composition: 0.33% C - 1.12% Mn - 0.30% Si - 0.027% S -  
 0.018% P - 0.24% Ni - 0.11% Cr - 0.04% Mo - 0.19% Cu -  
 0.010% Al

45 M 5 Steel, 168	Composition: 0.47% C - 1.37% Mn - 0.36% Si - 0.025% S - 0.015% P - 0.02% Ni - 0.15% Cr - 0.19% Cu
25 M 6 Steel, 169	Composition: 0.24% C - 1.58% Mn - 0.20% Si - 0.014% S - 0.016% P - 0.20% Ni - 0.24% Cr - 0.02% Mo - 0.12% Cu - 0.018% Co
10 N 14 Steel, 169	Composition: 0.11% C - 0.44% Mn - 0.22% Si - 0.007% S - 0.010% P - 3.47% Ni - 0.10% Cr - 0.04% Mo - 0.15% Cu - 0.007% Al
Z 10 N 5 Steel, 169	Composition: 0.10% C - 0.46% Mn - 0.33% Si - 0.011% S - 0.025% P - 5.00% Ni - 0.23% Cr - 0.04% Mo - 0.14% Cu
Z 10 N 9 Steel, 170	Composition: 0.09% C - 0.51% Mn - 0.27% Si - 0.008% S - 0.010% P - 9.00% Ni - 0.05% Cr - 0.03% Mo - 0.13% Cu - 0.012% Al
32 C 4 Steel, 170	Composition: 0.32% C - 0.76% Mn - 0.30% Si - 0.010% S - 0.021% P - 0.26% Ni - 1.08% Cr - 0.02% Mo - 0.17% Cu
38 C 4 Steel, 171	Composition: 0.38% C - 0.74% Mn - 0.26% Si - 0.010% S - 0.023% P - 0.26% Ni - 0.90% Cr - 0.04% Mo - 0.17% Cu
42 C 4 Steel, 171	Composition: 0.44% C - 0.80% Mn - 0.31% Si - 0.013% S - 0.030% P - 0.46% Ni - 0.96% Cr - 0.05% Mo - 0.18% Cu
100 C 6 Steel, 172	Composition: 1.00% C - 0.30% Mn - 0.27% Si - 0.030% S - 0.013% P - 0.21% Ni - 1.71% Cr - 0.04% Mo - 0.14% Cu - 0.010% V - 0.02% Ti
Z 40 C 14 Steel, 172	Composition: 0.42% C - 0.16% Mn - 0.44% Si - 0.049% S - 0.042% P - 0.27% Ni - 13.40% Cr - 0.08% Cu
60 SC 7 Steel, 173	Composition: 0.55% C - 0.88% Mn - 1.52% Si - 0.005% S - 0.032% P - 0.07% Ni - 0.74% Cr - 0.01% Mo - 0.03% Cu
	Composition: 0.64% C - 0.74% Mn - 1.61% Si - 0.020% S - 0.016% P - 0.07% Ni - 0.61% Cr - 0.10% Cu
40 CV 5 Steel, 173	Composition: 0.38% C - 0.41% Mn - 0.21% Si - 0.010% S - 0.013% P - 0.03% Ni - 1.29% Cr - <0.10% Mo - 0.05% Cu - 0.120% V
50 CV 4 Steel, 174	Composition: 0.53% C - 0.81% Mn - 0.27% Si - 0.016% S - 0.024% P - 0.07% Ni - 1.09% Cr - 0.01% Mo - 0.11% Cu - 0.100% V
90 MV 8 Steel, 174	Composition: 0.81% C - 2.10% Mn - 0.29% Si - 0.003% S - 0.016% P - 0.06% Ni - 0.02% Cr - 0.01% Mo - 0.04% Cu - 0.17% V - 0.05% W
15 MDV 4-05 Steel, 175	Composition: 0.14% C - 1.20% Mn - 0.23% Si - 0.017% S - 0.016% P - 0.15% Ni - 0.10% Cr - 0.48% Mo - 0.15% Cu - 0.065% V
16 MC 5 Steel, 175	Composition: 0.18% C - 1.10% Mn - 0.27% Si - 0.025% S - 0.023% P - 0.28% Ni - 1.02% Cr - 0.04% Mo - 0.18% Cu
90 M 5 Steel, 176	Composition: 0.93% C - 1.25% Mn - 0.20% Si - 0.007% S - 0.020% P - 0.24% Ni - 0.60% Cr - 0.15% Cu
50 NC 2 Steel, 176	Composition: 0.50% C - 0.78% Mn - 0.40% Si - 0.027% S - 0.010% P - 0.48% Ni - 0.52% Cr - 0.03% Mo - 0.12% Cu
35 NC 6 Steel, 177	Composition: 0.41% C - 0.55% Mn - 0.24% Si - 0.007% S - 0.014% P - 0.93% Ni - 0.80% Cr - 0.06% Mo - 0.10% Cu - 0.010% V
10 NC 6 Steel, 177	Composition: 0.11% C - 0.50% Mn - 0.30% Si - 0.005% S - 0.017% P - 1.59% Ni - 0.64% Cr - <0.10% Mo - 0.31% Cu - <0.03% V
16 NC 6 Steel, 178	Composition: 0.15% C - 0.55% Mn - 0.30% Si - <0.010% S - 0.013% P - 1.38% Ni - 0.82% Cr - 0.09% Mo - 0.11% Cu
20 NC 6 Steel, 178	Composition: 0.19% C - 0.55% Mn - 0.30% Si - 0.010% S - 0.018% P - 1.52% Ni - 0.81% Cr - <0.10% Mo - 0.20% Cu - <0.030% V
14 NC 11 Steel, 179	Composition: 0.12% C - 0.51% Mn - 0.29% Si - 0.014% S - 0.013% P - 2.69% Ni - 0.70% Cr - 0.06% Mo - 0.18% Cu
35 NC 15 Steel, 179	Composition: 0.36% C - 0.53% Mn - 0.32% Si - 0.010% S - 0.013% P - 3.74% Ni - 1.86% Cr - 0.05% Mo - 0.13% Cu - 0.002% Ti
	Composition: 0.38% C - 0.44% Mn - 0.22% Si - 0.003% S - 0.018% P - 3.40% Ni - 1.50% Cr - 0.15% Mo - 0.13% Cu - 0.015% V
30 NC 11 Steel, 180	Composition: 0.32% C - 0.30% Mn - 0.20% Si - 0.008% S - 0.017% P - 2.95% Ni - 0.69% Cr - <0.10% Mo - 0.31% Cu - <0.030% V - 0.06% W
50 CD 4 Steel, 180	Composition: 0.52% C - 0.60% Mn - 0.40% Si - 0.011% S - 0.013% P - 0.17% Ni - 1.00% Cr - 0.22% Mo - 0.38% Cu - <0.05% V
18 CD 4 Steel, 181	Composition: 0.17% C - 0.80% Mn - 0.23% Si - 0.025% S - 0.020% P - 0.21% Ni - 1.06% Cr - 0.24% Mo - 0.18% Cu - 0.006% V - 0.032% Ti
	Composition: 0.15% C - 0.86% Mn - 0.28% Si - 0.010% S - 0.014% P - 0.14% Ni - 0.84% Cr - 0.20% Mo
25 CD 4 Steel, 181	Composition: 0.25% C - 0.68% Mn - 0.21% Si - 0.090% S - 0.018% P - 0.19% Ni - 1.10% Cr - 0.22% Mo - 0.16% Cu
35 CD 4 Steel, 182	Composition: 0.37% C - 0.79% Mn - 0.30% Si - 0.010% S - 0.019% P - <0.17% Ni - 1.00% Cr - 0.18% Mo - 0.10% Cu
	Composition: 0.36% C - 0.77% Mn - 0.28% Si - 0.010% S - 0.019% P - 0.16% Ni - 0.96% Cr - 0.28% Mo
100 CD 7 Steel, 182	Composition: 1.07% C - 0.32% Mn - 0.31% Si - 0.016% S - 0.012% P - 0.17% Ni - 2.05% Cr - 0.18% Mo - 0.13% Cu
30 CD 12 Steel, 183	Composition: 0.30% C - 0.63% Mn - 0.29% Si - 0.016% S - 0.010% P - 0.17% Ni - 2.99% Cr - 0.43% Mo - 0.13% Cu
Z 15 CD 5-05 Steel, 183	Composition: 0.11% C - 0.47% Mn - 0.24% Si - 0.015% S - 0.016% P - 0.23% Ni - 4.48% Cr - 0.52% Mo - 0.15% Cu
45 SC 6 Steel, 184	Composition: 0.43% C - 0.95% Mn - 1.38% Si - <0.010% S - 0.012% P - 0.03% Ni - 1.06% Cr - <0.10% Mo - <0.05% Cu - 0.035% V
45 SCD 6 Steel, 184	Composition: 0.45% C - 0.55% Mn - 1.31% Si - 0.005% S - 0.013% P - 0.21% Ni - 0.60% Cr - 0.22% Mo - 0.27% Cu - <0.05% V - trace Ti
	Composition: 0.42% C - 0.70% Mn - 1.40% Si - 0.005% S - 0.015% P - 0.24% Ni - 0.68% Cr - 0.19% Mo - 0.03%

45 MS 6 Steel, 185	Composition: 0.45% C - 1.50% Mn - 1.34% Si - <0.010% S - 0.017% P - 0.03% Ni - 0.03% Cr - <0.01% Mo - 0.09% Cu - 0.040% V	Composition: 0.30% C - 0.56% Mn - 0.27% Si - 0.014% S - 0.012% P - 1.75% Ni - 1.85% Cr - 0.49% Mo
15 MDV 4-05 Steel, 185	Composition: 0.14% C - 1.20% Mn - 0.23% Si - 0.017% S - 0.016% P - 0.15% Ni - 0.10% Cr - 0.48% Mo - 0.15% Cu - 0.065% V	Composition: 0.32% C - 0.35% Mn - 0.27% Si - 0.022% S - 0.018% P - 2.10% Ni - 2.30% Cr - 0.64% Mo - 0.19% Cu
20 CDV 5-08 Steel, 186	Composition: 0.15% C - 0.53% Mn - 0.26% Si - 0.013% S - 0.020% P - 0.11% Ni - 1.04% Cr - 1.05% Mo - 0.15% Cu - 0.250% V - 0.028% Al	Composition: 0.42% C - 0.40% Mn - 0.32% Si - 0.005% S - 0.010% P - 4.34% Ni - 1.56% Cr - 0.44% Mo - 0.05% Cu
10 CD 9-10 Steel, 186	Composition: 0.14% C - 0.96% Mn - 0.15% Si - 0.011% S - 0.017% P - 1.40% Cr - 0.96% Mo - 0.270% V	Composition: 0.20% C - 0.63% Mn - 0.32% Si - 0.026% S - 0.017% P - 3.85% Ni - 0.25% Cr - 0.94% Mo - 0.17% Cu
28 CDV 5-08 Steel, 187	Composition: 0.26% C - 0.58% Mn - 0.49% Si - 0.010% S - 0.014% P - 0.18% Ni - 1.65% Cr - 0.84% Mo - 0.07% Cu - 0.380% V	Composition: 0.40% C - 0.56% Mn - 0.53% Si - 0.001% S - 0.012% P - 0.21% Ni - 1.65% Cr - 0.23% Mo - 0.15% Cu - 1.100% Al
Z 38 CDV 5 Steel, 187	Composition: 0.41% C - 0.45% Mn - 0.66% Si - 0.001% S - 0.011% P - 4.90% Cr - 1.07% Mo - 0.09% Cu - 0.350% V	Composition: 0.16% C - 0.49% Mn - 1.14% Si - 0.080% S - 0.010% P - 0.25% Ni - 1.22% Cr - 1.05% Mo - 0.19% Cu - 0.460% V - 0.030% Ti
30 NCD 2 Steel, 188	Composition: 0.28% C - 0.70% Mn - 0.29% Si - 0.014% S - 0.011% P - 0.43% Ni - 0.70% Cr - 0.20% Mo - 0.20% Cu	100 WC 40 Steel, 197
20 NCD 2 Steel, 188	Composition: 0.21% C - 0.88% Mn - 0.31% Si - 0.002% S - 0.017% P - 0.65% Ni - 0.57% Cr - 0.26% Mo - 0.15% Cu	Composition: 0.98% C - 0.30% Mn - 0.16% Si - 0.003% S - 0.015% P - 0.17% Ni - 0.63% Cr - 0.28% Mo - 0.11% Cu - 0.280% V - 3.66% W
40 NCD 3 Steel, 189	Composition: 0.40% C - 0.80% Mn - 0.33% Si - 0.019% S - 0.018% P - 0.58% Ni - 0.56% Cr - 0.28% Mo - 0.10% Cu	15 NCDV 11 Steel, 197
35 NCD 5 Steel, 189	Composition: 0.33% C - 0.72% Mn - 0.24% Si - 0.010% S - 0.010% P - 1.22% Ni - 0.54% Cr - 0.17% Mo - 0.22% Cu	Composition: 0.58% C - 0.62% Mn - 0.39% Si - 0.012% S - 0.015% P - 1.68% Ni - 1.35% Cr - 0.40% Mo - 0.01% Cu - 0.100% V
50 NCD 6 Steel, 190	Composition: 0.49% C - 0.57% Mn - 0.26% Si - 0.012% S - 0.011% P - 1.62% Ni - 0.83% Cr - 0.24% Mo - 0.13% Cu	Z 38 CDWV 5 Steel, 198
28 NCD 6 Steel, 190	Composition: 0.29% C - 0.78% Mn - 0.24% Si - 0.009% S - 0.011% P - 1.62% Ni - 1.49% Cr - 0.44% Mo - 0.16% Cu - 0.010% Ti	Composition: 0.37% C - 0.34% Mn - 0.95% Si - 0.008% S - 0.018% P - 0.17% Ni - 4.70% Cr - 1.40% Mo - 0.11% Cu - 0.500% V - 1.80% W
20 NCD 7 Steel, 191	Composition: 0.17% C - 0.63% Mn - 0.25% Si - 0.013% S - 0.013% P - 2.02% Ni - 0.38% Cr - 0.13% Mo - 0.07% Cu - 0.010% Al	XC 48 Steel, 199
20 NCD 10 Steel, 191	Composition: 0.17% C - 1.23% Mn - 0.25% Si - 0.013% S - 0.015% P - 2.45% Ni - 0.94% Cr - 0.40% Mo - 0.011% N <sub>2</sub> - 0.042% Al	Composition: 0.50% C - 0.67% Mn - 0.24% Si - 0.022% S - 0.031% P
60 NCD 11 Steel, 192	Composition: 0.57% C - 0.65% Mn - 0.31% Si - 0.005% S - 0.010% P - 2.35% Ni - 0.75% Cr - 0.41% Mo - 0.13% Cu	E 36 Steel, 199
32 CND 11 Steel, 192	Composition: 0.31% C - 0.67% Mn - 0.30% Si - 0.010% S - 0.010% P - 0.94% Ni - 3.00% Cr - 0.51% Mo - 0.19% Cu	Composition: 0.20% C - 1.37% Mn - 0.35% Si - 0.017% S - 0.022% P - 0.007% N - 0.054% Al
16 NCD 13 Steel, 193	Composition: 0.16% C - 0.46% Mn - 0.20% Si - 0.013% S - 0.008% P - 3.02% Ni - 1.02% Cr - 0.26% Mo - 0.12% Cu	35 M 6 Steel, 199
35 NCD 16 Steel, 193	Composition: 0.36% C - 0.39% Mn - 0.30% Si - 0.005% S - 0.010% P - 3.70% Ni - 1.65% Cr - 0.23% Mo - 0.12% Cu	Composition: 0.34% C - 1.39% Mn - 0.26% Si - 0.019% S - 0.029% P - 0.043% Nb - 0.007% N - 0.046% Al
	Composition: 0.34% C - 0.35% Mn - 0.26% Si - 0.006% S - 0.008% P - 3.55% Ni - 1.54% Cr - 0.31% Mo - 0.008% N <sub>2</sub>	17 MV Az 6 Steel, 200
		Composition: 0.17% C - 1.50% Mn - 0.34% Si - 0.018% S - 0.017% P - 0.110% V - 0.025% N - 0.082% Al
		22 N 8 Steel, 200
		Composition: 0.23% C - 0.56% Mn - 0.27% Si - 0.020% S - 0.021% P - 2.06% Ni - 0.15% Cr - 0.01% Mo - 0.18% Cu
		20 NCD 8 Steel, 200
		Composition: 0.19% C - 0.67% Mn - 0.20% Si - 0.020% S - 0.019% P - 2.00% Ni - 0.39% Cr - 0.09% Mo - 0.05% Cu
		20 ND 8 Steel, 200
		Composition: 0.24% C - 0.52% Mn - 0.27% Si - 0.012% S - 0.015% P - 2.10% Ni - 0.05% Cr - 0.32% Mo - 0.10% Cu
		10 CAD 8 Steel, 201
		Composition: 0.11% C - 0.46% Mn - 0.21% Si - 0.060% S - 0.020% P - 2.18% Cr - 0.31% Mo - 0.485% Al

30 CAD 6-12 Steel, 201
Composition: 0.28% C - 0.49% Mn - 0.32% Si - 0.050% S - 0.012% P - 0.13% Ni - 1.65% Cr - 0.22% Mo - 1.050% Al
14 NCD 4 Steel, 201
Composition: 0.13% C - 1.08% Mn - 0.14% Si - 0.020% S - 0.027% P - 1.13% Ni - 0.88% Cr - 0.40% Mo
18 NCD 6 Steel, 201
Composition: 0.18% C - 0.86% Mn - 0.27% Si - 0.009% S - 0.010% P - 1.53% Ni - 1.05% Cr - 0.16% Mo - 0.13% Cu
80 DCV 42-16 Steel, 202
Composition: 0.81% C - 0.26% Mn - 0.21% Si - 0.002% S - 0.021% P - 4.28% Cr - 3.98% Mo - 1.080% V
40 NDCV 18-11 Steel, 202
Composition: 0.41% C - 0.30% Mn - 0.36% Si - 0.006% S - 0.017% P - 4.80% Ni - 0.54% Cr - 1.13% Mo - 0.520% V
Z 40 WCV 5 Steel, 202
Composition: 0.38% C - 0.52% Mn - 0.37% Si - 0.022% S - 0.018% P - 0.08% Ni - 3.23% Cr - 0.44% Mo - 0.580% V - 4.15% W
Z 30 WCV 9 Steel, 202
Composition: 0.27% C - 0.43% Mn - 0.26% Si - 0.018% S - 0.008% P - 0.10% Ni - 2.45% Cr - 0.13% Mo - 0.360% V - 8.70% W
Z 20 CDNbV 11 Steel, 203
Composition: 0.17% C - 0.39% Mn - 0.43% Si - 0.016% S - 0.017% P - 0.60% Ni - 11.30% Cr - 0.75% Mo - 0.370% V - 0.410% Nb - 0.070% N <sub>2</sub>
Z 65 WDCV 06-05 Steel, 203
Composition: 0.56% C - 0.27% Mn - 0.23% Si - 0.17% Ni - 4.00% Cr - 5.00% Mo - 1.800% V - 7.00% W - 0.40% Co
Z 60 WCV 18 Steel, 203
Composition: 0.60% C - 0.22% Mn - 0.19% Si - 0.20% Ni - 4.65% Cr - 1.00% Mo - 1.350% V - 17.80% W - 0.72% Co
XC 38 Steel, 203
Composition: 0.36% C - 0.66% Mn - 0.27% Si - 0.016% S - 0.020% P - 0.20% Ni - 0.21% Cr - 0.02% Mo - 0.22% Cu - 0.060% Al
XC 38 Steel, 204
Composition: 0.37% C - 0.69% Mn - 0.33% Si - 0.019% S - 0.017% P - 0.06% Ni - 0.04% Cr - 0.05% Mo - 0.013% N <sub>2</sub>
Y <sub>1</sub> 90 Steel, 204
Composition: 0.93% C - 0.31% Mn - 0.11% Si - 0.010% S - 0.012% P - 0.20% Ni - 0.12% Cr - <0.10% Mo - 0.62% Cu - 0.03% V
Y <sub>1</sub> 120 Steel, 204
Composition: 1.29% C - 0.20% Mn - 0.27% Si - 0.005% S - 0.015% P - 0.09% Ni - 0.04% Cr - 0.01% Mo - 0.08% Cu
41 S 7 Steel, 205
Composition: 0.42% C - 0.62% Mn - 1.78% Si - 0.013% S - 0.043% P - 0.18% Ni - 0.05% Cr - 0.01% Mo - 0.22% Cu - trace V - 0.03% Ti
Z 120 M 12 Steel, 205
Composition: 1.28% C - 12.35% Mn - 0.35% Si - 0.009% S - 0.031% P - 0.28% Ni - 0.01% Mo - 0.23% Cu
10 N 8 Steel, 205
Composition: 0.08% C - 0.29% Mn - 0.16% Si - 0.035% S - 0.007% P - 2.06% Ni - 0.08% Cr - 0.02% Mo - 0.13% Cu
Z 12 C 13 Steel, 205
Composition: 0.11% C - 0.49% Mn - 0.45% Si - 0.050% S - 0.012% P - 0.13% Ni - 12.00% Cr - 0.02% Mo - 0.07% Cu - 0.020% V - 0.06% W
18 C 3 Steel, 206
Composition: 0.20% C - 0.72% Mn - 0.30% Si - 0.010% S - 0.010% P - 0.27% Ni - 0.79% Cr - 0.02% Mo - 0.02% Cu

Z 30 C 13 Steel, 206
Composition: 0.29% C - 0.40% Mn - 0.85% Si - 0.050% S - 0.023% P - 0.18% Ni - 12.32% Cr - <0.10% Mo - 0.12% Cu <0.05% V
70 C 1 Steel, 206
Composition: 0.72% C - 0.35% Mn - 0.20% Si - 0.050% S - 0.011% P 0.06% Ni - 0.28% Cr - 0.049% Cu
95 C 3 Steel, 206
Composition: 0.88% C - 0.41% Mn - 0.24% Si - 0.010% S - 0.010% P - 0.10% Ni - 0.78% Cr - 0.05% Mo - 0.12% Cu
100 C 3 Steel, 207
Composition: 0.97% C - 0.27% Mn - 0.26% Si - 0.006% S - 0.010% P - 0.05% Ni - 0.77% Cr - <0.01% Mo - 0.04% Cu
30 MS 6 Steel, 207
Composition: 0.29% C - 1.33% Mn - 1.30% Si - 0.016% S - 0.008% P - 0.12% Ni - 0.10% Cu
30 SC 6 Steel, 207
Composition: 0.28% C - 0.92% Mn - 1.49% Si - 0.018% S - 0.001% P - 0.12% Ni - 0.99% Cr - 0.10% Cu
12 NC 15 Steel, 207
Composition: 0.18% C - 0.35% Mn - 0.33% Si - 0.015% S - 0.008% P - 3.42% Ni - 0.86% Cr - 0.08% Mo - 0.16% Cu
40 NC 18 Steel, 208
Composition: 0.42% C - 0.60% Mn - 0.41% Si - 0.012% S - 0.013% P - 4.40% Ni - 1.25% Cr - 0.05% Mo - 0.14% Cu - 0.02% Al
20 ND 8 Steel, 208
Composition: 0.21% C - 0.55% Mn - 0.29% Si - 0.010% S - 0.008% P - 1.84% Ni - 0.07% Cr - 0.20% Mo - 0.09% Cu
12 ND 16 Steel, 208
Composition: 0.08% C - 0.35% Mn - 0.06% Si - 0.020% S - 0.010% P - 4.06% Ni - 0.07% Cr - 0.88% Mo - 0.15% Cu
30 C 5 Steel, 208
Composition: 0.30% C - 0.50% Mn - 0.25% Si - 0.016% S - 0.012% P - 0.09% Ni - 1.28% Cr - 0.09% Cu - 0.050% V
30 CV 5 Steel, 209
Composition: 0.32% C - 0.40% Mn - 0.21% Si - 0.016% S - 0.007% P - 0.11% Ni - 1.30% Cr - 0.10% Mo - 0.13% Cu - 0.125% V
140 C 10 Steel, 209
Composition: 1.43% C - 0.22% Mn - 0.21% Si - 0.013% S - 0.020% P - 0.11% Ni - 2.55% Cr - 0.08% Mo - 0.05% Cu - 0.015% V
100 WC 10 Steel, 209
Composition: 1.16% C - 0.38% Mn - 0.38% Si - 0.008% S - 0.018% P - 0.21% Ni - 0.74% Cr - 0.02% Mo - 0.12% Cu - 1.20% W
30 SCD 6 Steel, 209
Composition: 0.28% C - 0.59% Mn - 1.25% Si - 0.048% S - 0.055% P - <0.05% Ni - 0.92% Cr - 0.22% Mo - 0.03% Cu
45 SCD 6 Steel, 210
Composition: 0.50% C - 1.05% Mn - 1.48% Si - 0.044% S - 0.048% P - <0.05% Ni - 1.20% Cr - 0.20% Mo - 0.04% Cu
Z 40 CSD 10 Steel, 210
Composition: 0.30% C - 0.48% Mn - 2.20% Si - 0.012% S - <0.005% P - 0.12% Ni - 10.50% Cr - 1.00% Mo - 0.07% Cu 0.012% V
18 NCD-4 Steel, 210
Composition: 0.17% C - 0.63% Mn - 0.28% Si - 0.011% S - 0.022% P - 1.13% Ni - 0.49% Cr - 0.13% Mo - 0.10% Cu
120 NCD 5-02 Steel, 210
Composition: 1.18% C - 0.63% Mn - 0.28% Si - 0.011% S - 0.022% P - 1.13% Ni - 0.49% Cr - 0.13% Mo - 0.10% Cu
30 NCD 8 Steel, 211
Composition: 0.32% C - 0.55% Mn - 0.27% Si - 1.90% Ni - 1.80% Cr - 0.58% Mo

30 NC 12 Steel, 211  
Composition: 0.33% C - 0.51% Mn - 0.32% Si - 0.016% S - 0.008% P - 3.38% Ni - 0.83% Cr - 0.03% Mo - 0.13% Cu

35 NC 11 Steel, 211  
Composition: 0.37% C - 0.59% Mn - 0.26% Si - 0.025% S - 0.017% P - 2.54% Ni - 0.94% Cr - 0.12% Mo - 0.20% Cu

10 NC 12 Steel, 212  
Composition: 0.10% C - 0.33% Mn - 0.26% Si - 0.005% S - 0.010% P - 3.02% Ni - 0.68% Cr - 0.19% Mo - 0.14% Cu

14 NC 12 Steel, 212  
Composition: 0.15% C - 0.32% Mn - 0.35% Si - 0.005% S - 0.016% P - 3.09% Ni - 0.84% Cr - 0.14% Mo - 0.12% Cu

32 NCD 15 Steel, 212  
Composition: 0.31% C - 0.50% Mn - 0.28% Si - 0.005% S - 0.010% P - 3.33% Ni - 1.20% Cr - 0.50% Mo - 0.15% Cu - <0.03% V - 0.08% W

30 NCD 12 Steel, 213  
Composition: 0.30% C - 0.40% Mn - 0.30% Si - 3.20% Ni - 0.86% Cr - 0.40% Mo

35 NCD 16 Steel, 213  
Composition: 0.36% C - 0.39% Mn - 0.30% Si - 0.005% S - 0.010% P - 3.70% Ni - 1.65% Cr - 0.23% Mo - 0.12% Cu

16 NC 18 Steel, 213  
Composition: 0.15% C - 0.48% Mn - 0.33% Si - 0.010% Si - 0.012% P - 4.21% Ni - 1.00% Cr - 0.20% Mo - 0.21% Cu

100 CV 6 Steel, 214  
Composition: 0.86% C - 0.35% Mn - 0.34% Si - 0.012% S - 0.005% P - 0.58% Ni - 1.62% Cr - <0.01% Mo - 0.05% Cu - 0.174% V

Z 100 CDV 5 Steel, 214  
Composition: 0.91% C - 0.32% Mn - 0.37% Si - 0.006% S - 0.016% P - 5.20% Cr - 1.07% Mo - 0.09% Cu - 0.420% V

45 WC 20-04 Steel, 214  
Composition: 0.48% C - 0.27% Mn - 0.67% Si - 0.005% S - 0.010% P - 0.14% Ni - 1.20% Cr - 0.02% Mo - 0.21% Cu - 0.013% V - 2.34% W

Composition: 0.45% C - 0.34% Mn - 0.20% Si - 0.007% S - 0.019% P - 0.44% Ni - 1.25% Cr - <0.10% Mo - 0.14% Cu - 0.360% V - 2.20% W

40 WCDS 35-12 Steel, 215  
Composition: 0.40% C - 0.34% Mn - 0.26% Si - 0.010% S - 0.032% P - 0.12% Ni - 2.85% Cr - 0.16% Mo - 0.14% Cu - 0.260% V - 3.39% W

Z 80 WCV 18-04-01 Steel, 215  
Composition: 0.81% C - 0.17% Mn - 0.23% Si - 0.019% S - 0.018% P - 0.08% Ni - 4.25% Cr - 0.09% Mo - 1.080% V - 17.60% W - 0.05% Co

35 NC 15 Steel, 215  
Composition: 0.38% C - 0.44% Mn - 0.22% Si - 0.003% S - 0.018% P - 3.40% Ni - 1.50% Cr - 0.15% Mo - 0.13% Cu - 0.015% V

35 NCDV 10 Steel, 216  
Composition: 0.34% C - 0.52% Mn - 0.37% Si - 2.65% Ni - 1.80% Cr - 0.53% Mo - 0.15% V - 0.20% Cu

Z 200 C 12 Steel, 216  
Composition: 1.78% C - 0.27% Mn - 0.25% Si - 0.010% S - 0.025% P - 0.35% Ni - 11.70% Cr - 0.61% Mo - 0.090% V - 0.63% W

Z 160 CDV 12 Steel, 216  
Composition: 1.56% C - 0.37% Mn - 0.20% Si - 0.001% S - 0.020% P - 0.26% Ni - 12.46% Cr - 0.54% Mo - 0.10% Cu - 0.65% V - 0.28% W

Z 85 DCWV 08-04-02-02 Steel, 217  
Composition: 0.85% C - 0.27% Mn - 0.24% Si - 0.023% S - 0.024% P - 4.03% Cr - 8.00% Mo - 1.380% V - 1.43% W - 0.19% Co

Z 130 WCV 12-04-04 Steel, 217  
Composition: 1.43% C - 0.17% Mn - 0.29% Si - 0.045% S - 0.023% P - 0.15% Ni - 4.18% Cr - 0.87% Mo - 4.350% V - 11.00% W

Z 80 WCDX 12-04-02-02 Steel, 217  
Composition: 0.82% C - 0.29% Mn - 0.25% Si - 0.010% S - 0.032% P - 0.20% Ni - 4.10% Cr - 1.60% Mo - 2.060% V - 12.10% W

Z 85 WCV 18-04-02 Steel, 217  
Composition: 0.79% C - 0.17% Mn - 0.18% Si - 0.026% S - 0.036% P - 0.08% Ni - 4.00% Cr - 0.20% Mo - 2.110% V - 18.15% W - 0.17% Co

Z 30 WCKV 09-03 Steel, 218  
Composition: 0.28% C - 0.54% Mn - 0.96% Si - 0.003% S - 0.025% P - 0.54% Ni - 2.80% Cr - 0.13% Mo - 0.240% V - 8.77% W - 2.05% Co

Z 80 WKCV 18-05-04-01 Steel, 218  
Composition: 0.80% C - 0.53% Mn - 0.28% Si - 3.80% Cr - 1.050% V - 17.40% W - 4.62% Co

Z 80 WKCV 18-10-04-02 Steel, 218  
Composition: 0.80% C - 0.29% Mn - 0.28% Si - 0.026% S - 0.018% P - 4.40% Cr - 0.37% Mo - 1.600% V - 19.20% W - 9.30% Co

Composition: 0.89% C - 0.50% Mn - 0.18% Si - 3.90% Cr - 1.030% V - 19.10% W - 9.66% Co

Z 150 WKVC 12-05-05-04 Steel, 219  
Composition: 1.46% C - 0.10% Mn - 0.27% Si - 0.033% S - 0.031% P - 3.72% Cr - 0.47% Mo - 0.09% Cu - 4.100% V - 13.70% W - 5.00% Co

Z 165 WKVC 12-10-05-04 Steel, 219  
Composition: 1.64% C - 0.21% Mn - 0.31% Si - 0.005% S - 0.021% P - 4.50% Cr - 0.66% Mo - 5.050% V - 11.64% W - 11.35% Co

55 NCDV 7 Steel, 219  
Composition: 0.55% C - 0.68% Mn - 0.30% Si - 0.004% S - 0.014% P - 1.65% Ni - 1.00% Cr - 0.35% Mo - 0.11% Cu - 0.220% V - 0.08% W

Z 80 WDCV 6 Steel, 219  
Composition: 0.76% C - 0.25% Mn - 0.35% Si - 0.031% S - 0.025% P - 4.54% Cr - 5.75% Mo - 2.050% V - 6.60% W - 0.86% Co

Z 85 WDKCV 06-05-05-04-02 Steel, 220  
Composition: 0.84% C - 0.22% Mn - 0.23% Si - 0.014% S - 0.025% P - 4.36% Cr - 4.95% Mo - 1.830% V - 6.48% W - 4.86% Co

Z 130 WDCV 06-05-04-04 Steel, 220  
Composition: 1.29% C - 0.26% Mn - 0.43% Si - 0.006% S - 0.025% P - 4.42% Cr - 4.10% Mo - 4.000% V - 5.54% W - 0.37% Co

Z 110 DKCWV 09-08-04-02-01 Steel, 220  
Composition: 1.11% C - 0.24% Mn - 0.27% Si - 0.007% S - 0.023% P - 3.91% Cr - 9.50% Mo - 1.210% V - 1.47% W - 8.35% Co

## BENELUX STEELS, 221 - 242

### Example Page, 223

#### 032 (SAE 1035), 224

Composition: 0.36% C - 0.60% Mn - 0.26% Si - 0.032% S - 0.012% P

#### 034 (SAE 1045), 224

Composition: 0.45% C - 0.59% Mn - 0.28% Si - 0.03% S - 0.015% P - 0.06% Ni - 0.05% Cr - 0.14% Cu

- 038, 224  
Composition: 0.771% C - 0.784% Mn - 0.16% Si - 0.021% S - 0.018% P
- 041 (SAE 1330), 225  
Composition: 0.26% C - 1.48% Mn - 0.28% Si - 0.015% S - 0.015% P - 0.08% Ni - 0.02% Cr - 0.01% Mo - 0.14% Cu
- 045, 225  
Composition: 0.36% C - 1.59% Mn - 0.26% Si - 0.03% S - 0.02% P
- 551, 225  
Composition: 0.09% C - 0.45% Mn - 0.40% Si - 0.01% S - 0.02% P - 0.18% Ni - 12.30% Cr
- 287 (AISI D3 Tool Steel), 226  
Composition: 2.09% C - 0.52% Mn - 0.33% Si - 12.76% Cr
- 505, 226  
Composition: 0.145% C - 0.27% Mn - 0.02% Si - 0.005% S - 0.012% P - 9.12% Ni
- 507, 226  
Composition: 0.315% C - 0.14% Mn - 0.01% Si - 0.006% S - 0.01% P - 9.12% Ni
- 506, 227  
Composition: 0.14% C - 0.27% Mn - 0.01% Si - 0.005% S - 0.09% P - 9.12% Ni - 4.07% Co
- 508, 227  
Composition: 0.325% C - 0.13% Mn - 0.15% Si - 0.005% S - 0.09% P - 9.05% Ni - 4.07% Co
- 004, 227  
Composition: 0.22% C - 1.25% Mn - 0.25% Si - 0.04% S - 0.03% P - 0.33% Cr
- 091 (SAE 34/35), 228  
Composition: 0.285% C - 0.62% Mn - 0.30% Si - 2.55% Ni - 0.71% Cr
- 144, 228  
Composition: 0.12% C - 0.52% Mn - 0.22% Si - 0.014% S - 0.015% P - 4.15% Ni - 0.86% Cr
- 092, 228  
Composition: 0.34% C - 0.49% Mn - 0.30% Si - 4.30% Ni - 1.16% Cr
- 455, 229  
Composition: 0.14% C - 0.68% Mn - 0.67% Si - 0.012% S - 0.024% P - 2.95% Ni - 17.98% Cr - 0.06% Mo - 0.04% Al - 0.10% Co - 0.10% Cu
- 085 (SAE 4125), 229  
Composition: 0.26% C - 0.73% Mn - 0.243% Si - 0.016% S - 0.018% P - 0.175% Ni - 1.065% Cr - 0.255% Mo
- 081 (SAE 1435), 229  
Composition: 0.36% C - 0.72% Mn - 0.28% Si - 0.018% S - 0.077% P - 0.006% Ni - 0.97% Cr - 0.23% Mo - 0.10% Cu
- 082 (SAE 4140), 230  
Composition: 0.41% C - 0.82% Mn - 0.29% Si - 0.022% S - 0.035% P - 0.165% Ni - 1.005% Cr - 0.18% Mo
- 280, 230  
Composition: 0.55% C - 0.58% Mn - 0.43% Si - 0.021% S - 0.013% P - 0.20% Ni - 0.79% Cr - 0.42% Mo - 0.19% Cu - 0.025% Al
- 503, 230  
Composition: 0.625% C - 0.30% Mn - 0.20% Si - 0.015% S - 0.015% P - 1.60% Cr - 0.30% Mo
- 290 (AISI A2 Tool Steel), 231  
Composition: 0.95% C - 0.50% Mn - 0.24% Si - 0.011% S - 0.018% P - 0.26% Ni - 4.90% Cr - 1.03% Mo - 0.22% Cu - 0.02% Al
- 183 (SAE 6150), 231  
Composition: 0.53% C - 0.62% Mn - 0.25% Si - 0.01% S - 0.015% P - 1.23% Cr - 0.27% V
- 311 (AISI D1 Tool Steel), 231  
Composition: 0.90% C - 1.07% Mn - 0.30% Si - 0.49% Cr - 0.63% W
- 273, 232  
Composition: 0.33% C - 0.38% Mn - 0.30% Si - 1.06% Cr - 1.01% W
- 272, 232  
Composition: 0.64% C - 0.39% Mn - 0.67% Si - 1.20% Cr - 1.68% W
- 509, 232  
Composition: 0.21% C - 1.46% Mn - 0.88% Si - 0.019% S - 0.016% P - 0.45% Mo
- 007, 233  
Composition: 0.201% C - 1.55% Mn - 0.26% Si - 0.019% S - 0.025% P - 0.39% Cr - 0.005% Al - 0.11% Nb
- 275, 233  
Composition: 0.46% C - 0.39% Mn - 1.40% Si - 0.30% Ni - 1.41% Cr - 0.10% V - 0.0017% Bo
- 005, 233  
Composition: 0.224% C - 1.498% Mn - 0.226% Si - 0.02% S - 0.022% P - 0.037% Ni - 0.33% Cr - 0.195% Mo - 0.054% Al
- 297, 234  
Composition: 0.70% C - 1.91% Mn - 0.35% Si - 0.009% S - 0.009% P - 0.98% Cr - 1.40% Mo
- 312 (AISI 02 Tool Steel), 234  
Composition: 0.85% C - 1.98% Mn - 0.40% Si - 0.46% Cr - 0.14% V
- 150 (SAE 8620), 234  
Composition: 0.20% C - 0.80% Mn - 0.27% Si - 0.017% S - 0.018% P - 0.58% Ni - 0.49% Cr - 0.18% Mo
- 454, 235  
Composition: 0.67% C - 1.09% Mn - 0.31% Si - 0.016% S - 0.027% P - 0.75% Ni - 1.70% Cr - 0.36% Mo - 0.04% Cu
- 458, 235  
Composition: 1.485% C - 0.80% Mn - 0.46% Si - 0.028% S - 0.028% P - 0.40% Ni - 1.24% Cr - 0.55% Mo
- 113 (SAE 4340), 235  
Composition: 0.43% C - 0.49% Mn - 0.33% Si - 0.008% S - 0.02% P - 1.51% Ni - 1.10% Cr - 0.33% Mo
- 453, 236  
Composition: 0.345% C - 0.42% Mn - 0.43% Si - 0.015% S - 0.015% P - 3.43% Ni - 1.36% Cr - 0.23% Mo - 0.041% Al - 0.19% Cu
- 295, 236  
Composition: 0.54% C - 0.53% Mn - 0.36% Si - 0.005% S - 0.011% P - 3.14% Ni - 1.02% Cr - 0.34% Mo
- 504, 236  
Composition: 0.25% C - 0.469% Mn - 0.235% Si - 0.023% S - 0.007% P - 3.65% Ni - 1.65% Cr - 0.395% Mo - 0.008% N<sub>2</sub> - 0.013% Al
- 114, 237  
Composition: 0.36% C - 0.50% Mn - 0.31% Si - 0.014% S - 0.02% P - 4.04% Ni - 1.99% Cr - 0.54% Mo - 0.28% Cu
- 552, 237  
Composition: 0.37% C - 0.58% Mn - 0.41% Si - 0.007% S - 0.021% P - 0.53% Ni - 16.20% Cr - 1.10% Mo
- 206, 237  
Composition: 0.325% C - 0.54% Mn - 0.22% Si - 1.103% Cr - 0.63% Mo - 0.17% V

451, 238  
Composition: 0.20% C - 0.70% Mn - 0.57% Si - 0.009%  
S - 0.016% P - 0.23% Ni - 1.18% Cr - 1.15% Mo -  
0.27% V

368, 238  
Composition: 0.28% C - 0.24% Mn - 0.29% Si - 0.005%  
S - 0.024% P - 0.18% Ni - 2.68% Cr - 2.84% Mo -  
0.50% V

294 (AISI D2 Tool Steel), 238  
Composition: 1.62% C - 0.40% Mn - 0.48% Si - 0.01% S  
- 0.024% P - 12.44% Cr - 0.80% Mo - 0.83% V

271 (AISI S1 Tool Steel), 239  
Composition: 0.415% C - 0.34% Mn - 0.52% Si - 1.40%  
Cr - 0.31% V - 2.28% W

367 (H 13), 239  
Composition: 0.37% C - 0.34% Mn - 0.94% Si - 0.015%  
S - 0.02% P - 4.80% Cr - 1.34% Mo - 1.19% V

006, 239  
Composition: 0.18% C - 1.36% Mn - 0.21% Si - 0.025%  
S - 0.014% P - 0.91% Ni - 0.26% Cr - 0.37% Mo -  
0.057% V - 0.048% Al

502, 240  
Composition: 0.29% C - 0.52% Mn - 0.32% Si - 1.34%  
Ni - 0.77% Cr - 0.25% Mo - 0.19% V

501, 240  
Composition: 0.22% C - 0.76% Mn - 0.32% Si - 0.023%  
S - 0.012% P - 2.657% Ni - 1.276% Cr - 0.51% Mo -  
0.203% V - 0.002% Al

452, 240  
Composition: 1.16% C - 0.30% Mn - 0.57% Si - 0.009%  
S - 0.006% P - 0.71% Ni - 1.79% Cr - 0.27% Mo -  
1.30% W

354, 241  
Composition: 0.545% C - 0.46% Mn - 0.26% Si - 4.12%  
Ni - 1.16% Cr - 0.48% Mo - 0.80% W

361 (AISI H 21 Tool Steel), 241  
Composition: 0.31% C - 0.32% Mn - 0.41% Si - 0.014%  
S - 0.013% P - 0.31% Ni - 2.36% Cr - 0.22% Mo -  
0.32% V - 8.59% W - 0.16% Cu - 0.013% Al

411 (AISI Tool Steel), 241  
Composition: 0.95% C - 0.24% Mn - 0.28% Si - 0.018%  
S - 0.006% P - 4.64% Cr - 4.80% Mo - 2.45% V - 7.12%  
W

365 (H 11 Tool Steel), 242  
Composition: 0.40% C - 0.48% Mn - 1.01% Si - 0.01% S -  
0.014% P - 0.36% Ni - 5.13% Cr - 1.72% Mo - 0.50% V -  
0.25% W - 0.13% Cu - 0.015% Al - 0.11% Co

405 (T 15 Tool Steel), 242  
Composition: 1.42% C - 0.43% Mn - 0.38% Si - 0.025%  
S - 0.005% P - 4.42% Cr - 0.70% Mo - 4.55% V -  
12.99% W - 4.97% Co

412, 242  
Composition: 1.19% C - 0.31% Mn - 0.29% Si - 0.021%  
S - 0.01% P - 4.54% Cr - 5.10% Mo - 3.29% V - 7.92%  
W - 12.27% Co

## MOLYBDENUM STEELS, 243 - 296

### Chromium Steel Series, 245

Composition: Fe - 0.05% C - 0.9% Mn - 1.20% Si - 0.40%  
Mo - 0% Cr

Composition: Fe - 0.05% C - 0.9% Mn - 1.20% Si - 0.40%  
Mo - 0.16% Cr

Composition: Fe - 0.05% C - 0.9% Mn - 1.20% Si - 0.40%  
Mo - 0.30% Cr

Composition: Fe - 0.50% C - 0.9% Mn - 1.20% Si - 0.40%  
Mo - 0.48% Cr

### Molybdenum Steel Series, 246

Composition: Fe - 0.05% C - 0.9% Mn - 1.20% Si - 0.5% Cr -  
0% Mo

Composition: Fe - 0.05% C - 0.9% Mn - 1.20% Si - 0.5% Cr -  
0.15% Mo

Composition: Fe - 0.05% C - 0.9% Mn - 1.20% Si - 0.5% Cr -  
0.30% Mo

Composition: Fe - 0.05% C - 0.9% Mn - 1.20% Si - 0.5% Cr -  
0.38% Mo

Composition: Fe - 0.05% C - 0.9% Mn - 1.20% Si - 0.5% Cr -  
0.50% Mo

### Silicon Steel Series, 247

Composition: Fe - 0.07% C - 0.93% Mn - 0.99% Si - 0.27%  
Mo - 0.32% Cr

Composition: Fe - 0.07% C - 0.93% Mn - 1.50% Si - 0.27%  
Mo - 0.32% Cr

Composition: Fe - 0.07% C - 0.93% Mn - 2.00% Si - 0.27%  
Mo - 0.32% Cr

0.10% C - 0.7% Mn - 0.3% Si Steels (Mo Additions), 248

Composition: Fe - 0.10% C - 0.74% Mn - 0.29% Si

Composition: Fe - 0.09% C - 0.72% Mn - 0.29% Si - 0.28% Mo

Composition: Fe - 0.10% C - 0.71% Mn - 0.29% Si - 0.54% Mo

0.10% C - 0.7% Mn - 0.3% Si - B Steels (Mo Additions), 249

Composition: 0.096% C - 0.66% Mn - 0.32% Si - 0.0048% B

Composition: 0.097% C - 0.70% Mn - 0.36% Si - 0.26% Mo - 0.0050% B

Composition: 0.093% C - 0.70% Mn - 0.36% Si - 0.51% Mo - 0.0054% B

0.37% C - 0.5% Mn - 0.30% Si Steels (Mo Additions), 250

Composition: 0.37% C - 0.49% Mn - 0.32% Si - 0.0033% Mo

Composition: 0.36% C - 0.50% Mn - 0.32% Si - 0.077% Mo

Composition: 0.36% C - 0.50% Mn - 0.31% Si - 0.19% Mo

0.40% C - 0.8% Mn - 0.3% Si Steels (Mo Additions), 251

Composition: 0.40% C - 0.83% Mn - 0.34% Si - 0.01% Mo

Composition: 0.38% C - 0.82% Mn - 0.32% Si - 0.26% Mo

Composition: 0.40% C - 0.82% Mn - 0.35% Si - 0.53% Mo

Composition: 0.40% C - 0.80% Mn - 0.33% Si - 0.79% Mo

0.39% C - 0.8% Mn - 1.5% Si Steels (Mo Additions), 252

Composition: 0.40% C - 0.81% Mn - 1.48% Si - 0.02% Mo

Composition: 0.39% C - 0.80% Mn - 1.48% Si - 0.26% Mo

Composition: 0.38% C - 0.80% Mn - 1.47% Si - 0.52% Mo

Composition: 0.37% C - 0.80% Mn - 1.47% Si - 0.79% Mo

0.10% C - 1.4% Mn - 0.3% Si - B Steels (Mo Additions), 253

Composition: 0.088% C - 1.45% Mn - 0.35% Si - 0.0055% B

Composition: 0.10% C - 1.46% Mn - 0.34% Si - 0.26% Mo - 0.0051% B

Composition: 0.11% C - 1.43% Mn - 0.35% Si - 0.52% Mo - 0.0062% B

0.40% C - 1.3% Mn - 0.3% Si - B Steels (Mo Additions), 254

Composition: 0.40% C - 1.32% Mn - 0.33% Si - 0.004% Mo - 0.004% B

Composition: 0.40% C - 1.33% Mn - 0.35% Si - 0.08% Mo - 0.003% B

Composition: 0.40% C - 1.33% Mn - 0.36% Si - 0.18% Mo - 0.003% B

0.39% C - 1.4% Mn - 0.3% Si Steels (Mo Additions), 255

Composition: 0.89% C - 1.46% Mn - 0.36% Si - 0.03% Mo

Composition: 0.40% C - 1.47% Mn - 0.37% Si - 0.26% Mo

Composition: 0.39% C - 1.45% Mn - 0.37% Si - 0.49% Mo

0.38% C - 1.45% Mn - 0.36% Si - 0.76% Mo

0.10% C - 0.7% Mn - 0.3% Si - 0.3% Ni - B Steels (Mo Additions), 256	Composition: 0.10% C - 0.71% Mn - 0.28% Si - 0.33% Ni - 0.0040% B Composition: 0.11% C - 0.75% Mn - 0.31% Si - 0.34% Ni - 0.24% Mo - 0.0047% B Composition: 0.11% C - 0.73% Mn - 0.31% Si - 0.35% Ni - 0.53% Mo - 0.0053% B	0.40% C - 0.8% Mn - 0.3% Si - 4.5% Ni Steels (Mo Additions), 264	Composition: 0.41% C - 0.76% Mn - 0.35% Si - 4.45% Ni - 0.01% Mo Composition: 0.40% C - 0.75% Mn - 0.35% Si - 4.43% Ni - 0.25% Mo Composition: 0.40% C - 0.74% Mn - 0.36% Si - 4.40% Ni - 0.47% Mo
0.10% C - 0.7% Mn - 0.3% Si - 1.4% Ni - B Steels (Mo Additions), 257	Composition: 0.097% C - 0.69% Mn - 0.31% Si - 1.45% Ni - 0.0048% B Composition: 0.10% C - 0.72% Mn - 0.33% Si - 1.43% Ni - 0.26% Mo - 0.0053% B Composition: 0.099% C - 0.67% Mn - 0.32% Si - 1.46% Ni - 0.51% Mo - 0.0058% B	0.40% C - 0.3% Mn - 0.2% Si - 4% Co Steels (Mo Additions), 265	Composition: 0.40% C - 0.34% Mn - 0.17% Si - 0.01% Mo - 3.76% Co Composition: 0.39% C - 0.32% Mn - 0.18% Si - 0.48% Mo - 3.72% Co Composition: 0.40% C - 0.33% Mn - 0.16% Si - 0.95% Mo - 3.90% Co
0.10% C - 0.7% Mn - 0.3% Si - 3.0% Ni - B Steels (Mo Additions), 258	Composition: 0.11% C - 0.72% Mn - 0.31% Si - 3.03% Ni - 0.0052% B Composition: 0.11% C - 0.73% Mn - 0.32% Si - 3.06% Ni - 0.24% Mo - 0.0050% B Composition: 0.11% C - 0.74% Mn - 0.34% Si - 3.03% Ni - 0.55% Mn - 0.0057% B	0.10% C - 0.7% Mn - 0.3% Si - 0.3% Cr - B Steels (Mo Additions), 266	Composition: 0.10% C - 0.68% Mn - 0.32% Si - 0.29% Cr - 0.0038% B Composition: 0.11% C - 0.70% Mn - 0.35% Si - 0.28% Cr - 0.25% Mo - 0.0045% B Composition: 0.11% C - 0.70% Mn - 0.35% Si - 0.28% Cr - 0.50% Mo - 0.0057% B
0.20% C - 0.6% Mn - 0.3% Si - 3.0% Ni Steels (Mo Additions), 259	Composition: 0.21% C - 0.58% Mn - 0.28% Si - 2.95% Ni - 0.004% Mo Composition: 0.20% C - 0.58% Mn - 0.31% Si - 2.90% Ni - 0.25% Mo Composition: 0.21% C - 0.56% Mn - 0.27% Si - 2.95% Ni - 0.51% Mo	0.10% C - 0.7% Mn - 0.3% Si - 0.7% Cr - B Steels (Mo Additions), 267	Composition: 0.10% C - 0.70% Mn - 0.29% Si - 0.76% Cr - 0.0036% B Composition: 0.11% C - 0.72% Mn - 0.32% Si - 0.75% Cr - 0.22% Mo - 0.0052% B Composition: 0.10% C - 0.71% Mn - 0.32% Si - 0.7% Cr - 0.51% Mo - 0.0060% B
0.36% C - 0.8% Mn - 0.3% Si - 0.7% Ni Steels (Mo Additions), 260	Composition: 0.36% C - 0.80% Mn - 0.30% Si - 0.75% Ni - 0.02% Mo Composition: 0.37% C - 0.79% Mn - 0.31% Si - 0.74% Ni - 0.24% Mo Composition: 0.36% C - 0.78% Mn - 0.31% Si - 0.73% Ni - 0.49% Mo Composition: 0.36% C - 0.75% Mn - 0.29% Si - 0.72% Ni - 0.82% Mo	0.10% C - 0.7% Mn - 0.3% Si - 1.4% Cr - B Steels (Mo Additions), 268	Composition: 0.10% C - 0.72% Mn - 0.29% Si - 1.43% Cr - 0.0059% B Composition: 0.11% C - 0.75% Mn - 0.33% Si - 1.46% Cr - 0.25% Mn - 0.0059% B Composition: 0.11% C - 0.75% Mn - 0.32% Si - 1.44% Cr - 0.56% Mo - 0.0066% B Composition: 0.10% C - 0.72% Mn - 0.33% Si - 1.43% Cr - 1.03% Mo - 0.0064% B
0.37% C - 0.8% Mn - 0.3% Si - 1.4% Ni Steels (Mo Additions), 261	Composition: 0.37% C - 0.85% Mn - 0.36% Si - 1.44% Ni - 0.02% Mo Composition: 0.37% C - 0.85% Mn - 0.37% Si - 1.44% Ni - 0.24% Mo Composition: 0.37% C - 0.84% Mn - 0.36% Si - 1.40% Ni - 0.47% Mo Composition: 0.36% C - 0.82% Mn - 0.35% Si - 1.41% Ni - 0.74% Mo	0.35% C - 0.8% Mn - 0.3% Si - 0.3% Cr Steels (Mo Additions), 269	Composition: 0.36% C - 0.83% Mn - 0.38% Si - 0.34% Cr - 0.01% Mo Composition: 0.35% C - 0.83% Mn - 0.39% Si - 0.35% Cr - 0.24% Mo Composition: 0.35% C - 0.80% Mn - 0.38% Si - 0.35% Cr - 0.51% Mo Composition: 0.34% C - 0.80% Mn - 0.38% Si - 0.34% Cr - 0.78% Mo
0.36% C - 0.8% Mn - 0.3% Si - 2.6% Ni Steels (Mo Additions), 262	Composition: 0.36% C - 0.86% Mn - 0.37% Si - 2.62% Ni - 0.02% Mo Composition: 0.36% C - 0.84% Mn - 0.38% Si - 2.60% Ni - 0.24% Mo Composition: 0.36% C - 0.83% Mn - 0.36% Si - 2.60% Ni - 0.49% Mo Composition: 0.35% C - 0.80% Mn - 0.36% Si - 2.58% Ni - 0.78% Mo	0.40% C - 0.8% Mn - 0.3% Si - 0.3% Cr Steels (Mo Additions), 270	Composition: 0.41% C - 0.86% Mn - 0.36% Si - 0.33% Cr - 0.01% Mo Composition: 0.40% C - 0.87% Mn - 0.36% Si - 0.34% Cr - 0.25% Mo Composition: 0.41% C - 0.84% Mn - 0.35% Si - 0.35% Cr - 0.49% Mo Composition: 0.41% C - 0.84% Mn - 0.34% Si - 0.35% Cr - 0.77% Mo
0.39% C - 0.8% Mn - 0.3% Si - 3.5% Ni Steels (Mo Additions), 263	Composition: 0.39% C - 0.71% Mn - 0.39% Si - 3.53% Ni - 0.02% Mo Composition: 0.39% C - 0.69% Mn - 0.29% Si - 3.56% Ni - 0.24% Mo Composition: 0.38% C - 0.68% Mn - 0.29% Si - 3.48% Ni - 0.48% Mo		

0.37% C - 0.8% Mn - 0.3% Si - 0.7% Cr Steels (Mo Additions), 271	0.39% C - 0.8% Mn - 1.5% Si - 0.7% Cr Steels (Mo Additions), 279
Composition: 0.37% C - 0.85% Mn - 0.37% Si - 0.74% Cr - 0.02% Mo	Composition: 0.40% C - 0.84% Mn - 1.50% Si - 0.74% Cr - 0.02% Mo
Composition: 0.37% C - 0.85% Mn - 0.39% Si - 0.73% Cr - 0.26% Mo	Composition: 0.40% C - 0.84% Mn - 1.50% Si - 0.74% Cr - 0.26% Mo
Composition: 0.37% C - 0.84% Mn - 0.37% Si - 0.74% Cr - 0.50% Mo	Composition: 0.39% C - 0.84% Mn - 1.49% Si - 0.73% Cr - 0.52% Mo
Composition: 0.37% C - 0.82% Mn - 0.36% Si - 0.73% Cr - 0.76% Mo	Composition: 0.38% C - 0.82% Mn - 1.48% Si - 0.72% Cr - 0.77% Mo
SAE 4140, 272	0.37% C - 1.4% Mn - 0.3% Si - 0.7% Cr Steels (Mo Additions), 280
Composition: 0.39% C - 0.82% Mn - 0.26% Si - 1.00% Cr - 0.21% Mo	Composition: 0.38% C - 1.50% Mn - 0.40% Si - 0.77% Cr - 0.02% Mo
SAE 4150, 272	Composition: 0.37% C - 1.49% Mn - 0.41% Si - 0.77% Cr - 0.25% Mo
Composition: 0.53% C - 0.83% Mn - 0.34% Si - 0.92% Cr - 0.21% Mo	Composition: 0.36% C - 1.47% Mn - 0.41% Si - 0.76% Cr - 0.50% Mo
0.36% C - 0.8% Mn - 0.3% Si - 1.5% Cr Steels (Mo Additions), 273	Composition: 0.36% C - 1.46% Mn - 0.42% Si - 0.75% Cr - 0.78% Mo
Composition: 0.36% C - 0.82% Mn - 0.37% Si - 1.54% Cr - 0.01% Mo	0.12% C - 0.85% Mn - 0.3% Si - 1.4% Ni - 0.7% Cr Steels (Mo Additions), 281
Composition: 0.36% C - 0.86% Mn - 0.38% Si - 1.54% Cr - 0.26% Mo	Composition: 0.12% C - 0.87% Mn - 0.35% Si - 1.44% Ni - 0.76% Cr
Composition: 0.36% C - 0.85% Mn - 0.37% Si - 1.52% Cr - 0.50% Mo	Composition: 0.12% C - 0.87% Mn - 0.34% Si - 1.43% Ni - 0.77% Cr - 0.19% Mo
Composition: 0.35% C - 0.82% Mn - 0.36% Si - 1.51% Cr - 0.84% Mo	Composition: 0.12% C - 0.85% Mn - 0.33% Si - 1.41% Ni - 0.76% Cr - 0.45% Mo
0.80% C - 0.7% Mn - 0.5% Si - 6.0% Cr Steels (Mo Additions), 274	0.11% C - 0.85% Mn - 0.4% Si - 1.4% Ni - 0.7% Cr - B Steels (Mo Additions), 282
Composition: 0.81% C - 0.76% Mn - 0.50% Si - 6.04% Cr - 0.035% Mo	Composition: 0.11% C - 0.87% Mn - 0.37% Si - 1.45% Ni - 0.77% Cr - 0.005% B
Composition: 0.81% C - 0.73% Mn - 0.45% Si - 6.10% Cr - 1.05% Mo	Composition: 0.11% C - 0.86% Mn - 0.36% Si - 1.44% Ni - 0.76% Cr - 0.21% Mo - 0.005% B
Composition: 1.03% C - 0.76% Mn - 0.50% Si - 6.03% Cr - 0.038% Mo	Composition: 0.11% C - 0.85% Mn - 0.38% Si - 1.42% Ni - 0.76% Cr - 0.005% B - 0.54% Mo
Composition: 1.02% C - 0.73% Mn - 0.46% Si - 6.08% Cr - 1.03%	0.30% C - 0.7% Mn - 0.4% Si - Ni - Cr Steels (Mo Additions), 283
1.35% C - 0.7% Mn - 0.5% Si - 6.0% Cr Steels (Mo Additions), 275	Composition: 0.30% C - 0.69% Mn - 0.38% Si - 1.79% Ni - 0.78% Cr - 0.24% Mo
Composition: 1.36% C - 0.77% Mn - 0.50% Si - 5.99% Cr - 0.041% Mo	Composition: 0.30% C - 0.69% Mn - 0.40% Si - 0.20% Ni - 0.99% Cr - 0.43% Mo
Composition: 1.35% C - 0.73% Mn - 0.45% Si - 6.00% Cr - 0.98% Mo	Composition: 0.31% C - 0.69% Mn - 0.38% Si - 0.20% Ni - 0.79% Cr - 0.57% Mo
0.85% C - 0.7% Mn - 0.5% Si - 12.0% Cr Steels (Mo Additions), 276	0.40% C - 0.7% Mn - 0.4% Si - 0.8% Ni - 0.7% Cr Steels (Mo Additions), 284
Composition: 0.85% C - 0.75% Mn - 0.45% Si - 12.0% Cr - 0.068% Mo	Composition: 0.40% C - 0.74% Mn - 0.40% Si - 0.78% Ni - 0.75% Cr - 0.03% Mo
Composition: 0.84% C - 0.72% Mn - 0.44% Si - 12.10% Cr - 1.05% Mo	Composition: 0.40% C - 0.73% Mn - 0.40% Si - 0.78% Ni - 0.75% Cr - 0.27% Mo
Composition: 0.85% C - 0.71% Mn - 0.43% Si - 12.10% Cr - 3.07% Mo	Composition: 0.40% C - 0.72% Mn - 0.40% Si - 0.78% Ni - 0.75% Cr - 0.50% Mo
1.35% C - 0.7% Mn - 0.5% Si - 12.0% Cr Steels (Mo Additions), 277	0.38% C - 0.8% Mn - 0.3% Si - 1.4% Ni - 0.7% Cr Steels (Mo Additions), 285
Composition: 1.38% C - 0.74% Mn - 0.46% Si - 11.80% Cr - 0.078% Mo	Composition: 0.38% C - 0.85% Mn - 0.33% Si - 1.46% Ni - 0.74% Cr - 0.01% Mo
Composition: 1.36% C - 0.72% Mn - 0.44% Si - 12.0% Cr - 1.00% Mo	Composition: 0.38% C - 0.85% Mn - 0.35% Si - 1.45% Ni - 0.73% Cr - 0.24% Mo
Composition: 1.36% C - 0.70% Mn - 0.43% Si - 11.9% Cr - 3.06% Mo	Composition: 0.38% C - 0.84% Mn - 0.34% Si - 1.46% Ni - 0.73% Cr - 0.48% Mo
0.40% C - 1.4% Mn - 1.5% Si Steels (Mo Additions), 278	Composition: 0.38% C - 0.82% Mn - 0.34% Si - 1.46% Ni - 0.75% Cr - 0.78% Mo
Composition: 0.41% C - 1.42% Mn - 1.52% Si - 0.02% Mo	0.40% C - 0.7% Mn - 0.4% Si - 2.5% Ni - 0.7% Cr Steels (Mo Additions), 286
Composition: 0.41% C - 1.41% Mn - 1.51% Si - 0.27% Mo	Composition: 0.40% C - 0.74% Mn - 0.38% Si - 2.57% Ni - 0.75% Cr - 0.03% Mo
Composition: 0.40% C - 1.40% Mn - 1.51% Si - 0.53% Mo	Composition: 0.40% C - 0.73% Mn - 0.38% Si - 2.58% Ni - 0.75% Cr - 0.24% Mo
Composition: 0.40% C - 1.38% Mn - 1.50% Si - 0.80% Mo	Composition: 0.39% C - 0.73% Mn - 0.35% Si - 2.51% Ni - 0.75% Cr - 0.49% Mo

0.40% C - 0.8% Mn - 0.3% Si - 3.5% Ni - 0.8%

**Cr Steels (Mo Additions), 287**

Composition: 0.41% C - 0.76% Mn - 0.32% Si - 3.59% Ni - 0.77% Cr - 0.03% Mo  
Composition: 0.41% C - 0.76% Mn - 0.32% Si - 3.59% Ni - 0.77% Cr - 0.25% Mo  
Composition: 0.40% C - 0.74% Mn - 0.31% Si - 3.56% Ni - 0.77% Cr - 0.50% Mo

0.40% C - 0.7% Mn - 0.3% Si - 4.5% Ni - 0.7%

**Cr Steels (Mo Additions), 288**

Composition: 0.41% C - 0.74% Mn - 0.40% Si - 4.56% Ni - 0.75% Cr - 0.03% Mo  
Composition: 0.41% C - 0.73% Mn - 0.42% Si - 4.54% Ni - 0.75% Cr - 0.26% Mo  
Composition: 0.40% C - 0.73% Mn - 0.41% Si - 4.53% Ni - 0.75% Cr - 0.50% Mo

0.40% Cr - 1.4% Mn - 1.5% Si - 0.7% Cr Steels (Mo Additions), 289

Composition: 0.41% C - 1.44% Mn - 1.50% Si - 0.75% Cr - 0.01% Mo  
Composition: 0.40% C - 1.43% Mn - 1.51% Si - 0.76% Cr - 0.26% Mo  
Composition: 0.39% C - 1.41% Mn - 1.49% Si - 0.74% Cr - 0.51% Mo  
Composition: 0.39% C - 1.39% Mn - 1.48% Si - 0.73% Cr - 0.77% Mo

**Ni-Cr-Si-Mo-V Steel Series, 290**

Composition: 0.33% C - 0.86% Mn - 1.62% Si - 1.80% Ni - 0.81% Cr - 0.40% Mo - 0.067% V  
Composition: 0.32% C - 0.86% Mn - 1.44% Si - 0.51% Ni - 1.01% Cr - 0.49% Mo - 0.071% V  
Composition: 0.35% C - 0.86% Mn - 1.55% Si - 0.21% Ni - 1.21% Cr - 0.58% Mo - 0.037% V  
Composition: 0.35% C - 0.86% Mn - 1.58% Si - 0.23% Ni - 1.50% Cr - 0.58% Mo - 0.071% V

0.40% C - 1.4% Mn - 1.4% Si - 1.4% Ni - 0.8% Cr Steels (Mo Additions), 291

Composition: 0.41% C - 1.42% Mn - 1.42% Si - 1.37% Ni - 0.78% Cr - 0.03% Mo  
Composition: 0.41% C - 1.41% Mn - 1.41% Si - 1.36% Ni - 0.78% Cr - 0.26% Mo  
Composition: 0.40% C - 1.39% Mn - 1.37% Si - 1.34% Ni - 0.76% Cr - 0.52% Mo  
Composition: 0.40% C - 1.37% Mn - 1.38% Si - 1.31% Ni - 0.75% Cr - 0.73% Mo

0.40% C - 0.3% Mn - 0.2% Si - 8.0% Ni - 4.0% Co Steels (Mo Additions), 292

Composition: 0.39% C - 0.30% Mn - 0.20% Si - 8.0% Ni - 3.89% Co  
Composition: 0.39% C - 0.29% Mn - 0.22% Si - 7.78% Ni - 0.44% Mo - 3.87% Co  
Composition: 0.39% C - 0.28% Mn - 0.20% Si - 8.04% Ni - 1.00% Mo - 3.90% Co

0.08% C - 1.0% Ni - 12.0% Cr - 2.0% Mo - 0.3% V Steel, 293

Composition: 0.08% C - 1.0% Ni - 12.0% Cr - 2.0% Mo - 0.3% V  
Composition: 0.08% C - 1.0% Ni - 12.0% Cr - 2.0% Mo - 0.3% V

**18Ni200 Maraging Steel, 293**

Composition: 0.012% C - <0.03% Mn - <0.05% Si - 17.6% Ni - 3.1% Mo - 0.10% Al - 8.3% Co - 0.08% Ti

**18Ni250 Maraging Steel, 294**

Composition: 0.02% C - 0.09% Mn - 0.09% Si - 17.8% Ni - 0.0021% B - 0.12% Al - 7.9% Co - 0.42% Ti

**18Ni300 Maraging Steel, 294**

Composition: 0.02% C - 0.07% Mn - 0.07% Si - 18.4% Ni - 4.9% Mo - 0.003% B - 0.09% Al - 8.8% Co - 0.66% Ti

**18Ni350 Maraging Steel, 294**

Composition: 0.008% C - 0.03% Mn - 0.03% Si - 17.4% Ni - 3.7% Mo - 0.17% Al - 12.4% Co - 1.62% Ti

**Carbon-Free Fe - 15.0%Co - 10.0% Mo Alloys, 295**

Composition: 0.004% C - 0.42% Mn - 0.12% Si - 9.95% Mo - 15.20% Co

Composition: 0.004% C - 0.41% Mn - 0.15% Si - 9.95% Ni - 9.99% Mo - 15.30% Co

Composition: 0.003% C - 4.78% Mn - 0.21% Si - 10.04% Mo - 15.38% Co

**Carbon-Free Fe - 15.0% Co - 20.0% Mo Alloys, 296**

Composition: 0.003% C - 0.47% Mn - 0.13% Si - 20.02% Mo - 15.00% Co

Composition: 0.004% C - 0.43% Mn - 0.13% Si - 9.95% Ni - 20.02% Mo - 15.13% Co

Composition: 0.006% C - 4.93% Mn - 0.23% Si - 20.17% Mo - 15.33% Co

**VANADIUM STEELS, 297 - 370**

**Mn-V Structural Steels (As Rolled), 299 - 308**

Composition: 0.04% C - 1.90% Mn - 0.11% Si - 0.021% S - 0.019% P - 0.09% V - 0.02% Al - 0.009% N

Composition: 0.06% C - 1.95% Mn - 0.29% Si - 0.003% S - 0.010% P - 0.010% Mo - 0.25% V - 0.037% Al - 0.008% N

Composition: 0.07% C - 1.94% Mn - 0.30% Si - 0.003% S - 0.009% P - 0.010% Mo - 0.14% V - 0.038% Al - 0.007% N

Composition: 0.09% C - 1.48% Mn - 0.25% Si - 0.060% S - 0.014% P - 0.010% Cr - 0.010% Ni - 0.010% Mo - 0.04% V - 0.010% Cu - 0.047% Al

Composition: 0.11% C - 1.23% Mn - 0.31% Si - 0.018% S - 0.031% P - 0.08% V - 0.006% N

Composition: 0.11% C - 1.23% Mn - 0.31% Si - 0.018% S - 0.031% P - 0.08% V - 0.005% N

Composition: 0.11% C - 1.40% Mn - 0.55% Si - 0.063% V

Composition: 0.14% C - 1.52% Mn - 0.48% Si - 0.004% S - 0.011% P - 0.071% V

Composition: 0.14% C - 1.53% Mn - 0.36% Si - 0.008% S - 0.009% P - 0.06% Cr - 0.03% Ni - 0.01% Mo - 0.04% V - 0.02% Cu - 0.057% Al

Composition: 0.15% C - 0.90% Mn - 0.40% Si - 0.05% V - 0.014% N

Composition: 0.15% C - 1.30% Mn - 0.27% Si - 0.009% S - 0.010% P - 0.15% Cr - 0.15% Ni - 0.04% Mo - 0.13% V - 0.19% Cu - 0.02% Al - 0.010% N

Composition: 0.16% C - 1.42% Mn - 0.44% Si - 0.021% S - 0.032% P - 0.025% V - 0.003% Ti - 0.002% Nb - 0.042% Al

Composition: 0.19% C - 1.44% Mn - 0.37% Si - 0.007% S - 0.011% P - 0.10% Cr - 0.08% Ni - 0.01% Mo - 0.17% V - 0.20% Cu - 0.03% Al - 0.010% N

Composition: 0.20% C - 1.45% Mn - 0.30% Si - 0.005% S - 0.012% P - 0.11% Cr - 0.10% Ni - 0.02% Mo - 0.08% V - 0.14% Cu - 0.01% Al - 0.010% N

Composition: 0.20% C - 1.46% Mn - 0.34% Si - 0.008% S - 0.013% P - 0.12% Cr - 0.10% Ni - 0.02% Mo - 0.14% V - 0.19% Cu - 0.03% Al - 0.012% N

Composition: 0.06% C - 1.97% Mn - 0.37% Si - 0.020% S - 0.006% P - 0.45% V - 0.029% Al - 0.009%

Composition: 0.06% C - 2.00% Mn - 0.37% Si - 0.005% S - 0.006% P - 0.45% V - 0.029% Al - 0.009% N

Composition: 0.07% C - 1.99% Mn - 0.25% Si - 0.004% S - 0.013% P - 0.48% V - 0.038% Al - 0.008% N

Composition: 0.07% C - 1.90% Mn - 0.24% Si - 0.006% S - 0.010% P - 0.08% Mo - 0.43% V - 0.06% Al - 0.009% N

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**Mn-V-N Structural Steels (As Rolled), 308 - 310**

Composition: 0.07% C - 2.79% Mn - 0.18% V - 0.046% Al - 0.005% N  
Composition: 0.16% C - 1.40% Mn - 0.04% Si - 0.012% S - 0.004% P - 0.11% V - 0.04% Al - 0.018% N  
Composition: 0.17% C - 1.75% Mn - 0.20% Si - 0.010% V - 0.02% Al - 0.038% N  
Composition: 0.17% C - 1.48% Mn - 0.30% Si - 0.021% S - 0.034% P - 0.035% Cr - 0.075% Ni - 0.02% Mo - 0.15% V - 0.04% Cu - 0.028% Al - 0.018%  
Composition: 0.19% C - 1.55% Mn - 0.32% Si - 0.005% S - 0.013% P - 0.57% Ni - 0.13% V - 0.01% Al - 0.017% N

**Ni-V Structural Steels (As Rolled), 311**

Composition: 0.15% C - 0.71% Mn - 0.28% Si - 0.005% S - 0.007% P - 0.25% Cr - 1.07% Ni - 0.05% Mo - 0.08% V -

**0.15% Cu Mn-V-Ti Structural Steels (As Rolled), 311 - 312**

Composition: 0.05% C - 1.17% Mn - 0.26% Si - 0.015% S - 0.016% P - 0.04% V - 0.01% Ti  
Composition: 0.06% C - 1.27% Mn - 0.30% Si - 0.080% S - 0.009% P - 0.01% Cr - 0.01% Ni - 0.01% Mo - 0.04% V - 0.01% Cu - 0.045% Al  
Composition: 0.10% C - 1.51% Mn - 0.44% Si - 0.008% S - 0.035% P - 0.05% V - 0.013% Ti - 0.002% Nb - 0.033% Al

**Mn-Nb-V, 313 - 317**

Composition: 0.05% C - 1.82% Mn - 0.39% Si - 0.012% S - 0.018% P - 0.06% V - 0.055% Nb - 0.011% Al - 0.011% N  
Composition: 0.06% C - 1.21% Mn - 0.25% Si - 0.001% S - 0.015% P - 0.31% Ni - 0.07% V - 0.043% Nb - 0.30% Cu - 0.041% Al - 0.003% N  
Composition: 0.07% C - 1.35% Mn - 0.29% Si - 0.004% S - 0.005% P - 0.08% V - 0.025% Nb - 0.036% Al - 0.006% N  
Composition: 0.08% C - 1.52% Mn - 0.37% Si - 0.007% S - 0.023% P - 0.21% Cr - 0.10% Ni - 0.10% V - 0.05% Nb - 0.34% Cu - 0.02% Al - 0.008% N  
Composition: 0.06% C - 1.69% Mn - 0.25% Si - 0.001% S - 0.015% P - 0.31% Ni - 0.08% V - 0.043% Nb - 0.30% Cu - 0.040% Al - 0.003% N  
Composition: 0.06% C - 2.33% Mn - 0.38% Si - 0.008% S - 0.025% P - 0.40% Cr - 0.01% Ni - 0.01% Mo - 0.08% V - 0.048% Nb - 0.01% Cu - 0.035% Al  
Composition: 0.10% C - 1.53% Mn - 0.35% Si - 0.010% S - 0.013% P - 0.01% Mo - 0.07% V - 0.05% Nb - 0.045% Al - 0.007% N  
Composition: 0.10% C - 1.48% Mn - 0.36% Si - 0.008% S - 0.014% P - 0.019% V - 0.003% Ti - 0.023% Nb - 0.046% Al  
Composition: 0.11% C - 1.60% Mn - 0.30% Si - 0.002% S - 0.017% P - 0.09% V - 0.005% Ti - 0.032% Nb - 0.021% Al

**Mn-V-Nb-Ti, 317**

Composition: 0.10% C - 1.60% Mn - 0.37% Si - 0.007% S - 0.011% P - 0.022% V - 0.023% Ti - 0.023% Nb - 0.044% Al

**Mn-Mo-V Structural Steels (As Rolled), 318 - 324**

Composition: 0.04% C - 1.19% Mn - 0.30% Si - 0.001% S - 0.002% P - 0.02% Cr - 0.02% Ni - 0.33% Mo - 0.09% V - 0.01% Nb - 0.057% Al  
Composition: 0.04% C - 1.90% Mn - 0.11% Si - 0.021% S - 0.019% P - 0.19% Mo - 0.09% V - 0.02% Al - 0.009% N  
Composition: 0.04% C - 1.90% Mn - 0.11% Si - 0.021% S - 0.019% P - 0.19% Mo - 0.09% V - 0.02% Al - 0.009% N  
Composition: 0.04% C - 1.90% Mn - 0.11% Si - 0.021% S - 0.019% P - 0.34% Mo - 0.09% V - 0.02% Al - 0.009% N  
Composition: 0.06% C - 1.96% Mn - 0.32% Si - 0.003% S - 0.006% P - 0.18% Mo - 0.22% V - 0.020% Al - 0.005% N  
Composition: 0.06% C - 1.70% Mn - 0.50% Mo - 0.10% V - 0.020% N  
Composition: 0.06% C - 1.46% Mn - 0.14% Si - 0.003% S - 0.018% P - 0.20% Cr - 0.02% Ni - 0.25% Mo - 0.03% V - 0.01% Cu - 0.035% Al  
Composition: 0.07% C - 1.52% Mn - 0.47% Si - 0.008% S - 0.004% P - 0.01% Cr - 0.01% Ni - 0.27% Mo - 0.05% V - 0.01% Cu - 0.064%

Composition: 0.07% C - 1.57% Mn - 0.49% Si - 0.008% S - 0.004% P - 0.01% Cr - 0.01% Ni - 0.27% Mo - 0.05% V - 0.0005% B - 0.01% Cu - 0.066% Al  
Composition: 0.12% C - 0.83% Mn - 0.30% Si - 0.005% S - 0.004% P - 0.53% Cr - 1.11% Ni - 0.49% Mo - 0.03% V - 0.30% Cu - 0.031% Al  
Composition: 0.15% C - 1.39% Mn - 0.40% Si - 0.013% S - 0.018% P - 0.27% Mo - 0.05% V - 0.018% Al - 0.004% N  
Composition: 0.17% C - 1.54% Mn - 0.44% Si - 0.006% S - 0.012% P - 0.01% Cr - 0.02% Ni - 0.47% Mo - 0.14% V - 0.002% Nb - 0.01% Cu - 0.010% Al - 0.006% N  
Composition: 0.08% C - 0.82% Mn - 0.26% Si - 0.001% S - 0.015% P - 0.25% Mo - 0.08% V - 0.04% Nb - 0.040% Al - 0.003% N

**Mn-Mo-Nb-V Structural Steels (As Rolled), 324 - 326**

Composition: 0.06% C - 1.21% Mn - 0.25% Si - 0.001% S - 0.014% P - 0.25% Mo - 0.08% V - 0.044% Nb - 0.036% Al - 0.003% N  
Composition: 0.07% C - 1.49% Mn - 0.26% Si - 0.001% S - 0.015% P - 0.25% Mo - 0.08% V - 0.042% Nb - 0.036% Al - 0.003% N  
Composition: 0.09% C - 1.03% Mn - 0.28% Si - 0.015% S - 0.010% P - 0.01% Cr - 0.01% Ni - 0.31% Mo - 0.10% V - 0.09% Nb - 0.021% Al  
Composition: 0.12% C - 1.72% Mn - 0.28% Si - 0.005% S - 0.016% P - 0.20% Mo - 0.06% V - 0.038% Nb - 0.068% Al - 0.0001% N  
Composition: 0.14% C - 1.44% Mn - 0.23% Si - 0.007% S - 0.011% P - 0.065% Cr - 0.23% Ni - 0.035% Mo - 0.10% V - 0.03% Nb - 0.48% Cu - 0.028% Al - 0.013% N

**Quenched and Tempered Structural Steels, 327 - 339**

Composition: 0.09% C - 0.94% Mn - 0.28% Si - 0.008% S - 0.010% P - 0.10% Cr - 2.54% Ni - 0.64% Mo - 0.04% V - 0.07% Cu - 0.029% Al  
Composition: 0.09% C - 0.59% Mn - 0.57% Si - 0.010% S - 0.015% P - 2.00% Cr - 0.56% Mo - 0.37% V - 0.18% Ti - 0.005% B - 0.41% W  
Composition: 0.09% C - 1.01% Mn - 0.32% Si - 0.009% S - 0.011% P - 0.52% Cr - 1.49% Ni - 0.52% Mo - 0.05% V - 0.002% B - 0.25% Cu - 0.055% Al  
Composition: 0.09% C - 0.82% Mn - 0.29% Si - 0.013% S - 0.019% P - 0.12% Cr - 1.85% Ni - 0.53% Mo - 0.04% V - 0.01% Cu - 0.031% Al  
Composition: 0.10% C - 2.00% Mn - 1.09% Si - 0.005% S - 0.012% P - 1.80% Cr - 0.65% Mo - 0.15% V  
Composition: 0.10% C - 0.76% Mn - 0.22% Si - 0.007% S - 0.012% P - 0.68% Cr - 0.85% Ni - 0.48% Mo - 0.07% V - 0.001% B - 0.21% Cu  
Composition: 0.11% C - 0.52% Mn - 0.26% Si - 0.012% S - 0.007% P - 0.56% Cr - 4.92% Ni - 0.53% Mo - 0.08% V - 0.10% Cu - 0.04% Al  
Composition: 0.11% C - 0.85% Mn - 0.31% Si - 0.009% S - 0.007% P - 0.51% Cr - 1.30% Ni - 0.48% Mo - 0.03% V - 0.002% B - 0.27% Cu - 0.077% Al  
Composition: 0.11% C - 0.56% Mn - 0.28% Si - 0.005% S - 0.017% P - 1.08% Cr - 0.04% Ni - 0.31% Mo - 0.22% V - 0.03% Cu - 0.01% Al  
Composition: 0.12% C - 0.75% Mn - 0.06% Si - 0.008% S - 0.007% P - 0.57% Cr - 2.62% Ni - 0.48% Mo - 0.05% V - 0.002% B - 0.25% Cu - 0.062% Al  
Composition: 0.12% C - 0.73% Mn - 0.37% Si - 0.003% S - 0.008% P - 5.75% Cr - 0.55% Mo - 0.24% V - 0.16% Ti - 0.011% B - 0.26% W  
Composition: 0.12% C - 0.55% Mn - 0.68% Si - 0.010% S - 0.012% P - 2.05% Cr - 0.55% Mo - 0.32% V - 0.08% Ti - 0.006% B - 0.32% W  
Composition: 0.13% C - 0.71% Mn - 0.56% Si - 5.43% Cr - 0.47% Mo - 0.20% V - 0.16% Ti - 0.010% B - 0.19% W  
Composition: 0.13% C - 1.16% Mn - 0.31% Si - 0.017% S - 0.018% P - 0.23% Cr - 0.01% Ni - 0.27% Mo - 0.05% V - 0.01% Cu - 0.010% Al

Composition: 0.13% C - 0.60% Mn - 0.29% Si - 0.016% S - 0.010% P - 0.98% Cr - 0.01% Ni - 0.31% Mo - 0.20% V - 0.02% Cu - 0.010% Al  
Composition: 0.14% C - 0.53% Mn - 0.54% Si - 0.006% S - 0.022% P - 1.43% Cr - 0.54% Mo - 0.03% V - 0.006% Ti  
Composition: 0.16% C - 0.57% Mn - 0.28% Si - 0.019% S - 0.013% P - 0.63% Cr - 0.91% Ni - 0.61% Mo - 0.30% V - 0.032% Al  
Composition: 0.14% C - 0.50% Mn - 0.30% Si - 0.005% S - 0.008% P - 0.38% Cr - 0.03% Ni - 0.55% Mo - 0.27% V - 0.01% Cu - 0.010% Al  
Composition: 0.15% C - 3.06% Mn - 0.59% Si - 0.005% S - 0.020% P - 0.14% Cr - 0.04% Ni - 0.46% Mo - 0.09% V - 0.09% Cu - 0.70% W  
Composition: 0.15% C - 0.77% Mn - 0.20% Si - 0.011% S - 0.010% P - 1.27% Cr - 4.25% Ni - 0.45% Mo - 0.10% V - 0.23% Nb  
Composition: 0.14-0.20% C - 0.60-1.00% Mn - 0.17-0.37% Si - <0.070% S - <0.070% P - <0.25% Cr - <0.25% Ni - 0.05-0.09% V - <0.25% Cu  
Composition: 0.22% C - 1.45% Mn - 0.30% Si - 0.006% S - 0.020% P - 0.98% Cr - 0.01% Ni - 0.45% Mo - 0.03% V - 0.01% Cu - 0.044% Al  
Composition: 0.23% C - 0.53% Mn - 0.30% Si - 0.018% P - 1.55% Cr - 0.30% Ni - 0.29% Mo - 0.21% V - 0.11% Cu  
Composition: 0.23% C - 0.22% Mn - 0.22% Si - 0.004% S - 0.015% P - 1.70% Cr - 3.60% Ni - 0.53% Mo - 0.12% V  
Composition: 0.26% C - 0.75% Mn - 0.26% Si - 0.014% S - 0.010% P - 0.45% Cr - 0.81% Ni - 0.61% Mo - 0.05% V  
Composition: 0.26% C - 1.67% Mn - 0.30% Si - 0.015% S - 0.023% P - 0.05% Cr - 0.03% Ni - 0.11% Mo - 0.06% V - 0.01% Cu - 0.013% Al

#### Mn-V Quenched and Tempered Steels, 340 - 341

Composition: 0.34% C - 1.31% Mn - 0.24% Si - 0.10% V - 0.018% Al - 0.016% N  
Composition: 0.35% C - 1.62% Mn - 0.47% Si - 0.008% S - 0.001% P - 0.10% Cr - 0.10% Ni - 0.01% Mo - 0.11% V - 0.14% Cu - 0.02% Al  
Composition: 0.38% C - 1.63% Mn - 0.30% Si - 0.016% S - 0.018% P - 0.02% Cr - 0.01% Ni - 0.12% Mo - 0.07% V - 0.01% Cu - 0.021% Al  
Composition: 0.45% C - 1.34% Mn - 1.45% Si - 0.013% S - 0.022% P - 0.10% V

#### Cr-V Quenched and Tempered Engineering Steels, 342

Composition: 0.43% C - 0.67% Mn - 0.28% Si - 0.10% V - 0.32% Cr

#### Cr-V-Ti Quenched and Tempered Engineering Steels, 342 - 343

Composition: 0.38% C - 0.78% Mn - 0.29% Si - 0.030% S - 0.005% P - 0.99% Cr - 0.14% Ni - 0.08% Mo - 0.06% V - 0.021% Ti - 0.20% Cu - 0.022% Al - 0.01% N  
Composition: 0.39% C - 0.76% Mn - 0.28% Si - 0.033% S - 0.007% P - 0.99% Cr - 0.14% Ni - 0.03% Mo - 0.12% V - 0.047% Ti - 0.21% Cu - 0.01% N  
Composition: 0.40% C - 0.75% Mn - 0.27% Si - 0.034% S - 0.007% P - 0.96% Cr - 0.13% Ni - 0.07% Mo - 0.06% V - 0.035% Ti - 0.20% Cu - 0.01% N

#### Mn-Mo-V Quenched and Tempered Engineering Steels, 344 - 345

Composition: 0.30% C - 1.91% Mn - 0.34% Si - 0.009% S - 0.016% P - 0.67% Mo - 0.07% V  
Composition: 0.35% C - 1.51% Mn - 0.28% Si - 0.007% S - 0.015% P - 1.29% Mo - 0.21% V - 0.10% Cu  
Composition: 0.33% C - 2.16% Mn - 0.32% Si - 2.02% Ni - 0.64% Mo - 0.14% V

#### Cr-Mo-V Quenched and Tempered Engineering Steels, 345 - 347

Composition: 0.32-0.40% C - 4.75-5.50% Cr - 1.10-1.75% Mo - 0.80-1.20% V

Composition: 0.40% C - 0.60% Mn - 1.00% Si - 0.003% S - 0.010% P - 5.00% Cr - 1.30% Mo - 0.40% V  
Composition: 0.43% C - 0.90% Mn - 0.32% Si - 0.30% Cr - 0.10% V - 0.03% Nb - 0.015% Al - 0.015% N

#### Cr-Ni-Mo-V Quenched and Tempered Engineering Steels, 347 - 354

Composition: 0.24% C - 0.74% Mn - 0.25% Si - 0.016% S - 0.012% P - 0.37% Cr - 0.67% Ni - 0.52% Mo - 0.03 V  
Composition: 0.26% C - 0.76% Mn - 0.32% Si - 0.012% S - 0.014% P - 1.08% Cr - 0.72% Ni - 1.25% Mo - 0.31% V  
Composition: 0.27% C - 1.36% Mn - 0.50% Si - 0.006% S - 0.016% P - 0.58% Cr - 0.68% Ni - 0.34% Mo - 0.08% V  
Composition: 0.32% C - 0.40% Mn - 0.40% Si - 1.43% Cr - 3.30% Ni - 0.33% Mo - 0.19% V  
Composition: 0.33% C - 0.89% Mn - 0.24% Si - 0.009% S - 0.008% P - 1.13% Cr - 0.15% Ni - 1.19% Mo - 0.22% V  
Composition: 0.33% C - 0.39% Mn - 0.16% Si - 0.005% S - 0.004% P - 1.09% Cr - 3.60% Ni - 0.72% Mo - 0.12% V - 0.002% Ti - 0.013% Nb - 0.09% Cu - 0.009% Al  
Composition: 0.34% C - 0.26% Mn - 0.13% Si - 0.007% S - 0.010% P - 0.61% Cr - 5.10% Ni - 0.53% Mo - 0.09% V  
Composition: 0.34% C - 0.62% Mn - 0.27% Si - 0.010% S - 0.006% P - 1.22% Cr - 2.80% Ni - 0.50% Mo - 0.09% V  
Composition: 0.37% C - 0.83% Mn - 0.35% Si - 0.006% S - 0.017% P - 0.87% Cr - 1.70% Ni - 1.18% Mo - 0.18% V  
Composition: 0.38% C - 0.46% Mn - 0.26% Si - 0.008% S - 0.019% P - 2.94% Cr - 0.45% Ni - 0.45% Mo - 0.12% V - 0.05% Cu - 0.010% Al  
Composition: 0.39% C - 0.75% Mn - 0.26% Si - 0.033% S - 0.008% P - 0.94% Cr - 0.19% Ni - 0.03% Mo - 0.003% V - 0.007% Ti - 0.21% Cu - 0.01% N  
Composition: 0.39% C - 0.77% Mn - 0.39% Si - 0.032% S - 0.006% P - 0.96% Cr - 0.14% Ni - 0.08% Mo - 0.05% V - 0.21% Cu - 0.01% N  
Composition: 0.40% C - 0.83% Mn - 0.33% Si - 0.007% S - 0.011% P - 1.00% Cr - 1.75% Ni - 0.46% Mo - 0.12% V - 0.07% Cu - 0.010% Al  
Composition: 0.49% C - 0.78% Mn - 0.26% Si - 0.012% S - 0.018% P - 1.04% Cr - 0.50% Ni - 0.96% Mo - 0.09% V  
Composition: 0.56% C - 0.67% Mn - 0.31% Si - 0.023% S - 0.012% P - 0.76% Cr - 1.53% Ni - 0.24% Mo - 0.14% V - 0.06% Cu - 0.010% Al

#### Prestressed Concrete Wires, 355

Composition: 0.67% C - 1.39% Mn - 0.75% Si - 0.009% S - 0.015% P - 0.09% Cr - 0.32% Ni - 0.19% V - 0.40% Cu - 0.002% Al - 0.010% N  
Composition: 0.69% C - 1.41% Mn - 0.70% Si - 0.009% S - 0.030% P - 0.05% Cr - 0.03% Ni - 0.19% V - 0.03% Cu - 0.005% Al - 0.007% N

#### Rail Steels, 356 - 357

Composition: 0.65% C - 1.14% Mn - 0.40% Si - 0.015% S - 0.024% P - 1.15% Cr - 0.15% V - 0.005% N  
Composition: 0.73% C - 0.77% Mn - 0.27% Si - 0.010% S - 0.012% P - 1.58% Cr - 0.01% Ni - 0.46% Mo - 0.05% V - 0.05% Cu - 0.010% Al  
Composition: 0.78% C - 1.61% Mn - 0.48% Si - 0.028% S - 0.014% P - 0.16% V - 0.18% Cu - 0.018% Al - 0.018% N

#### Spring Steels, 357 - 361

Composition: 0.27% C - 0.77% Mn - 1.39% Si - 1.64% Cr - 0.20% Ni - 0.56% Mo - 0.07% V  
Composition: 0.30% C - 0.69% Mn - 1.40% Si - 0.78% Cr - 1.71% Ni - 0.31% Mo - 0.04% V

Composition: 0.32% C - 0.86% Mn - 1.54% Si - 0.014% S - 0.024% P - 1.01% Cr - 0.51% Ni - 0.49% Mo - 0.07% V - 0.037% Al - 0.022% N  
Composition: 0.33% C - 0.86% Mn - 1.62% Si - 0.014% S - 0.024% P - 0.81% Cr - 1.80% Ni - 0.40% Mo - 0.07% V - 0.040% Al - 0.020% N

Composition: 0.35% C - 0.86% Mn - 1.55% Si - 0.014% S - 0.023% P - 1.21% Cr - 0.21% Ni - 0.58% Mo - 0.06% V - 0.037% Al - 0.021% N  
Composition: 0.35% C - 0.86% Mn - 1.55% Si - 0.014% S - 0.024% P - 1.50% Cr - 0.23% Ni - 0.58% Mo - 0.07% V - 0.039% Al - 0.022% N

Composition: 0.55% C - 0.50% Mn - 0.87% Si - 0.035% S - 0.02% P - 0.10% Cr - 0.10% Ni - 0.55% Mo - 0.22% V  
Composition: 0.64% C - 0.73% Mn - 0.82% Si - 0.011% S - 0.014% P - 1.26% Cr - 0.05% Ni - 0.16% V - 0.03% Cu - 0.006% Al - 0.012% N

## High-Temperature Creep-Resistant Steels, 361 - 364

Composition: 0.11% C - 0.53% Mn - 0.35% Si - 0.010% S - 0.015% P - 2.28% Cr - 0.04% Ni - 1.00% Mo - 0.20% V - 0.03% Cu - 0.010% Al  
Composition: 0.12% C - 0.47% Mn - 0.31% Si - 0.010% S - 0.014% P - 2.16% Cr - 0.16% Ni - 0.88% Mo - 0.17% V - 0.05% Cu - 0.010% Al  
Composition: 0.12% C - 0.65% Mn - 0.26% Si - 0.015% S - 0.007% P - 1.16% Cr - 0.01% Ni - 1.02% Mo - 0.26% V - 0.02% Cu - 0.010% Al  
Composition: 0.18% C - 0.53% Mn - 0.26% Si - 0.007% S - 0.012% P - 1.00% Cr - 0.96% Mo - 0.19% V  
Composition: 0.20% C - 0.45% Mn - 1.03% V - 0.002% N  
Composition: 0.21% C - 0.48% Mn - 0.97% Si - 2.92% Ni - 1.09% V - 0.01% Al  
Composition: 0.24% C - 0.45% Mn - 2.92% Ni - 1.09% V - 0.55% Al

## Tool and Die Steels, 365 - 367

Composition: 0.37% C - 0.51% Mn - 1.00% Si - 5.10% Cr - 1.26% Mo - 0.97% V  
Composition: 0.75% C - 0.31% Mn - 0.22% Si - 0.019% S - 0.025% P - 4.25% Cr - 0.20% Ni - 1.45% V - 17.54% W  
Composition: 0.92% C - 0.31% Mn - 0.35% Si - 0.019% S - 0.025% P - 4.10% Cr - 4.90% Mo - 1.88% V - 6.20% W  
Composition: 1.06% C - 4.43% Cr - 0.44% Mo - 2.32% V - 10.32% W - 3.92% Co  
Composition: 1.13% C - 0.51% Mn - 0.50% Si - 0.022% S - 0.025% P - 4.02% Cr - 8.80% Mo - 1.24% V - 1.80% W - 7.90% Co  
Composition: 2.50% C - 2.00% Cr - 0.60% Ni - 5.20% Mo - 7.20% V

## Stainless Steels, 368 - 369

Composition: 0.20% C - 12.00% Cr - 1.00% Mo - 0.30% V  
Composition: 0.20% C - 0.48% Mn - 0.36% Si - 0.012% S - 0.016% P - 12.80% Cr - 0.13% Ni - 0.03% Mo - 0.05% V - 0.01% Cu - 0.036% Al  
Composition: 0.20% C - 0.51% Mn - 0.33% Si - 0.006% S - 0.022% P - 11.80% Cr - 0.49% Ni - 1.00% Mo - 0.31% V - 0.03% Cu - 0.010% Al

## BRITISH ENGINEERING STEELS, 371 - 451

### Introduction, 373 - 376

#### 0.05 C (SAE 1005-1006), 377

Composition: 0.05% C - 0.25% Mn

#### 0.06 C (SAE 1005-1006), 377

Composition: 0.06% C - 0.30% Mn

#### 0.06 C (SAE 1008), 378

Composition: 0.06% C - 0.50% Mn

#### 1-1/4 Mn (SAE 1518-1524), 378

Composition: 0.19% C - 1.20% Mn - 0.20% Si - 0.020% P - 0.020% S

#### 1-1/2 Mn (SAE 1518-1524), 379

Composition: 0.19% C - 1.50% Mn - 0.20% Si - 0.020% P - 0.020% S

#### 1-1/4 Mn (SAE 1525-1527), 379

Composition: 0.28% C - 1.20% Mn - 0.20% Si - 0.020% P - 0.020%

#### 1-1/2 Mn (SAE 1526-1527), 380

Composition: 0.28% C - 1.50% Mn - 0.20% Si - 0.020% P - 0.020% S

#### 1-3/4 Mn (SAE 1330), 380

Composition: 0.30% C - 1.80% Mn - 0.15% Si - 0.020% P - 0.020% S

#### 1-1/4 Mn (SAE 1536), 381

Composition: 0.36% C - 1.20% Mn - 0.20% Si - 0.020% P - 0.020% S

#### 1-1/2 Mn (SAE 1536-1541), 381

Composition: 0.36% C - 1.50% Mn - 0.20% Si - 0.020% P - 0.020% S

#### 1-3/4 Mn (SAE 1541, 1335-1340), 382

Composition: 0.38% C - 1.80% Mn - 0.25% Si - 0.025% P - 0.020% S

#### 1-3/4 Mn (SAE 1547, 1345), 382

Composition: 0.46% C - 1.80% Mn - 0.25% Si - 0.020% P - 0.015% S

#### 1 Mn + S (SAE 1212-12L14), 383

Composition: 0.10% C - 1.10% Mn - 0.20% Si - 0.020% P - 0.250% S

#### 1 Mn + S (SAE 1140-1146), 383

Composition: 0.42% C - 1.15% Mn - 0.20% Si - 0.020% P - 0.160% S

#### 1-1/2 Mn + S (SAE 1139), 384

Composition: 0.44% C - 1.50% Mn - 0.20% Si - 0.020% P - 0.250% S

#### 1-3/4 Si Mn, 384

Composition: 0.40% C - 0.85% Mn - 1.75% Si - 0.030% P - 0.030% S

#### 2 Si Mn, 385 - 386

Composition: 0.54% C - 0.85% Mn - 1.90% Si - 0.030% P - 0.030% S - 0.10% Cr - 0.02% Mo - 0.16% Ni

Composition: 0.59% C - 0.85% Mn - 1.90% Si - 0.030% P - 0.030% S

Composition: 0.62% C - 0.85% Mn - 1.90% Si - 0.030% P - 0.030% S

#### 1/2 Ni, 386

0.55% C - 0.65% Mn - 0.20% Si - 0.025% P - 0.025% S - 0.65% Ni

#### 1 Ni, 387

Composition: 0.36% C - 0.80% Mn - 0.20% Si - 0.020% P - 0.020% S - 0.85% Ni

Composition: 0.43% C - 0.80% Mn - 0.20% Si - 0.020% P - 0.020% S - 0.85% Ni

#### 1-1/2 Ni, 388

Composition: 0.16% C - 0.60% Mn - 0.25% Si - 0.020% P - 0.015% S - 0.20% Cr - 0.05% Mo - 1.50% Ni

#### 3 Ni, 388

Composition: 0.30% C - 0.51% Mn - 0.32% Si - 0.011% P - 0.007% S - 0.07% Cr - 3.03% Ni - 0.032% Al - <0.01% Ti

#### 3-1/2 Ni, 389 - 390

Composition: 0.10% C - 0.53% Mn - 0.26% Si - 0.007% P - 0.005% S - 0.05% Cr - 3.65% Ni - 0.045% Al - 0.07% Cu

Composition: 0.33% C - 0.74% Mn - 0.23% Si - 0.031% P - 0.027% S - 0.07% Cr - 0.11% Mo - 3.47% Ni

Composition: 0.40% C - 0.62% Mn - 0.26% Si - 0.007% P - 0.005% S - 0.23% Cr - 0.10% Mo - 3.45% Ni

#### 5 Ni, 390

Composition: 0.10% C - 0.40% Mn - 0.20% Si - 0.020% P - 0.020% S - 4.8% Ni

#### 9 Ni, 391

Composition: 0.09% C - 0.45% Mn - 0.25% Si - 0.010% P - 0.012% S - 0.10% Cr - 0.04% Mo - 9.00% Ni - 0.030% Al

#### 1/2 Cr (SAE 5015, 4118), 391

Composition: 0.15% C - 0.40% Mn - 0.20% Si - 0.020% P - 0.020% S - 0.40% Cr

3/4 Cr (SAE 5117-5120, 4118), 392	1-1/2 Mn Mo, 403 - 405
Composition: 0.20% C - 0.80% Mn - 0.20% Si - 0.020% P - 0.020% S - 0.80% Cr	Composition: 0.27% C - 1.55% Mn - 0.20% Si - 0.025% P - 0.025% S - 0.28% Mo
1 Cr, 392	Composition: 0.30% C - 1.55% Mn - 0.20% Si - 0.025% P - 0.025% S - 0.28% Mo
Composition: 0.20% C - 0.75% Mn - 0.30% Si - 0.020% P - 0.020% S - 0.95% Cr	Composition: 0.32% C - 1.50% Mn - 0.18% Si - 0.020% P - 0.020% S - 0.27% Mo
1 Cr (SAE 5130-5132), 393	Composition: 0.35% C - 1.55% Mn - 0.20% Si - 0.025% P - 0.025% S - 0.28% Mo
Composition: 0.80% C - 0.70% Mn - 0.20% Si - 0.020% P - 0.020% S - 1.05% Cr	Composition: 0.37% C - 1.50% Mn - 0.18% Si - 0.020% P - 0.020% S - 0.27% Mo
1/2 Cr, 393	Composition: 0.38% C - 1.50% Mn - 0.25% Si - 0.020% P - 0.020% S - 0.45% Mo
Composition: 0.38% C - 0.70% Mn - 0.25% Si - 0.020% P - 0.020% S - 0.50% Cr	1-1/4 Mn Cr, 406 - 407
1 Cr (SAE 5140), 394	Composition: 0.22% C - 1.10% Mn - 0.21% Si - 0.015% P - 0.020% S - 0.60% Cr - 0.02% Mo - 0.18% Ni - 0.08% V - 0.30% Cu
Composition: 0.39% C - 0.70% Mn - 0.20% Si - 0.020% P - 0.020% S - 1.05% Cr	Composition: 0.16% C - 1.15% Mn - 0.25% Si - 0.020% P - 0.020% S - 0.95% Cr
1/2 Cr (SAE 5046), 394	Composition: 0.20% C - 1.25% Mn - 0.25% Si - 0.025% P - 0.015% S - 1.15% Cr - 0.02% Mo - 0.15% Ni
Composition: 0.46% C - 0.70% Mn - 0.25% Si - 0.020% P - 0.020% S - 0.50% Cr	1-1/2 Si Cr, 407
1 Cr (SAE 5145-5150), 395	Composition: 0.55% C - 0.75% Mn - 1.50% Si - 0.020% P - 0.020% S - 0.70% Cr
Composition: 0.80% C - 0.75% Mn - 0.35% Si - 0.025% P - 0.020% S - 1.20% Cr	3-1/2 Si Cr, 408
1/2 Cr (SAE 5060, 5155-5160), 395	Composition: 0.45% C - 0.60% Mn - 3.40% Si - 0.015% P - 0.010% S - 8.50% Cr
Composition: 0.59% C - 0.60% Mn - 0.25% Si - 0.025% P - 0.025% S - 0.65% Cr - 0.20% Ni	1-1/2 Ni Mn, 408
3/4 Cr, 396	Composition: 0.16% C - 1.40% Mn - 0.25% Si - 0.020% P - 0.015% S - 0.20% Cr - 0.05% Mo - 1.50% Ni
Composition: 0.60% C - 0.85% Mn - 0.25% Si - 0.025% P - 0.025% S - 0.75% Cr	1-3/4 Ni Mo (SAE 4615-4620), 409
13 Cr (SAE 51405-51409), 396	Composition: 0.17% C - 0.55% Mn - 0.20% Si - 0.020% P - 0.020% S - 0.20% Cr - 0.25% Mo - 1.80% Ni
Composition: 0.07% C - 0.50% Mn - 0.40% Si - 0.020% P - 0.010% S - 13.0% Cr - 0.20% Ni	1-3/4 Ni Mo, 409
13 Cr (SAE 51410), 397	Composition: 0.24% C - 0.55% Mn - 0.20% Si - 0.020% P - 0.020% S - 0.20% Cr - 0.25% Mo - 1.80% Ni
0.12% C - 0.50% Mn - 0.40% Si - 0.020% P - 0.010% S - 12.5% Cr - 0.20% Ni	1-3/4 Ni Mo, 410
13 Cr (SAE 51420), 397 - 398	Composition: 0.40% C - 0.48% Mn - 0.15% Si - 0.016% P - 0.040% S - 0.15% Cr - 0.25% Mo - 1.75% Ni
Composition: 0.17% C - 0.40% Mn - 0.38% Si - 0.020% P - 0.020% S - 12.5% Cr - 0.20% Ni	3-1/2 Ni Mo (SAE 4815-4820), 410
Composition: 0.24% C - 0.27% Mn - 0.37% Si - 0.021% P - 0.010% S - 13.8% Cr - 0.06% Mo - 0.32% Ni	Composition: 0.18% C - 0.47% Mn - 0.27% Si - 0.009% P - 0.010% S - 0.18% Cr - 0.23% Mo - 3.33% Ni
Composition: 0.32% C - 0.30% Mn - 0.30% Si - 0.020% P - 0.010% S - 13.0% Cr - 0.06% Mo - 0.20% Ni	5 Ni Mo, 411
1/4 Mo (SAE 4012), 399	Composition: 0.10% C - 0.40% Mn - 0.20% Si - 0.020% P - 0.020% S - 0.20% Mo
Composition: 0.17% C - 0.60% Mn - 0.25% Si - 0.020% P - 0.020% S - 0.30% Mo	Composition: 0.15% C - 0.80% Mn - 0.20% Si - 0.020% P - 0.020% S - 0.68% Cr - 0.05% Mo - 0.85% Ni
1/4 Mo (SAE 4023-4024), 399	1 Ni Cr, 412
Composition: 0.24% C - 0.90% Mn - 0.30% Si - 0.020% P - 0.020% S - 0.23% Mo	Composition: 0.16% C - 0.80% Mn - 0.20% Si - 0.020% P - 0.020% S - 0.85% Cr - 0.05% Mo - 1.15% Ni
1/4 Mo, 400	1-1/4 Ni Cr, 412 - 413
Composition: 0.32% C - 0.80% Mn - 0.30% Si - 0.025% P - 0.020% S - 0.26% Mo	Composition: 0.35% C - 0.75% Mn - 0.23% Si - 0.020% P - 0.020% S - 0.65% Cr - 1.30% Ni
1/4 Mo (SAE 4037-4042), 400	Composition: 0.40% C - 0.75% Mn - 0.23% Si - 0.020% P - 0.020% S - 0.26% Mo
Composition: 0.40% C - 0.80% Mo - 0.30% Si - 0.025% P - 0.020% S - 0.26% Mo	1-1/2 Ni Cr, 413 - 414
1/4 Mo (SAE 4047), 401	Composition: 0.15% C - 0.75% Mn - 0.25% Si - 0.020% P - 0.020% S - 0.65% Cr - 1.45% Ni
Composition: 0.48% C - 0.80% Mn - 0.25% Si - 0.025% P - 0.020% S - 0.26% Mo	Composition: 0.14% C - 0.50% Mn - 0.25% Si - 0.020% P - 0.020% S - 1.55% Cr - 1.55% Ni
1/2 Mo (SAE 4419-4422), 401	2 Ni Cr, 414
Composition: 0.22% C - 0.60% Mn - 0.25% Si - 0.020% P - 0.020% S - 0.50% Mo	Composition: 0.16% C - 0.50% Mn - 0.31% Si - 0.013% P - 0.014% S - 1.95% Cr - 0.03% Mo - 2.02% Ni - 0.030% Al
1/2 Mo, 402	3-1/4 Ni Cr, 415
Composition: 0.38% C - 0.80% Mn - 0.30% Si - 0.025% P - 0.021% S - 0.53% Mo	Composition: 0.12% C - 0.50% Mn - 0.20% Si - 0.020% P - 0.020% S - 0.90% Cr - 3.25% Ni
1-1/2 Mn (SAE 1513-1518), 402	
Composition: 0.15% C - 1.40% Mn - 0.25% Si - 0.020% P - 0.020% S	

3 Ni Cr, 415  
 Composition: 0.32% C - 0.57% Mn - 0.20% Si - 0.020% P -  
 0.020% S - 1.15% Cr - 3.00% Ni  
 4 Ni Cr, 416  
 Composition: 0.15% C - 0.40% Mn - 0.15% Si - 0.020% P -  
 0.020% S - 1.15% Cr - 4.10% Ni  
 Composition: 0.30% C - 0.50% Mn - 0.20% Si - 0.020% P -  
 0.020% S - 1.25% Cr - 4.10% Ni  
 18 Cr Ni (SAE 51431), 417  
 Composition: 0.14% C - 0.68% Mn - 0.67% Si - 0.024% P -  
 0.012% S - 17.98% Cr - 0.06% Mo - 2.95% Ni - 0.04% Al -  
 0.10% Co - 0.10% Cu  
 1/2 Cr Mo, 417 - 418  
 Composition: 0.14% C - 0.55% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 0.60% Cr - 0.55% Mo  
 1/2 Cr Mo, 418  
 Composition: 0.20% C - 0.75% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 0.40% Cr - 0.45% Mo  
 3/4 Cr Mo, 418 - 419  
 Composition: 0.12% C - 0.45% Mn - 0.30% Si - 0.015% P -  
 0.015% S - 0.85% Cr - 0.60% Mo - 0.16% Ni  
 Composition: 0.27% C - 0.60% Mn - 0.13% Si - 0.030% P -  
 0.022% S - 0.74% Cr - 0.55% Mo - 0.19% Ni  
 3/4 Cr Mo (SAE 4161), 419  
 Composition: 0.60% C - 0.85% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 0.80% Cr - 0.30% Mo  
 1 Cr Mo, 420  
 Composition: 0.18% C - 0.75% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 1.00% Cr - 0.20% Mo  
 Composition: 0.26% C - 0.70% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 1.05% Cr - 0.22% Mo  
 1 Cr Mo (SAE 4130), 421  
 Composition: 0.30% C - 0.50% Mn - 0.25% S - 0.020% P -  
 0.020% S - 1.00% Cr - 0.20% Mo  
 1 Cr Mo (SAE 4135), 421  
 Composition: 0.34% C - 0.65% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 1.05% Cr - 0.25% Mo  
 1 Cr Mo (SAE 4135-4137), 422  
 Composition: 0.36% C - 0.80% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 1.00% Cr - 0.20% Mo  
 1 Cr Mo (SAE 4140-4142), 422  
 Composition: 0.40% C - 0.85% Mn - 0.20% Si - 0.020% P -  
 0.020% S - 1.05% Cr - 0.30% Mo  
 1 Cr Mo (SAE 4145-4147), 423  
 Composition: 0.46% C - 0.85% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 1.00% Cr - 0.20% Mo  
 1 Cr Mo (SAE 4147-4150), 423  
 Composition: 0.50% C - 0.85% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 1.00% C - 0.22% Mo  
 1-1/4 Cr Mo (SAE 4137), 424  
 Composition: 0.37% C - 0.85% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 1.15% Cr - 0.20% Mo  
 1 1/4 Cr Mo (SAE 4140-4142), 424  
 Composition: 0.42% C - 0.85% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 1.15% Cr - 0.20% Mo  
 1-1/4 Cr Mo, 425  
 Composition: 0.15% C - 0.60% Mn - 0.30% Si - 0.030% P -  
 0.030% S - 1.25% Cr - 0.50% Mo  
 Composition: 0.35% C - 0.55% Mn - 0.27% Si - 0.031% P -  
 0.022% S - 1.23% Cr - 0.51% Mo - 0.14% Ni  
 2-1/4 Cr Mo, 426  
 Composition: 0.14% C - 0.46% Mn - 0.23% Si - 0.010% P -  
 0.010% S - 2.28% Cr - 1.05% Mo - 0.21% Ni

3 Cr Mo, 426 - 427  
 Composition: 0.20% C - 0.50% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 3.10% Cr - 0.52% Mo  
 Composition: 0.28% C - 0.50% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 3.10% Cr - 0.52% Mo  
 Composition: 0.32% C - 0.55% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 3.05% Cr - 0.40% Mo - 0.30% Ni  
 3-1/4 Cr Mo, 428  
 Composition: 0.17% C - 0.60% Mn - 0.14% Si - 0.020% P -  
 0.020% S - 3.25% Cr - 0.55% Mo  
 Composition: 0.26% C - 0.60% Mn - 0.14% Si - 0.020% P -  
 0.020% S - 3.25% Cr - 0.55% Mo  
 5 Cr Mo (SAE 51501), 429  
 Composition: 0.14% C - 0.45% Mn - 0.26% Si - 0.016% P -  
 0.025% S - 4.66% Cr - 0.56% Mo - 0.13% Ni  
 5 Cr Mo, 429  
 Composition: 0.28% C - 0.50% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 5.00% Cr - 0.55% Mo  
 9 Cr Mo, 430  
 Composition: 0.12% C - 0.70% Mn - 0.30% Si - 0.025% P -  
 0.020% S - 9.0% Cr - 1.00% Mo  
 1 Cr V (SAE 6150), 430  
 Composition: 0.50% C - 0.75% Mn - 0.25% Si - 0.025% P -  
 0.025% S - 0.95% Cr - 0.05% Mo - 0.15% Ni - 0.20% V  
 1-1/2 Mn Ni Mo, 431  
 Composition: 0.19% C - 1.60% Mn - 0.20% Si - 0.020% P -  
 0.020% S - 0.25% Mo - 0.55% Ni  
 2 Si Cr Mo, 431  
 Composition: 0.60% C - 0.85% Mn - 1.90% Si - 0.025% P -  
 0.025% S - 0.30% Cr - 0.25% Mo  
 1/2 Ni Cr Mo (SAE 8115, 8615-8617), 432  
 Composition: 0.15% C - 0.80% Mn - 0.20% Si - 0.020% P -  
 0.020% S - 0.50% Cr - 0.20% Mo - 0.55% Ni  
 1/2 Ni Cr Mo (SAE 8622-8627, 8720, 8822), 432  
 Composition: 0.24% C - 0.80% Mn - 0.20% Si - 0.020% P -  
 0.020% S - 0.50% Cr - 0.20% Mo - 0.55% Ni  
 1/2 Ni Cr Mo (SAE 8625-8630), 433  
 Composition: 0.30% C - 0.80% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 0.50% Cr - 0.20% Mo - 0.55% Ni  
 1/2 Ni Cr Mo (SAE 8640-8642, 8740), 433  
 Composition: 0.41% C - 0.85% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 0.50% Cr - 0.25% Mo - 0.55% Ni  
 1/2 Ni Cr Mo (SAE 8645-8650), 434  
 Composition: 0.48% C - 0.75% Mn - 0.34% Si - 0.020% P -  
 0.010% S - 0.58% Cr - 0.20% Mo - 0.60% Ni  
 1/2 Ni Cr Mo (SAE 8660), 434  
 Composition: 0.60% C - 0.85% Mn - 0.25% Si - 0.025% P -  
 0.025% S - 0.50% Cr - 0.20% Mo - 0.55% Ni  
 3/4 Ni Cr Mo, 435  
 Composition: 0.40% C - 0.65% Mn - 0.25% Si - 0.020% P -  
 0.025% S - 0.75% Cr - 0.25% Mo - 0.85% Ni  
 1 Ni Cr Mo, 435  
 Composition: 0.36% C - 0.65% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 1.05% Cr - 0.22% Mo - 1.05% Ni  
 1 1/2 Ni Cr Mo, 436 - 438  
 Composition: 0.16% C - 0.80% Mn - 0.20% Si - 0.020% P -  
 0.020% S - 1.05% Cr - 0.15% Mo - 1.40% Ni  
 Composition: 0.16% C - 0.50% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 1.65% Cr - 0.20% Mo - 1.55% Ni  
 Composition: 0.36% C - 0.70% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 1.50% Cr - 0.25% Mo - 1.50% Ni  
 Composition: 0.40% C - 0.60% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 1.20% Cr - 0.15% Mo - 1.50% Ni  
 Composition: 0.40% C - 0.60% Mn - 0.25% Si - 0.020% P -  
 0.020% S - 1.20% Cr - 0.30% Mo - 1.50% Ni

- 1-3/4 Ni Cr Mo, 438 - 439**  
Composition: 0.16% C - 0.80% Mn - 0.20% Si - 0.020% P - 0.020% S - 1.05% Cr - 0.15% Mo - 1.80% Ni  
Composition: 0.41% C - 0.70% Mn - 0.25% Si - 0.020% P - 0.020% S - 0.80% Cr - 0.25% Mo - 1.80% Ni
- 2 Ni Cr Mo, 439 - 440**  
Composition: 0.17% C - 0.60% Mn - 0.20% Si - 0.020% P - 0.020% S - 1.55% Cr - 0.20% Mo - 2.00% Ni  
Composition: 0.30% C - 0.48% Mn - 0.25% Si - 0.020% P - 0.020% S - 2.00% Cr - 0.40% Mo - 2.00% Ni
- 2-1/2 Ni Cr Mo, 440 - 441**  
Composition: 0.31% C - 0.60% Mn - 0.25% Si - 0.020% P - 0.020% S - 0.65% Cr - 0.55% Mo - 2.55% Ni  
Composition: 0.40% C - 0.60% Mn - 0.25% Si - 0.020% P - 0.020% S - 0.65% Cr - 0.55% Mo - 2.55% Ni
- 3 Ni Cr Mo, 441 - 442**  
Composition: 0.31% C - 0.55% Mn - 0.25% Si - 0.020% P - 0.020% S - 1.05% Cr - 0.28% Mo - 3.00% Ni  
Composition: 0.12% C - 0.53% Mn - 0.28% Si - 0.020% P - 0.010% S - 0.58% Cr - 0.20% Mo - 3.20% Ni
- 3-1/2 Ni Cr Mo (SAE 9310), 442**  
Composition: 0.13% C - 0.50% Mn - 0.20% Si - 0.020% P - 0.020% S - 0.85% Cr - 0.18% Mn - 3.40% Ni
- 4 Ni Cr Mo, 443 - 444**  
Composition: 0.15% C - 0.40% Mn - 0.25% Si - 0.020% P - 0.018% S - 1.15% Cr - 0.20% Mo - 4.10% Ni  
Composition: 0.30% C - 0.60% Mn - 0.25% Si - 0.020% P - 0.020% S - 1.25% Cr - 0.30% Mo - 4.10% Ni  
Composition: 0.34% C - 0.50% Mn - 0.20% Si - 0.020% P - 0.020% S - 1.80% Cr - 0.35% Mo - 4.00% Ni
- 1/2 Cr Mo V, 444**  
Composition: 0.12% C - 0.55% Mn - 0.25% Si - 0.020% P - 0.020% S - 0.40% Cr - 0.60% Mo - 0.15% Ni - 0.25% V
- 1 Cr Mo V, 445**  
Composition: 0.22% C - 0.60% Mn - 0.30% Si - 0.020% P - 0.020% S - 1.15% Cr - 0.60% Mo - 0.13% Ni - 0.22% V
- 1-1/4 Cr Mo V, 445**  
Composition: 0.37% C - 0.62% Mn - 0.29% Si - 0.032% P - 0.026% S - 1.19% Cr - 0.59% Mo - 0.13% Ni - 0.22% V
- 2-1/2 Cr Mo V, 446**  
Composition: 0.30% C - 0.60% Mn - 0.25% Si - 0.010% P - 0.015% S - 2.50% Cr - 0.20% Mo - 0.30% Ni - 0.18% V
- 3-1/4 Cr Mo V, 446**  
Composition: 0.39% C - 0.60% Mn - 0.15% Si - 0.020% P - 0.020% S - 3.25% Cr - 0.95% Mo - 0.20% V
- 1 Cr Al Mo, 447**  
Composition: 0.33% C - 0.65% Mn - 0.30% Si - 0.020% P - 0.020% S - 1.15% Cr - 0.20% Mo - 1.00% Al
- 1-1/2 Cr Al Mo, 447 - 448**  
Composition: 0.31% C - 0.55% Mn - 0.30% Si - 0.020% P - 0.020% S - 1.60% Cr - 0.20% Mo - 1.10% Al  
Composition: 0.39% C - 0.55% Mn - 0.30% Si - 0.020% P - 0.020% S - 1.60% Cr - 0.20% Mo - 1.10% Al  
Composition: 0.42% C - 0.65% Mn - 0.30% Si - 0.020% P - 0.020% S - 1.65% Cr - 0.33% Mo - 1.00% Al
- 1-1/2 Mn Ni Cr Mo, 449 - 451**  
Composition: 0.27% C - 1.35% Mn - 0.24% Si - 0.025% P - 0.025% S - 0.45% Cr - 0.20% Mo - 0.75% Ni  
Composition: 0.33% C - 1.35% Mn - 0.24% Si - 0.025% P - 0.025% S - 0.45% Cr - 0.20% Mo - 0.75% Ni  
Composition: 0.37% C - 1.35% Mn - 0.24% Si - 0.025% P - 0.025% S - 0.45% Cr - 0.20% Mo - 0.75% Ni  
Composition: 0.38% C - 1.40% Mn - 0.25% Si - 0.030% P - 0.030% S - 0.50% Cr - 0.20% Mo - 0.75% Ni  
Composition: 0.43% C - 1.35% Mn - 0.24% Si - 0.025% P - 0.025% S - 0.45% Cr - 0.20% Mo - 0.75% Ni
- 12 Cr Mo V (SAE 51420 mod), 451**  
Composition: 0.20% C - 0.70% Mn - 0.25% Si - 0.030% P - 0.030% S - 12.00% Cr - 1.00% Mo - 0.65% Ni - 0.30% V
- OTHER STEELS, 453 - 520**
- 8640 & 8740, 455**  
Composition: 0.42% C - 0.89% Mn - 0.30% Si - 0.018% P - 0.015% S - 0.58% Ni - 0.52% Cr - 0.24% V
- AMS 6416 (300-M), 455**  
Composition: 0.43% C - 0.83% Mn - 1.55% Si - 0.021% P - 0.009% S - 1.84% Ni - 0.91% Cr - 0.40% Mo - 0.12% V
- AMS 6418, 456**  
Composition: 0.22% C - 1.30% Mn - 1.36% Si - 1.88% Ni - 0.22% Cr - 0.38% Mo
- AMS 6428 and 6434, 456**  
Composition: 0.32% C - 0.72% Mn - 0.19% Si - 0.012% P - 0.021% S - 1.70% Ni - 0.82% Cr - 0.31% Mo - 0.12% Cu - 0.17% V
- L6 Tool Steel, 457**  
Composition: 0.72% C - 0.35% Mn - 0.23% Si - 0.018% P - 0.010% S - 1.75% Ni - 0.94% Cr  
Composition: 0.75% C - 0.70% Mn - 0.25% Si - 1.35% Ni - 0.75% Cr - 0.30% Mo - 0.15% V
- A10 Tool Steel, 458**  
Composition: 1.36% C - 1.84% Mn - 1.14% Si - 1.81% Ni - 0.16% Cr - 1.41% Mo - 0.38% Graphite
- 2315, 458**  
Composition: 0.19% C - 0.57% Mn - 0.22% Si - 0.015% P - 0.023% S - 3.60% Ni - 0.09% Cr - 0.05% Mo
- 2340, 459**  
Composition: 0.40% C - 0.89% Mn - 0.31% Si - 0.021% P - 0.011% S - 3.34% Ni - 0.11% Cr
- 9% Nickel Low Carbon Steel, 459**  
Composition: 0.10% C - 0.77% Mn - 0.28% Si - 8.56% Ni - 0.05% Cr - 0.02% Mo
- 3120 Steel, 460**  
Composition: 0.21% C - 0.61% Mn - 0.24% Si - 0.017% P - 0.016% S - 1.35% Ni - 0.67% Cr - 0.02% Mo - 0.04%
- 3190 Steel, 460**  
Composition: 0.91% C - 0.65% Mn - 0.23% Si - 0.013% P - 0.026% S - 1.35% Ni - 0.60% Cr - 0.03% Cu
- 3240 Steel, 461**  
Composition: 0.43% C - 0.52% Mn - 0.29% Si - 0.025% P - 0.021% S - 1.76% Ni - 1.19% Cr - 0.05% Mo - 0.06% Cu
- 3330 Steel, 461**  
Composition: 0.29% C - 0.21% Mn - 0.06% Si - 0.026% P - 0.017% S - 3.25% Ni - 1.45% Cr
- Krupp 0.15 C Steel, 462**  
Composition: 0.15% C - 0.45% Mn - 0.20% Si - 0.013% P - 0.020% S - 4.03% Ni - 1.54% Cr - 0.03% Mo
- Krupp 0.90C Steel, 462**  
Composition: 0.89% C - 0.39% Mn - 0.19% Si - 4.00% Ni - 1.58% Cr
- 4330 Steel, 463**  
Composition: 0.33% C - 0.69% Mn - 0.41% Si - 0.043% P - 0.028% S - 1.41% Ni - 0.72% Cr - 0.28% Mo
- 4330 Mod. (Si + V) Steel, 463**  
Composition: 0.34% C - 0.98% Mn - 1.37% Si - 0.015% P - 0.005% S - 1.82% Ni - 0.95% Cr - 0.42% Mo - 0.14% V
- 4630 Steel, 464**  
Composition: 0.32% C - 0.74% Mn - 0.31% Si - 0.015% P - 0.014% S - 1.70% Ni - 0.12% Cr - 0.23% Mo
- 4695 Steel, 464**  
Composition: 0.95% C - 0.58% Mn - 0.24% Si - 1.79% Ni - 0.25% Mo

SAE EX-1 Steel, 465	7-1/2% Nickel Steel, 0.25% C, 474
Composition: 0.17% C - 0.49% Mn - 0.29% Si - 0.010% P - 0.015% S - 5.07% Ni - 0.18% Cr - 0.24% Mo - 0.10% Cu	Composition: 0.29% C - 0.15% Mn - 0.13% Si - 0.010% P - 0.011% S - 7.61% Ni
SAE EX-2 Steel, 465	7-1/2% Nickel Steel, 0.50% C, 475
Composition: 0.69% C - 0.42% Mn - 0.80% Ni - 0.20% Cr - 0.13% Mo	Composition: 0.48% C - 0.22% Mn - 0.16% Si - 0.006% P - 0.16% S - 7.61% Ni
8695 Steel, 466	7-1/2% Nickel Steel, 0.80% C, 475
Composition: 0.95% C - 0.82% Mn - 0.23% Si - 0.56% Ni - 0.52% Cr - 0.19% Mo	Composition: 0.79% C - 0.21% Mn - 0.22% Si - 0.008% P - 0.016% S - 7.53% Ni
9310 Steel, 466	7-1/2% Nickel Steel, 1.2% C, 475
Composition: 0.11% C - 0.70% Mn - 3.19% Ni - 1.26% Cr - 0.11% Mo	Composition: 1.18% C - 0.22% Mn - 0.22% Si - 0.008% P - 0.016% S - 7.64% Ni
9315 Steel, 467	10% Nickel Steel, 0.50% C, 475
Composition: 0.17% C - 0.59% Mn - 0.30% Si - 3.18% Ni - 1.12% Cr - 0.13% Mo	Composition: 0.51% C - 0.21% Mn - 0.16% Si - 0.005% P - 0.016% S - 10.11% Ni
9395 Steel, 467	10% Nickel, 0.80% C, 476
Composition: 0.95% C - 0.60% Mn - 0.22% Si - 3.27% Ni - 1.23% Cr - 0.13% Mo	Composition: 0.77% C - 0.20% Mn - 0.22% Si - 0.006% P - 0.019% S - 10.01% Ni
6F4 Tool Steel, 468	10% Nickel Steel, 1.2% C, 476
Composition: 0.22% C - 0.50% Mn - 0.30% Si - 0.016% P - 0.026% S - 2.80% Ni - 2.95% Mo	Composition: 1.17% C - 0.21% Mn - 0.22% Si - 0.009% P - 0.019% S - 10.30% Ni
6F5 Tool Steel, 468	Fe-1V-0.2C Steel, 476
Composition: 0.55% C - 0.90% Mn - 1.00% Si - 2.75% Ni - 0.40% Cr - 0.45% Mo - 0.13% V	Composition: 0.19% C - 0.92% V
2-3/4 Nickel Forging Steel, 469	Fe-1V-1Al-0.2C Steel, 476
Composition: 0.29% C - 0.77% Mn - 0.23% Si - 0.34% P - 0.31% S - 2.72% Ni - 0.04% Cr - 0.05% Mo	Composition: 0.21% C - 0.96% V - 0.97% Al
2-1/2 Nickel Saw Steel, 469	Fe-1V-1.5Ni-0.2C, 476
Composition: 0.76% C - 0.41% Mn - 0.20% Si - 0.012% P - 0.023% S - 2.50% Ni - 0.13% Cr - 0.08% Mo - 0.12% Cu	Composition: 0.20% C - 1.46% Ni - 0.96% V
VCM Nitriding Steel, 470	Fe - 0.19 C - 1.81 Mo Steel, 477
Composition: 0.32% C - 0.76% Mn - 0.014% P - 0.018% S - 0.70% Ni - 1.06% Cr - 1.01% Mo	Composition: 0.19% C - <0.002% Mn - 0.004% Si - 0.006% P - 0.002% S - 1.81% Mo
2-1/2 Ni - 1/2 Mo - V Turbine Rotor Steel, 470	Fe - 4Mo - 0.4C Steel, 477
Composition: 0.34% C - 0.71% Mn - 0.22% Si - 0.039% P - 0.028% S - 2.52% Ni - 0.14% Cr - 0.42% Mo - 0.02% V	Composition: 0.43% C - 4.0% Mo
5-1/4 Ni - 1/4 Mo - V, 471	Fe - 4 Mo - 1.0C Steel, 477
Composition: 0.23% C - 0.52% Mn - 0.25% Si - 5.35% Ni - 0.20% Cr - 0.27% Mo - 0.08% V	Composition: 1.0% C - 4.0% Mo
Ni-Cr-Mo-V-Cu-B, 471	Fe - 2.3% Mo - 0.22% C Steel, 477
Composition: 0.15% C - 0.92% Mn - 0.26% Si - 0.014% P - 0.020% S - 0.88% Ni - 0.50% Cr - 0.46% Mo - 0.32% Cu - 0.06% V - 0.009% B	Composition: 0.22% C - 2.3% Mo
3-1/4 Ni-Cr-Mo, 472	Fe-C-Mo Steels, 478
Composition: 0.33% C - 0.57% Mn - 0.23% Si - 0.005% P - 0.007% S - 3.26% Ni - 0.85% Cr - 0.09% Mo	Composition: 0.14% C - <0.003% Mn - 0.0009% Si - 0.002% P - 0.002% S - <0.005% Ni - <0.004% Cr - 2.29% Mo - <0.002% Cu - <10 ppm N - 168 ppm O
3 Ni-Cr-Mo-V, 472	Composition: 0.15% C - <0.002% Mn - 0.001% Si - 0.001% P - 0.006% S 2.55% Mo
Composition: 0.32% C - 0.51% Mn - 0.19% Si - 0.013% P - 0.009% S - 3.02% Ni - 1.37% Cr - 0.48% Mo - 0.18% V	Composition: 0.17% C - 0.002% Mn - 0.003% Si - 0.002% P - 0.004% S - 0.030% Ni - 0.002% Cr - 2.94% Mo - 0.007% Co - 0.004% Cu - 0.002% Al - 0.003% V - 0.004 N
4-1/4 Ni - 1-1/2 Cr - 1/10 Mo, 473	Composition: 0.15% C - 3.40% Mo
Composition: 0.35% C - 0.44% Mn - 0.14% Si - 0.016% P - 0.008% S - 4.23% Ni - 1.43% Cr - 0.13% Mo	Composition: 0.15% C - 3.67% Mo
4-1/4 Ni - 1-1/2 Cr - 1/3 Mo, 473	Composition: 0.14% C - 3.98% Mo
Composition: 0.33% C - 0.51% Mn - 0.17% Si - 0.013% P - 0.009% S - 4.16% Ni - 1.44% Cr - 0.31% Mo	Composition: 0.19% C - 2.30% Mo
5% Nickel Steel, 0.50% C, 474	Composition: 0.19% C - 2.56% Mo
Composition: 0.51% C - 0.23% Mn - 0.17% Si - 0.006% P - 0.017% S - 5.26% Ni	Composition: 0.19% C - 2.98% Mo
5% Nickel Steel, 0.80% C, 474	Composition: 0.17% C - 3.76% Mo
Composition: 0.79% C - 0.23% Mn - 0.22% Si - 0.007% P - 0.015% S - 5.25% Ni	Composition: 0.20% C - 4.00% Mo
5% Nickel Steel, 1.2% C, 474	Composition: 0.18% C - 4.25% Mo
Composition: 1.26% C - 0.21% Mn - 0.23% Si - 0.009% P - 0.019% S - 5.30% Ni	Composition: 0.24% C - 2.31% Mo

- Fe - 0.13C - 2.99 Cr Steel, 479**  
Composition: 0.13% C - 0.002% Mn - 0.001% Si - 0.001% P - 0.006% S - 2.99% Cr
- Low Carbon 2.4-4.15% Cr Steels, 479**  
Composition: 0.16% C - <0.02% Ni - 2.40% Cr - <0.02% Mo - <0.001% B  
Composition: 0.17% C - <0.02% Ni - 3.16% Cr - <0.02% Mo - <0.001% B  
Composition: 0.14% C - <0.02% Ni - 3.83% Cr - <0.02% Mo - <0.001% B  
Composition: 0.15% C - <0.02% Ni - 4.15% Cr - <0.02% Mo - <0.001% B
- Fe - 10 Cr Steel, 480**  
Composition: Fe - 0.003-0.007% C - 9.6% Cr
- Fe-C-Cr Steel, 480**  
Composition: Fe - 0.19% C - 4.5% Cr  
Composition: Fe - 0.22% C - 10.6% Cr
- Fe-Cr-C Steels, 481**  
Composition: Fe - 0.1% C - 13.0% Cr
- HSLA Steel, 482**  
Composition: 0.11% C - 1.51% Mn - 0.34% Si - 0.003% S - 0.029% Nb
- SAE 1513 + Cb (Nb), 482**  
Composition: 0.12% C - 1.23% Mn - 0.23% Si - 0.03% Al
- Croloy 1-1/4, 482**  
Composition: 0.10% C - 0.38% Mn - 0.62% Si - 0.013% P - 0.012% S - 0.17% Ni - 1.15% Cr - 0.48% Mo - 0.10% Cu
- Croloy 2-1/4, 482**  
Composition: 0.10% C - 0.42% Mn - 0.25% Si - 0.018% P - 0.013% S - 0.27% Ni - 2.16% Cr - 0.96% Mo
- Croloy 3M, 483**  
Composition: 0.12% C - 0.40% Mn - 0.26% Si - 0.017% P - 0.016% S - 0.34% Ni - 2.95% Cr - 0.94% Mo
- Croloy 5, 483**  
Composition: 0.12% C - 0.46% Mn - 0.35% Si - 0.012% P - 0.016% S - 0.20% Ni - 4.79% Cr - 0.54% Mo
- Croloy 7, 483**  
Composition: 0.12% C - 0.53% Mn - 0.55% Si - 0.015% P - 0.036% S - 0.07% Ni - 7.50% Cr - 0.45% Mo
- Croloy 9M, 483**  
Composition: 0.12% C - 0.50% Mn - 0.45% Si - 0.013% P - 0.017% S - 0.28% Ni - 8.40% Cr - 0.96% Mo
- 2-1/4 Cr - 1 Mo Steel, 484**  
Composition: 0.10% C - 0.42% Mn - 0.25% Si - 0.018% P - 0.013% S - 0.27% Ni - 2.16% Cr - 0.96% Mo
- 0.2% Carbon Steel, 484**  
Composition: 0.2% C - 0.6% Mn - 1.0% Ni - 1.0% Cr - 0.4% Mo
- PS 32 Steel, 485**  
Composition: 0.22% C - 0.79% Mn - 0.32% Si - 0.87% Ni - 0.52% Cr - 0.47% Mo
- PS 55 Steel, 485**  
Composition: 0.16% C - 0.81% Mn - 0.19% Si - 1.80% Ni - 0.48% Cr - 0.66% Mo
- 3% Mo Low Carbon Tool Steels, 485**  
Composition: 0.22% C - 0.50% Mn - 0.30% Si - 0.016% P - 0.026% S - 2.80% Ni - 2.95% Mo  
Composition: 0.24% C - 0.63% Mn - 0.30% Si - 0.016% P - 0.027% S - 2.95% Mo  
Composition: 0.10% C - 0.50% Mn - 0.26% Si - 0.017% P - 0.025% S - 2.95% Mo
- Non-Superhardening NPL.D Steel, 486**  
Composition: 0.43% C - 1.58% Mn - 0.42% Si - 0.022% P - 0.042% S - 0.24% Ni - 0.27% Cr - 0.12% Mo - 0.18% Co - 0.033% Sn - 0.005% Al
- Superhardening 12TT Steel, 486**  
Composition: 0.42% C - 1.75% Mn - 0.36% Si - 0.031% P - 0.029% S - 0.24% Ni - 0.28% Cr - 0.12% Mo - 0.17% Co - 0.020% Sn - 0.11% Al
- D-6ac High Strength Steel, 486**  
Composition: 0.45% C - 0.80% Mn - 0.25% Si - 0.55% Ni - 1.15% Cr - 1.0% Mo - 0.05% V
- Deep Hardening Steels, 487**  
Composition: 0.65% C - 0.79% Mn - 0.35% Si - 1.27% Ni - 1.00% Cr - 0.29% Mo  
Composition: 0.60% C - 0.37% Mn - 0.24% Si - 3.22% Ni - 2.14% Cr - 0.07% Mo  
Composition: 0.35% C - 0.69% Mn - 0.24% Si - 3.25% Ni - 1.32% Cr - 0.48% Mo - 0.27% V
- Ni-Cr-Mo Steel, 488**  
Composition: 0.32% C - 0.58% Mn - 0.30% Si - 0.032% P - 0.020% S - 2.35% Ni - 0.75% Cr - 0.52% Mo - 0.11% V
- Alloy Steels, 488 - 489**  
Composition: 0.59% C - 0.96% Mn - 0.28% Si - 0.032% P - 0.022% S - 1.06% Cr - 0.54% Mo - 0.12% V  
Composition: 0.86% C - 0.66% Mn - 0.38% Si - 0.040% P - 0.024% S - 2.47% Ni - 1.21% Cr - 0.50% Mo  
Composition: 0.60% C - 0.60% Mn - 0.30% Si - 0.035% P - 0.024% S - 2.75% Ni - 1.25% Cr - 0.50% Mo - 0.12% V  
Composition: 0.42% C - 0.67% Mn - 0.31% Si - 0.030% P - 0.022% S - 2.71% Ni - 1.00% Cr - 0.48% Mo
- 65Nb Steel, 489**  
Composition: 0.66% C - 0.15% Mn - 0.18% Si - 4.02% Cr - 2.04% Mo - 1.02% V - 0.26% Nb - 2.99% W
- SAE 1075, 489**  
Composition: 0.75% C - 0.57% Mn - 0.17% Si - 0.013% P - 0.015% S - 0.012% Ni - 0.014% Cr
- Eutectoid Steels, 490**  
Composition: 0.76% C - 0.61% Mn - 0.25% Si - 0.02% P - 0.02% S - 0.017% Cr - 0.006% Mo - 0.003-0.01% Al  
Composition: 0.75% C - 0.61% Mn - 0.27% Si - 0.02% P - 0.02% S - 0.004% Cr - 0.10% Mo - 0.003-0.01% Al  
Composition: 0.76% C - 0.82% Mn - 0.25% Si - 0.02% P - 0.02% S - 0.60% Cr - 0.16% Mo - 0.003-0.01% Al  
Composition: 0.76% C - 0.6% Mn - 0.27% Si - 0.02% P - 0.02% S - 0.58% Cr - 0.30% Mo
- 3.5% Chromium Magnet Steel, 491**  
Composition: 0.93% C - 0.50% Mn - 0.26% Si - 0.01% P - 0.02% S - 0.16% Ni - 3.65% Cr
- SAE 51100 Steel, 491**  
Composition: 0.97% C - 0.39% Mn - 0.25% Si - 0.020% P - 0.013% S - 1.04% Cr
- 1.0% C High-Chromium Steels, 492**  
Composition: 1.02% C - 0.33% Mn - 0.35% Si - 0.016% P - 0.011% S - 8.8% Cr  
Composition: 1.02% C - 0.33% Mn - 0.35% Si - 0.020% P - 0.012% S - 2.9% Cr  
Composition: 1.04% C - 0.18% Mn - 0.35% Si - <0.01% P - <0.01% S - 4.0% Cr  
Composition: 1.05% C - 0.31% Mn - 0.35% Si - 0.017% P - 0.012% S - 5.7% Cr
- Hypereutectoid Carbon Steels, 493**  
Composition: 1.20% C - 0.91% Mn - 0.23% Si - <0.003% P - 0.002% S  
Composition: 1.48% C - 0.90% Mn - 0.24% Si - 0.002% P - 0.0039% S  
Composition: 1.72% C - 0.90% Mn - 0.25% Si - <0.003% P - <0.003% S
- 403/410 Stainless Steels, 494**  
Composition: 0.06% C - 12.8% Cr  
Composition: 0.10% C - 12.4% Cr  
Composition: 0.12% C - 12.3% Cr

<b>403 Stainless Steel, 495</b>	<b>H14 Tool Steel, 506</b>
Composition: 0.15% C - 1.00% max Mn - 0.50% max Si - 0.04% max P - 0.03% max S - 11.50-13.00% Cr	Composition: 0.40% C - 1.15% Si - 5.25% Cr - 4.25% W
<b>416 Stainless Steel, 495</b>	<b>H16 Tool Steel, 506</b>
Composition: 0.12% C - 0.79% Mn - 0.74% Si - 0.017% P - 0.190% S - 0.25% Ni - 12.82% Cr - 0.05% Mo - 0.037% N - 0.08% Zr	Composition: 0.54% C - 0.62% Mn - 0.93% Si - 7.83% Cr - 6.90% W
<b>440A Stainless Steel, 496</b>	<b>H21 Tool Steel, 507</b>
Composition: 0.62% C - 0.30% Mn - 0.17% Si - 16.59% Cr	Composition: 0.28% C - 3.25% Cr - 0.25% V - 9.00% W
<b>440B Stainless Steel, 496</b>	<b>D2 Tool Steel, 507</b>
Composition: 0.93% C - 0.49% Mn - 0.43% Si - 18.40% Cr - 0.55% Mo	Composition: 1.50% C - 11.50% Cr - 0.80% Mo - 0.20% V
<b>0.1% C - 13.0% Cr Steels, 497 - 498</b>	<b>D4 Tool Steel, 508</b>
Composition: 0.11% C - 0.49% Mn - 0.10% Si - 0.016% P - 0.013% S - 0.48% Ni - 12.80% Cr	Composition: 2.25% C - 11.50% Cr - 0.80% Mo - 0.20% V
Composition: 0.12% C - 0.49% Mn - 0.09% Si - 0.024% P - 0.012% S - 0.46% Ni - 12.50% Cr - 0.45% Co	<b>A2 Tool Steel, 508</b>
Composition: 0.13% C - 0.50% Mn - 0.46% Si - 0.034% P - 0.010% S - 0.52% Ni - 13.2% Cr - 0.99% Co	Composition: 0.97% C - 0.48% Mn - 0.40% Si - 4.58% Cr - 1.04% Mo - 0.25% V
Composition: 0.13% C - 0.52% Mn - 0.22% Si - 0.023% P - 0.008% S - 0.48% Ni - 12.8% Cr - 1.87% Co	<b>O1 Tool Steel, 509</b>
Composition: 0.13% C - 0.49% Mn - 0.15% Si - 0.012% P - 0.010% S - 0.51% Ni - 12.4% Cr - 4.9% Co	Composition: 0.85% C - 1.18% Mn - 0.26% Si - 0.50% Cr - 0.44% W
Composition: 0.10% C - 0.48% Mn - 0.55% Si - 0.024% P - 0.011% S - 0.51% Ni - 13.3% Cr - 8.0% Co	<b>O2 Tool Steel, 509</b>
Composition: 0.13% C - 0.42% Mn - 0.33% Si - 0.025% P - 0.012% S - 0.49% Ni - 13.5% Cr - 11.9% Co	Composition: 0.87% C - 1.78% Mn - 0.29% Si - 0.027% P - 0.010% S - 0.15% Ni - 0.20% Cr - 0.03% Mo
<b>430 Stainless Steel, 499</b>	<b>S1 Tool Steel, 510</b>
Composition: 0.09% C - 0.40% Mn - 0.33% Si - 0.34% Ni - 17.20% Cr - 0.06% Mo - 0.010% Al - 0.03% N	Composition: 0.50% C - 1.25% Cr - 0.20% V - 2.75% W
<b>442 Stainless Steel, 499</b>	<b>S2 Tool Steel, 510</b>
0.17% C - 0.56% Mn - 0.46% Si - 0.35% Ni - 20.96% Cr - 0.04% Mo - 0.013% Al - 0.12% N	Composition: 0.50% C - 0.35% Mn - 1.0% Si - 0.018% P - 0.013% S - 0.19% Ni - 0.11% Cr - 0.50% Mo
<b>446 Stainless Steel, 499</b>	<b>S5 Tool Steel, 511</b>
Composition: 0.24% C - 0.46% Mn - 0.42% Si - 0.26% Ni - 24.85% Cr - 0.02% Mo - 0.010% Al - 0.17% N	Composition: 0.60% C - 0.75% Mn - 1.90% Si - 0.25% Cr - 0.30% Mo
<b>M2 Tool Steel, 500</b>	<b>P2 Tool Steel, 511</b>
Composition: 0.81% C - 0.24% Mn - 0.26% Si - 0.016% P - 0.007% S - 4.10% Cr - 4.69% Mo - 1.64% V - 5.95% W	Composition: 0.07% (max) C - 0.55% Ni - 1.35% Cr - 0.20% Mo
<b>M2 Mod Tool Steel, 500</b>	<b>P2 (Carburized Case) Tool Steel, 512</b>
Composition: 0.83% C - 0.32% Mn - 0.25% Si - 3.89% Cr - 4.30% Mo - 1.30% V - 5.79% W	Composition: 0.07% (max) C - 0.55% Ni - 1.35% Cr - 0.20% Mo
<b>M10 Tool Steel, 501</b>	<b>P4 Tool Steel, 512</b>
Composition: 0.85% C - 4.00% Cr - 8.00% Mo - 1.90% V	Composition: 0.14% C - 0.41% Mn - 0.21% Si - 0.19% Ni - 5.12% Cr - 0.51% Mo
<b>T1 Tool Steel, 501</b>	<b>P20 Tool Steel, 513</b>
Composition: 0.72% C - 0.27% Mn - 0.39% Si - 4.09% Cr - 1.25% V - 18.59% W	Composition: 0.30% C - 0.75% Mn - 0.50% Si - 0.80% Cr - 0.25% Mo
<b>T2 Tool Steel, 502</b>	<b>L1 Tool Steel, 513</b>
Composition: 0.85% C - 4.00% Cr - 0.75% Mo - 2.10% V - 18.50% W	Composition: 1.01% C - 0.50% Mn - 0.30% Si - 1.21% Cr
<b>T4 Tool Steels, 502</b>	<b>L2 Tool Steel, 514</b>
Composition: 0.72% C - 0.23% Mn - 0.43% Si - 4.04% Cr - 4.72% Co - 1.24% V - 18.38% W	Composition: 0.45% C - 0.70% Mn - 1.00% Cr - 0.20% V
<b>T7 Tool Steel, 503</b>	<b>F2 Tool Steel, 514</b>
Composition: 0.73% C - 4.00% Cr - 2.00% V - 14.00% W	Composition: 1.32% C - 0.28% Mn - 0.50% Si - 0.22% Cr - 3.51% W
<b>T8 Tool Steel, 503</b>	<b>W1 Tool Steel, 515</b>
Composition: 0.80% C - 4.00% Cr - 0.75% Mo - 5.00% Co - 2.00% V - 14.00% W	Composition: 0.95% C - 0.25% Mn - 0.20% Si
<b>H11 Tool Steel, 504</b>	Composition: 1.14% C - 0.22% Mn - 0.16% Si
Composition: 0.40% C - 1.05% Si - 5.00% Cr - 1.35% Mo - 0.35% V	<b>W2 Tool Steel, 516</b>
<b>H12 Tool Steel, 504</b>	Composition: 0.95% C - 0.20% V
Composition: 0.32% C - 0.35% Mn - 0.95% Si - 4.86% Cr - 1.45% Mo - 1.29% W	<b>W4 Tool Steel, 516</b>
<b>H13 Tool Steel, 505</b>	Composition: 1.05-1.15% C - 0.30% Mn - 0.50% Si - 0.25% Cr
Composition: 0.40% C - 1.05% Si - 5.00% Cr - 1.35% Mo - 1.10% V	<b>Fe-Ni-Cr Steels, 517</b>
	Composition: 0.10% C - 0.40% Mn - 0.30% Si - <0.005% P - <0.015% S - 4.00% Ni - 17.0% Cr - 0.005% N
	Composition: 0.11% C - 0.38% Mn - 0.33% Si - <0.005% P - <0.015% S - 7.25% Ni - 15.6% Cr - 0.005% N
	<b>Fe-Ni-Mn Steels, 518</b>
	Composition: 0.016% C - 3.62% Mn - 0.04% Si - 23.2% Ni - 0.001% N - 0.015% O
	Composition: 0.05% C - 3.73% Mn - 22.94% Ni - 0.015% N

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**Ni-Al-Ti-Cb Steel, 519**

Composition: 0.010% C - 0.08% Mn - 0.08% Si - 24.9% Ni - 0.26% Al - 1.58% Ti - 0.15% Cb (Nb)

**Alnico Steels, 519**

Composition: 0.025% C - 14.90% Ni - 34.75% Co - 3.55% Cu - 7.00% Al - 0% Ti  
Composition: 0.017% C - 14.92% Ni - 34.25% Co - 3.20% Cu - 7.00% Al - 2.10% Ti  
Composition: 0.005% C - 14.92% Ni - 34.50% Co - 2.88% Cu - 7.07% Al - 3.85% Ti  
Composition: 0.014% C - 14.76% Ni - 34.50% Co - 3.05% Cu - 7.10% Al - 6.25% Ti

**Ticonal 600, 520**

Composition: 13.6% Ni - 24.0% Co - 3.0% Cu - 7.85% Al

**Ticonal 800, 520**

Composition: 13.75% Ni - 23.7% Co - 2.9% Cu - 8.0% Al - 1.8% Nb

**Ticonal 1500, 520**

Composition: 14.3% Ni - 34.1% Co - 3.6% Cu - 7.55% Al - 5.3% Ti

**Ticonal 600 Si-Mod., 520**

Composition: 13.45% Ni - 24.7% Co - 3.0% Cu - 7.95% Al - 0.8% Nb + Si

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**ADDITIONAL STEELS, 521 - 607****Low Carbon Low Alloy High Strength Steels, 523 - 524**

Composition: 0.12% C - 0.83% Mn - 0.30% Si - 0.004% P - 0.005% S - 0.30% Cu - 1.11% Ni - 0.53% Cr - 0.49% Mo - 0.03% V - 0.031% sol. Al  
Composition: 0.22% C - 0.83% Mn - 0.24% Si - 0.007% P - 0.011% S - 0.30% Cu - 1.06% Ni - 0.54% Cr - 0.51% Mo - 0.029% sol. Al  
Composition: 0.22% C - 0.85% Mn - 0.24% Si - 0.008% P - 0.012% S - 0.30% Cu - 1.05% Ni - 0.54% Cr - 0.51% Mo - 0.02% V - 0.024% sol. Al

**2.6 Ni - 0.4 Mo Steel, 525**

Composition: 0.30% C - 0.52% Mn - 0.18% Si - <0.02% P - 0.021% S - 2.64% Ni - <0.05% Cr - 0.37% Mo - <0.015% Al

**3.6 Ni - 0.5 Mo Steel, 525**

Composition: 0.30% C - 0.41% Mn - 0.28% Si - <0.02% P - 0.014% S - 3.64% Ni - <0.05% Cr - 0.47% Mo - 0.058% Al

**1 Cr - 1 Mo - 0.2 V Steel, 526**

Composition: 0.26% C - 0.72% Mn - 0.72% Mn - 0.29% Si - <0.02% P - 0.025% S - 0.11% Ni - 1.01% Cr - 1.04% Mo - 0.23% V - <0.015% Al

**2 Ni - 1.3 Cr - 0.5 Mo Steel, 526**

Composition: 0.33% C - 0.52% Mn - 0.11% Si - <0.02% P - 0.014% S - 2.02% Ni - 1.34% Cr - 0.47% Mo - 0.09% V - 0.040% Al

**3 Ni - 2 Cr - 0.7 Mo Steel, 527**

Composition: 0.26% C - 0.41% Mn - 0.22% Si - <0.02% P - 0.024% S - 2.91% Ni - 1.98% Cr - 0.69% Mo - <0.015% Al

**3-1/2NiCrMoV Turbine Disk Steel, 528**

Composition: 0.3% C - 0.3% Mn - 3.64% Ni - 1.63% Cr - 0.49% Mo - 0.08% V

**AISI S7 Tool Steel, 529**

Composition: 0.50% C - 0.71% Mn - 0.30% Si - 3.20% Cr - 1.32% Mo

**Duracut Chipper Knife Steel, 530**

Composition: 0.51% C - 0.34% Mn - 0.40% Si - 0.32% Ni - 4.8% Cr - 1.99% Mo

**1010 Steel, 531**

Composition: 0.12% C - 0.50% Mn - 0.16% Si - 0.004% P - 0.010% S - 0.0005% N

**1010 Mo Steel, 531**

Composition: 0.11% C - 0.50% Mn - 0.22% Si - 0.002% P - 0.007% S - 0.56% Mo - 0.003% Al - 0.002% N

**1010 Mo-B Steel, 532**

Composition: 0.10% C - 0.52% Mn - 0.21% Si - 0.002% P - 0.005% S - 0.0063% B - 0.050% Al - 0.0007% N

**1036 Steel, 532**

Composition: 0.37% C - 1.45% Mn - 0.25% Si

**10B36 Steel, 533**

Composition: 0.36% C - 1.45% Mn - 0.25% Si

**SAE 1038 Steel, 534**

Composition: 0.38% C - 0.70% Mn - 0.25% Si - 0.015% P - 0.030% S - 0.063% Al - 0.003% N

Composition: 0.38% C - 0.70% Mn - 0.25% Si - 0.015% P - 0.030% S - 0.063% Al - 0.003% N]

**SAE 1040 Steel, 535**

Composition: 0.39% C - 0.72% Mn - 0.23% Si - 0.010% P - 0.018% S

**SAE 1541 Steel, 535**

Composition: 0.39% C - 1.56% Mn - 0.21% Si - 0.010% P - 0.024% S

**SAE 15B41 Steel, 536**

Composition: 0.42% C - 1.61% Mn - 0.29% Si - 0.006% P - 0.019% S - 0.004% B

**VAN-80 HSLA Steel, 536**

Composition: 0.18% C - 1.28% Mn - 0.40% Si - 0.004% P - 0.012% S - 0.09% V - 0.07% Al - 0.018% N

**SAE 3140 Steel, 537**

Composition: 0.41% C - 0.86% Mn - 0.26% Si - 1.28% Ni - 0.71% Cr

**SAE 4024 Steel, 537**

Composition: 0.24% C - 0.88% Mn - 0.33% Si - 0.23% Mo

**SAE 4047 Steel, 538**

Composition: 0.51% C - 0.81% Mn - 0.25% Si - 0.26% Mo

**SAE 4130 Steel, 539**

Composition: 0.31% C - 0.47% Mn - 0.34% Si - 0.021% P - 0.019% S - 0.26% Ni - 0.92% Cr - 0.17% Mo

**SAE 4140 Steel, 540 - 541**

Composition: 0.37% C - 0.77% Mn - 0.98% Cr - 0.21% Mo

Composition: 0.44% C - 1.04% Mn - 0.29% Si - 1.13% Cr - 0.15% Mo

**SAE 43BV14, 541**

Composition: 0.12% C - 0.57% Mn - 0.29% Si - 1.86% Ni - 0.47% Cr - 0.18% Mo - 0.07% V - 0.0014% B

**SAE 4315 Steel, 542**

Composition: 0.16% C - 0.70% Mn - 0.42% Si - 0.008% P - 0.029% S - 1.84% Ni - 0.78% Cr - 0.35% Mo

**SAE 4330 Steel, 543**

Composition: 0.26% C - 0.60% Mn - 0.39% Si - 0.008% P - 0.007% S - 1.77% Ni - 0.70% Cr - 0.32% Mo

**SAE 4340 Steel, 544**

Composition: 0.41% C - 0.87% Mn - 0.28% Si - 1.83% Ni - 0.72% Cr - 0.20% Mo

**SAE 4340+Si Steel, 544**

Composition: 0.43% C - 0.83% Mn - 1.55% Si - 1.84% Ni - 0.91% Cr - 0.40% Mn - 0.12% V - 0.083% Al

**SAE 4640 Steel, 545**

Composition: 0.42% C - 0.71% Mn - 0.28% Si - 1.77% Ni - 0.24% Mo

**SAE 4815 Steel, 545**

Composition: 0.14% C - 0.45% Mn - 0.22% Si - 3.42% Ni - 0.21% Mo

**SAE 5140 Steel, 546**

Composition: 0.42% C - 0.87% Mn - 0.25% Si - 0.89% Cr

## SAE 5160 Steel, 546

Composition: 0.63% C - 0.86% Mn - 0.23% Si - 0.83% Cr  
SAE 52100 Steel, 547

Composition: 1.06% C - 0.33% Mn - 0.32% Si - 1.44% Cr  
SAE 6115 Steel, 548

Composition: 0.16% C - 0.85% Mn - 0.34% Si - 0.009% P -  
0.019% S - 0.92% Cr - 0.15% V

## SAE 6135 Steel, 549

Composition: 0.67% Mn - 0.45% Si - 0.98% Cr - 0.23% V  
SAE 8620 Steel, 550

Composition: 0.17% C - 0.82% Mn - 0.31% Si - 0.52% Ni -  
0.50% Cr - 0.20% Mo

## SAE 8620 Steel, 551

Composition: 0.21% C - 0.71% Mn - 0.30% Si - 0.002% P -  
0.006% S - 0.63% Ni - 0.49% Cr - 0.17% Mo - 0.014% Cu -  
0.014% Al

Composition: 0.21% C - 0.71% Mn - 0.30% Si - 0.002% P -  
0.006% S - 0.63% Ni - 0.49% Cr - 0.17% Mo - 0.014% Cu -  
0.014% Al

## SAE 8630 Steel, 552

Composition: 0.31% C - 0.94% Mn - 0.26% Si - 0.009% P -  
0.023% S - 0.59% Ni - 0.53% Cr - 0.21% Mo

## SAE 8640 Steel, 553

Composition: 0.37% C - 0.87% Mn - 0.25% Si - 0.56% Ni -  
0.44% Cr - 0.18% Mo

## SAE 86B40 Steel, 553

Composition: 0.44% C - 0.88% Mn - 0.34% Si - 0.49% Ni -  
0.65% Cr - 0.14% Mo, B

## SAE 9260 Steel, 554

Composition: 0.57% C - 0.91% Mn - 1.95% Si

## SAE 9840 Steel, 554

Composition: 0.43% C - 0.84% Mn - 0.25% Si - 1.00% Ni -  
0.81% Cr - 0.23% Mo

## AISI 01 Tool Steel, 555

Composition: 0.87% C - 1.21% Mn - 0.28% Si - 0.52% Cr -  
0.58% W

## AISI S5 Tool Steel, 555

Composition: 0.62% C - 0.72% Mn - 1.72% Si - 0.46% Mo

## Fe - 3.8Mn - 0.7Si Steel, 556

Composition: 0.038% C - 3.83% Mn - 0.72% Si - 0.005% P -  
0.019% S - 0.04% Ni - 0.02% Cr - <0.005% Mo - 0.04% Cu -  
0.080% Al - <0.005% Nb - <0.005% Ti

## Fe - 2.9Mn - 0.7Si Steel, 556

Composition: 0.037% C - 2.90% Mn - 0.73% Si - 0.009% P -  
0.016% S - 0.02% Ni - 0.04% Cr - <0.005% Mo - 0.03% Cu -  
0.033% Al - <0.005% Nb - <0.005% Ti

## Mn-Mo-Si-Cr Steels, 557 - 558

Composition: 0.061% C - 1.0% Mn - 1.0% Si

Composition: 0.08% C - 1.17% Mn - 0.70% Si - 0.62% Mo

Composition: 0.061% C - 1.13% Mn - 0.77% Si - 0.28% Cr -  
0.30% Mo

## Hot-Rolled Dual Phase Steel, 558

Composition: 0.06% C - 1.19% Mn - 0.87% Si - 0.38% Mo -  
0.064% Al

## C-Mn Steels, 559

Composition: 0.12% C - 1.33% Mn - 0.28% Si - 0.011% P -  
0.009% S

Composition: 0.11% C - 1.58% Mn - 0.28% Si - 0.013% P -  
0.009% S

Composition: 0.11% C - 1.73% Mn - 0.29% Si - 0.009% P -  
0.010% S

Composition: 0.11% C - 1.99% Mn - 0.29% Si - 0.012% P -  
0.009% S

## Iron-Manganese-Nickel Steel, 559

Composition: 0.11% C - 3.00% Mn - 0.16% Si - 1.70% Ni -  
0.25% Mo

## HSLA Steels, 560

ASTM A710 Composition: 0.05% C - 0.50% Mn - 0.28% Si -  
0.88% Ni - 0.71% Cr - 0.20% Mo - 1.12% Cu - 0.035% Nb  
ASTM A710 Mod. Composition: 0.06% C - 1.45% Mn -  
0.35% Si - 0.97% Ni - 0.72% Cr - 0.42% Mo - 1.25% Cu -  
0.040% Nb

HSLA 80/10 Composition: 0.05% - 1.00% Mn - 0.34% Si -  
1.77% Ni - 0.72% Cr - 0.50% Mo - 1.25% Cu - 0.040% Nb

HSLA 100 Composition: 0.06% C - 0.83% Mn - 0.37% Si -  
3.48% Ni - 0.58% Cr - 0.59% Mo - 1.66% Cu - 0.28% Nb

0.24C-Mn-Mo-V Composition: 0.24% C - 1.67% Mn - 0.39%  
Si - 0.14% Ni - 0.17% Cr - 0.22% Mo - 0.11% V  
0.35C-Mn-Mo-V Composition: 0.35% C - 1.40% Mn - 0.76%  
Si - 0.06% Ni - 0.07% Cr - 0.19% Mo - 0.14% V

## Cu-Ni-Mo-Cb Steel, 561

Composition: 0.14% C - 0.98% Mn - 0.35% Si - 0.009% P -  
0.012% S - 1.21% Ni - 0.32% Cr - 0.40% Mo - 0.63% Cu -  
0.032% Al - 0.014% N - 0.02% Cb

## 12.0% Cr - 1.0% Mo-V Steel, 561

Composition: 0.20% C - 0.47% Mn - 0.24% Si - 0.026% P -  
0.009% S - 0.39% Ni - 11.59% Cr - 0.98% Mo - 0.002% Al -  
0.28% V - 0.0323% N

## 1-1/4Cr - 1/2Mo Steel Plate, 561

Composition: 0.15% C - 0.65% Mn - 0.58% Si - 0.009% P -  
0.005% S - 1.40% Cr - 0.59% Mo - 0.027% sol. Al

Composition: 0.16% C - 0.58% Mn - 0.53% Si - 0.009% P -  
0.005% S - 1.41% Cr - 0.59% Mo - 0.062% sol. Al - 0.0003%  
B

## Mn-Mo-V-N Steel, 562

Composition: 0.15% C - 1.49% Mn - 0.39% Si - 0.018% P -  
0.015% S - 0.50% Mo - 0.16% V - 0.14% N

## CrMoZr Structural Steel, 562

Composition: 0.17% C - 0.84% Mn - 0.54% Si - 0.019% P -  
0.011% S - 0.89% Cr - 0.40% Mo - 0.031% Al - 0.09% Zr

## 2-1/4Cr - 1Mo Steel, 563

Composition: 0.09% C - 0.44% Mn - 0.26% Si - 0.008% P -  
0.010% S - 2.25% Cr - 0.99% Mo

Composition: 0.11% C - 0.41% Mn - 0.43% Si - 0.012% P -  
0.012% S - 0.25% Ni - 2.10% Cr - 1.02% Mo

## 1Cr-0.5Mo Structural Steel, 564

Composition: 0.19% C - 0.60% Mn - 0.30% Si - 0.023% P -  
0.021% S - 1.07% Cr - 0.48% Mo - 0.047% Al

## 1Cr-0.5Mo-B Structural Steel, 564

Composition: 0.19% C - 0.62% Mn - 0.36% Si - 0.022% P -  
0.025% S - 1.03% Cr - 0.49% Mo - 0.006% B - 0.041% Al

## 2.7Ni-0.9Cr-0.25Mo-B Structural Steel, 565

Composition: 0.19% C - 0.57% Mn - 0.35% Si - 0.018% P -  
0.009% S - 2.72% Ni - 0.87% Cr - 0.25% Mo - 0.10% V -  
0.0017% B

## 9Ni-4Co Ultrahigh-Strength Steel, 565

0.32% C - 0.13% Mn - 0.15% Si - 0.090% P - 0.005% S -  
9.05% Ni - 4.07% Co

## HY-80 Steel, 566

Composition: 0.15% C - 0.32% Mn - 0.31% Si - 2.72% Ni -  
1.52% Cr - 0.41% Mo

Composition: 0.19% C - 0.30% Mn - 0.04% Si - 0.007% P -  
0.005% S - 3.30% Ni - 1.78% Cr - 0.50% Mo - 0.004% Al

## Low C MnNiMoB Steel, 567

Composition: 0.015% C - 1.99% Mn - 0.31% Si - 0.006% P -  
0.004% S - 1.00% Ni - <0.01% Cr - 0.29% Mo - 0.017% Al -  
0.002% B

## HY-80 Steel, 568

Composition: 0.1% C - 0.1% Mn - 0.05% Si - 10.0% Ni -  
8.0% Co - 2.0% Cr - 1.0% Mo

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**V-Mo-Ti Steel, 569**

Composition: 0.18% C - 0.81% Mn - 0.26% Si - 0.40% Ni - 0.49% Cr - 0.17% Mo - 0.056% Al - 66 ppm N  
Composition: 0.20% C - 0.70% Mn - 0.29% Si - 0.10% Ni - 0.59% Cr - 0.09% Mo - 0.07% V - 0.021% Al - 0.34% Ti - 150 ppm N

**Rail Steel, 570**

Composition: 0.77% C - 0.95% Mn - 0.22% Si - 0.014% P - 0.017% S - 0.10% Cr

**9Ni Steel, 570**

Composition: 0.033% C - 0.57% Mn - 0.22% Si - 0.006% P - 0.007% S - 8.63% Ni - 0.13% Cr - 0.02% Mo - 0.032% Al - 0.0083% N<sub>2</sub>

**9Ni-Mo Steel, 571**

Composition: 0.095% C - 0.48% Mn - 0.27% Si - 0.008% P - 0.008% S - 9.30% Ni - 0.17% Cr - 0.51% Mo - 0.045% Al - 0.008% N<sub>2</sub>

**15Mo3 Steel, 571**

Composition: 0.16% C - 0.60% Mn - 0.26% Si - 0.015% P - 0.009% S - 0.31% Mo - 0.03% V - 0.004% Al - 0.009% N

**13CrMo 4 4 Steel, 571**

Composition: 0.11% C - 0.56% Mn - 0.30% Si - 0.015% P - 0.015% S - 0.07% Ni - 0.84% Cr - 0.48% Mo - 0.01% V - 0.002% Al - 0.011% N

**10CrMo 9 10 Steel, 571**

Composition: 0.10% C - 0.49% Mn - 0.24% Si - 0.013% P - 0.013% S - 2.43% Cr - 1.06% Mo - 0.01% V - 0.012% N

**X12CrMo 7 Steel, 571**

Composition: 0.08% C - 0.58% Mn - 0.68% Si - 0.019% P - 0.007% S - 0.29% Ni - 6.31% Cr - 0.51% Mo - 0.04% V - 0.003% Al - 0.015% N

**8Cr-2Mo Steel, 572**

Composition: 0.19% C - 0.46% Mn - 0.34% Si - 0.019% P - 0.013% S - 0.09% Ni - 7.83% Cr - 2.02% Mo - 0.01% V - 0.005% Al - 0.013% N

**X12CrMo 9 1 Steel, 572**

Composition: 0.09% C - 0.30% Mn - 0.62% Si - 0.022% P - 0.008% S - 0.14% Ni - 9.29% Cr - 1.01% Mo - 0.04% V - 0.009% Al - 0.018% N

**X20CrMoV121 Steel, 572**

Composition: 0.20% C - 0.47% Mn - 0.24% Si - 0.026% P - 0.009% S - 0.39% Ni - 11.49% Cr - 0.98% Mo - 0.28% V - 0.002% Al - 0.0323% N

**12Cr-1Mo-1W-V-Nb Steel, 572**

Composition (approx.): 0.1% C - 0.5% Mn - 0.25% Si - 12.0% Cr - 1.0% Mo - 0.28% V - 0.08% Nb - 1.0% W

**18-0-1 Steel, 573**

Composition: 0.54% C - 0.44% Mn - 0.33% Si - 0.023% P - 0.023% S - 4.02% Cr - 0.42% Mo - 1.24% V - 7.44% W

**6-5-2 Steel, 573**

Composition: 0.51% C - 0.40% Mn - 0.41% Si - 0.023% P - 0.030% S - 3.94% Cr - 2.45% Mo - 1.24% V - 1.50% W

**2-9-2 Steel, 573**

Composition: 0.52% C - 0.42% Mn - 0.47% Si - 0.028% P - 0.030% S - 3.97% Cr - 3.15% Mo - 1.15% V - 0.99% W

**1524MoV Steel, 574**

Composition: 0.22% C - 1.54% Mn - 0.35% Si - 0.014% P - 0.036% S - 0.11% Mo - 0.11% V - 0.011% N

**3.5NiCrMoV Rotor Steel, 574**

Composition: 0.25% C - 0.40% Mn - <0.10% Si - 3.50% Ni - 1.50% Cr - 0.50% Mo - 0.10% V

**Cr-Mo-V Rotor Steel, 575**

Composition: 0.32% C - 0.74% Mn - 0.25% Si - 0.037% P - 0.036% S - 0.34% Ni - 1.04% Cr - 1.20% Mo - 0.24% V

**B.S. En 12 Steel, 575**

Composition: 0.43% C - 0.95% Mn - 0.21% Si - 0.018% P - 0.024% S - 0.93% Ni - 0.16% Cr - 0.04% Mo

**BS En 16 Steel, 576**

Composition: 0.33% C - 1.48% Mn - 0.18% Si - 0.028% P - 0.028% S - 0.26% Ni - 0.16% Cr - 0.27% Mo

**BS En 17 Steel, 576**

Composition: 0.38% C - 1.49% Mn - 0.25% Si - 0.036% P - 0.028% S - 0.24% Ni - 0.10% Cr - 0.41% Mo

**BS En 19 Steel, 577**

Composition: 0.44% C - 0.60% Mn - 0.22% Si - 0.023% P - 0.029% S - 0.24% Ni - 1.19% Cr - 0.37% Mo

**BS En 23 Steel, 577**

Composition: 0.32% C - 0.61% Mn - 0.28% Si - 0.018% P - 0.013% S - 3.22% Ni - 0.63% Cr - 0.22% Mo

**BS En 26 Steel, 578**

Composition: 0.38% C - 0.56% Mn - 0.15% Si - 0.011% P - 0.005% S - 2.42% Ni - 0.74% Cr - 0.46% Mo

**BS En 111 Steel, 578**

Composition: 0.35% C - 0.65% Mn - 0.13% Si - 0.035% P - 0.032% S - 1.27% Ni - 0.55% Cr

**BS En 160 Steel, 579**

Composition: 0.41% C - 0.48% Mn - 0.13% Si - 0.016% P - 0.043% S - 1.75% Ni - 0.17% Cr - 0.22% Mo

**42Cr Mo4 Steel, 579**

Composition: 0.41% C - 0.66% Mn - 0.25% Si - 0.008% P - 0.024% S - 0.31% Ni - 1.03% Cr - 0.17% Mo - 0.28% Cu - 0.01% V

**0.27C-1.17Mn-0.31Si-0.48Cr-0.0013B Steel, 580**

Composition: 0.27% C - 1.17% Mn - 0.31% Si - 0.48% Cr - 0.0013B

**Weld Zone CCTs, 581**

Composition: 0.094% C - 1.32% Mn - 0.3% Si

Composition: 0.18% C - 1.3% Mn - 0.27% Si

**C-Mn Weld Metals, 582 - 584**

Composition: 0.06% C - 0.56% Mn - 0.41% Si - 0.023% P - 0.008% S - 0.05% Ni - 0.01% Mo - 71 ppm N - 411 ppm O

Composition: 0.07% C - 1.35% Mn - 0.52% Si - 0.022% P - 0.005% S - 0.05% Ni - 0.01% Mo - 94 ppm N - 352 ppm O

Composition: 0.07% C - 2.12% Mn - 0.33% Si - 0.023% P - 0.008% S - 0.06% Ni - 0.01% Mo - 81 ppm N - 317 ppm O

**C-Mn-Ni Weld Metals, 585 - 588**

Composition: 0.05% C - 0.98% Mn - 0.33% Si - 0.017% P - 0.011% S - 0.06% Ni - 0.06% Mo - 45 ppm N - 446 ppm O

Composition: 0.04% C - 1.20% Mn - 0.41% Si - 0.024% P - 0.014% S - 1.10% Ni - 0.07% Mo - 120 ppm N - 430 ppm O

Composition: 0.05% C - 1.18% Mn - 0.38% Si - 0.022% P - 0.010% S - 2.52% Ni - 0.08% Mo - 178 ppm N - 482 ppm O

Composition: 0.04% C - 1.29% Mn - 0.38% Si - 0.030% P - 0.017% S - 3.58% Ni - 0.08% Mo - 141 ppm N - 432 ppm O

**Ti-Oxide Bearing Steel, 589**

Composition: 0.079% C - 1.39% Mn - 0.20% Si - 0.0007% P - 0.0007% S - 0.002% Al - 0.012% Ti - 0.0015% N - 0.0017% O

Composition: 0.092% C - 1.42% Mn - 0.20% Si - 0.0010% P - 0.0008% S - 0.020% Al - 0.0015% N - 0.0020% O

**Si-Mn Steel, 590**

Composition: 0.09% C - 0.81% Mn - 0.11% Si - 0.017% P - 0.013% S - 0.11% Cu - 0.0050% N - 0.014% O

**Si-Mn-Ti-B Steel, 590**

Composition: 0.11% C - 1.16% Mn - 0.29% Si - 0.013% P - 0.011% S - 0.08% Mo - 0.10% Cu - 0.043% Ti - 0.0034% B - 0.0057% N - 0.020% O

**T1 Steel, 591**

Composition: 0.15% C - 1.00% Mn - 0.23% Si - 0.014% P - 0.023% S - 0.94% Ni - 0.53% Cr - 0.45% Mo - 0.34% Cu - 0.004% Ti - 0.0014% B - 0.05% V - 0.008% Sn

**SAE 1320 Steel, 591**

Composition: 0.24% C - 1.59% Mn - 0.23% Si - 0.024% P - 0.019% S

**SAE 1050 Steel, 592**  
Composition: 0.50% C - 0.91% Mn  
**SAE 4340 Steel, 592**  
Composition: 0.42% C - 0.78% Mn - 1.79% Ni - 0.80% Cr - 0.33% Mo  
**SAE 4142 Steel, 593**  
Composition: 0.40% C - 0.70% Mn - 0.31% Si - 0.010% P - 0.026% S - 0.16% Ni - 1.11% Cr - 0.16% Mo - 0.15% Cu  
**SAE 52100 Steel, 594**  
Composition: 0.99% C - 0.37% Mn - 0.24% Si - 0.011% P - 0.022% S - 0.07% Ni - 1.50% Cr - 0.01% Mo - 0.11% Cu  
**0.44 C Steel, 595**  
Composition: 0.44% C - 0.50% Mn - 0.18% Si - 0.42% Ni - 0.22% Cr  
**0.82 C Steel, 595**  
Composition: 0.82% C - 0.50% Mn - 0.18% Si - 0.42% Ni - 0.22% Cr  
**Ni-Cr Steel, 596**  
Composition: 0.30% C - 0.27% Mn - 0.019% P - 0.019% S - 3.50% Ni - 1.25% Cr  
**SAE 4337 Steel, 597**  
Composition: 0.36% C - 1.45% Ni - 1.1% Cr - 0.27% Mo  
**Fe-0.2C-5Cr Steel, 597**  
Composition: 0.29% C - 5.1% Cr  
**Fe-0.2C-1V Steel, 597**  
Composition: 0.18% C - 1.09% V  
**Low Alloy Steel, 598**  
Composition: 0.57% C - 0.82% Mn - 0.30% Si - 0.016% P - 0.019% S - 1.16% Ni - 1.07% Cr - 0.26% Mo  
**Carbon Steel, 598**  
Composition: 0.105% C - 0.0035% Si - 0.0015% P - 0.003% S - 0.0005% O  
**C-Mn Steel, 598**  
Composition: 0.105% C - 1.53% Mn - 0.0035% Si - 0.0015% P - 0.0017% S - 0.0001% O  
**Nb Steel, 599**  
Composition: 0.10% C - 1.54% Mn - 0.0035% Si - 0.0015% P - 0.0012% S - 0.04% Nb - 0.0003% O  
**Low-Carbon Bainitic Steel, 600**  
Composition: 0.08% C - 1.57% Mn - 0.28% Si - 0.011% P - 0.002% S - 0.07% V - 0.03% Nb - 0.018% Ti - 0.042% sol. Al 0.0038% N  
Composition: 0.02% C - 1.60% Mn - 0.16% Si - 0.043% Nb - 0.017% Ti - 0.0018% B - 0.0020% N  
**0.1C-0.24Mo-B Steel, 601**  
Composition: 0.10% C - 0.87% Mn - 0.33% Si - 0.24% Mo - 0.002% B - 0.005% N - 0.048% Zr  
**0.1C-0.39Mo-B Steel, 602 - 603**  
Composition: 0.10% C - 0.88% Mn - 0.34% Si - 0.39% Mo - 0.003% B - 0.005% N - 0.046% Zr  
**0.1C-0.66Mo-B Steel, 604 - 605**  
Composition: 0.10% C - 0.88% Mn - 0.35% Si - 0.66% Mo - 0.003% B - 0.005% N - 0.044% Zr  
**0.2% C - 0.38% Mo-B Steel, 605 - 606**  
Composition: 0.20% C - 0.87% Mn - 0.30% Si - 0.38% Mo - 0.003% B - 0.006% N - 0.052% Zr  
**Nb Steel, 607**  
Composition: 0.16% C - 1.41% Mn - 0.36% Si - 0.018% P - 0.017% S - 0.031% Nb - 0.020% sol. Al - 0.0054% N

## TIME-TEMPERATURE PRECIPITATION, 609

**Carbon Steels, 611 - 612**  
Composition: 0.23% C - 0.85% V  
Composition: 0.20% C - 0.023% Nb - 1.04% V - 15 ppm N - 13 ppm O  
Composition: 0.15% C - 0.020% NB - 0.75% V - 40 ppm N - 41 ppm O  
Composition: 0.09% C - 0.016% Nb - 0.48% V - 40 ppm N - 59 ppm O  
Composition: 0.04% C - 0.02% Mn - 0.020% Nb - 0.55% V - 5 ppm N - 1 ppm O  
**Austenitic Steel, 613**  
Composition: 0.059% C - 1.13% Mn - 0.34% Si - 25.15% Ni - 15.39% Cr - 0.86% Al - 4.30% Ti - 0.01% N  
**Fe-Nb-C Alloy Steels, 613 - 614**  
Composition: Fe - 0.07% C - 0.031% Nb  
Composition: Fe - 0.09% C - 0.036% Nb - 0.003% B  
Composition: Fe - 0.07% C - 1.07% Mn - 0.033% Nb  
Composition: Fe - 0.07% C - 0.031% Nb  
**Fe-V-C Alloy Steel, 615**  
Composition: 0.12% C - 0.02% Mn - 0.02% Mo - 0.46% V - 0.002% N  
**Ti Bearing Steels, 615**  
Composition: 0.072% C - 1.50% Mn - 0.24% Si - 0.005% P - 0.010% S - 0.05% Ti - 0.01% Al - 0.0052% N  
Composition: 0.058% C - 1.67% Mn - 0.20% Si - 0.005% P - 0.010% S - 0.11% Ti - 0.03% Al - 0.0062% N  
Composition: 0.075% C - 1.51% Mn - 0.30% Si - 0.005% P - 0.010% S - 0.18% Ti - 0.02% Al - 0.0084% N  
Composition: 0.050% C - 1.43% Mn - 0.27% Si - 0.005% P - 0.010% S - 0.25% Ti - 0.01% Al - 0.0070% N  
**3.25% Si Steel, 616**  
Composition: 0.051% C - 0.21% Mn - 3.44% Si - 0.010% P - 0.011% S  
Composition: 0.030% C - 0.08% Mn - 3.30% Si - 0.006% P - 0.012% S  
**Nb Steels, 617**  
Composition: 0.06% C - 0.42% Mn - 0.014% Si - 0.002% P - 0.009% S - 0.006% Cu - 0.018% Nb - 0.051% Al - 0.004% N  
Composition: 0.05% C - 0.42% Mn - 0.045% Si - 0.002% P - 0.009% S - 0.006% Cu - 0.035% Nb - 0.057% Al - 0.004% N  
**Nb HSLA Steels, 618**  
Composition: 0.067% C - 1.23% Mn - 0.20% Si - 0.040% Nb - 0.02% Al - 0.006% (max) N  
Composition: 0.065% C - 1.25% Mn - 0.18% Si - 0.045% Nb - 0.08% Al - 0.006% (max) N  
**HSLA Steels, 619 - 621**  
Composition: 0.062% C - 1.71% Mn - 0.12% Si - 0.016% P - 0.011% S - 0.02% Mo - 0.074% Nb - 0.025% Al - 0.0060% N  
Composition: 0.063% C - 1.71% Mn - 0.11% Si - 0.018% P - 0.011% S - 0.03% Mo - 0.084% Nb - 0.024% Al - 0.0058% N  
Composition: 0.060% C - 1.74% Mn - 0.12% Si - 0.017% P - 0.011% S - 0.29% Mo - 0.075% Nb - 0.022% Al - 0.0061% N  
Composition: 0.059% C - 1.70% Mn - 0.12% Si - 0.018% P - 0.011% S - 0.29% Mo - 0.080% Nb - 0.022% Al - 0.0062% N  
Composition: 0.062% C - 1.75% Mn - 0.12% Si - 0.018% P - 0.011% S - 0.03% Mo - 0.075% Nb - 0.029% Al - 0.0102% N  
**0.15C Steel, 622 - 623**  
Composition: 0.17% C - <0.1% Mn - 0.04% Si - <0.001% P - 0.004% S - <0.1% Ni - <0.01% Cr - <0.1% Mo - <0.017% Al - <0.01% V  
Composition: 0.14% C - <0.1% Mn - 0.14% Si - <0.001% P - 0.004% S - <0.1% Ni - <0.01% Cr - <0.1% Mo - 0.013% Al - <0.01% V  
Composition: 0.17% C - <0.1% Mn - 0.36% Si - <0.001% P - 0.006% S - <0.1% Ni - <0.01% Cr - <0.1% Mo - <0.005% Al - 0.01% V

Composition: 0.16% C - <0.1% Mn - <0.1% Si - <0.001% P - 0.005% S - 0.94% Ni - <0.01% Cr - <0.1% Mo - 0.007% Al - <0.01% V  
 Composition: 0.17% C - <0.1% Mn - 0.04% Si - <0.001% P - 0.004% S - <0.1% Ni - <0.01% Cr - <0.1% Mo - <0.017% Al - <0.01% V  
 Composition: 0.14% C - <0.1% Mn - 0.14% Si - <0.001% P - 0.004% S - <0.1% Ni - <0.01% Cr - <0.1% Mo - 0.013% Al - <0.01% V  
 Composition: 0.17% C - <0.1% Mn - 0.36% Si - <0.001% P - 0.006% S - <0.1% Ni - <0.01% Cr - <0.1% Mo - <0.005% Al - <0.01% V  
 Composition: 0.16% C - <0.1% Mn - <0.1% Si - <0.001% P - 0.005% S - 0.94% Ni - <0.01% Cr - <0.1% Mo - 0.007% Al - <0.01% V  
 Composition: 0.17% C - <0.1% Mn - 0.04% Si - <0.001% P - 0.004% S - <0.1% Ni - <0.01% Cr - <0.1% Mo - <0.017% Al - <0.01% V  
 Composition: 0.16% C - <0.1% Mn - <0.1% Si - <0.001% P - 0.007% S - <0.1% Ni - <0.01% Cr - <0.1% Mo - 0.039% Al - <0.01% V  
 Composition: 0.15% C - <0.1% Mn - <0.1% Si - <0.001% P - 0.004% S - <0.1% Ni - <0.01% Cr - <0.1% Mo - 0.078% Al - <0.01% V  
 Composition: 0.14% C - <0.1% Mn - <0.1% Si - <0.001% P - 0.004% S - <0.1% Ni - <0.01% Cr - <0.1% Mo - 0.15% Al - <0.01% V  
**Low Carbon Steels, 624 - 625**  
 Composition: 0.05% C - 0.35% Mn - 0.008% Si - 0.013% P - 0.027% S - 0.03% Ni - 0.02% Cr - 0.03% Cu - 0.058% Al - 0.008%  $\text{Al}_2\text{O}_2$  - 0.0058% acid soluble N  
 Composition: 0.05% C - 0.35% Mn - 0.008% Si - 0.013% P - 0.027% S - 0.03% Ni - 0.02% Cr - 0.03% Cu - 0.058% Al - 0.008%  $\text{Al}_2\text{O}_2$  - 0.0058% acid soluble N  
 Composition: 0.055% C - 0.33% Mn - 0.006% Si - 0.010% P - 0.022% S - 0.020% Al - 0.0088% acid soluble N  
 Composition: 0.043% C - 0.35% Mn - 0.004% Si - 0.010% P - 0.023% S - 0.079% Al - 0.0072% acid soluble N  
**Fe-0.07% N Steel, 625**  
**Fe-1.9% N Steel, 625**  
**Fe-2.35% N Steel, 626**  
**3Mn 5B Steel, 626**  
 Composition: 0.089% C - 2.86% Mn - 0.21% Si - 0.014% Al - 0.00018% N - 0.0005% B  
**3Mn 20B Steel, 627**  
 Composition: 0.061% C - 3.02% Mn - 0.23% Si - 0.008% Al - 0.0009% N - 0.0020% B  
**HT-50 Steel, 627**  
 Composition: 0.08% C - 1.4% Mn - 0.25% Si - 0.008% P - 0.002% S - 0.04% Al - 0.008% Ti - 0.0030% N - 0.0014% B  
**Fe-C Alloys, 628 - 629**  
 Composition: 0.05% C - 1.5% Al - 0.0019% N  
 Composition: 0.02% C - 0.003% Al - 0.0034% N  
 Composition: 0.02% C - 0.37% Mn - 0.0186% N  
 Composition: 0.02% C - 1.0% Ni - 0.015% Al - 0.0010% N  
**Low Carbon Steel, 629**  
 Composition: 0.046% C - 0.35% Mn - 0.020% P - 0.018% S - 0.08% sol. Al, 0.010% insol Al - 0.006% N  
**Ferritic Steel, 630**  
 Composition: 0.12% C - 0.5% V  
 Composition: 0.12% C - 1.3% Mo  
**2-1/4 Cr - 1% Mo Steel, 631 - 632**  
 Composition: 0.15% C - 0.50% Mn - 0.18% Si - 0.018% P - 0.012% S - 0.165% Ni - 2.12% Cr - 0.94% Mo - 0.077% Cu - 0.009% Sn  
**12% Cr Martensitic Steels, 632**  
 Composition: 0.21% C - 13.2% Cr - 0.024% N  
 Composition: 0.18% C - 0.58% Mn - 0.31% Si - 0.18% Ni - 11.7% Cr - 0.49% Mo - 0.01% Al - 0.38% V - 0.20% Nb - 0.033% N

## Ferritic Stainless Steels, 633

Composition: (A4) 0.06% C - 0.31% Mn - 0.59% Si - 0.026% P - 0.008% S - 0.05% Ni - 24.60% Cr  
 Composition: (A6) 0.06% C - 0.36% Mn - 0.65% Si - 0.024% P - 0.008% S - 0.08% Ni - 31.00% Cr  
 Composition: (A7) 0.08% C - 0.72% Mn - 0.80% Si - 0.05% Ni - 33.03% Cr  
**25Cr-3Mo-4Ni Ferritic Stainless Steel, 633**  
 Composition: 0.014% C - 0.29% Mn - 0.27% Si - 0.019% P - 0.011% S - 3.90% Ni - 24.53% Cr - 3.54% Mo - 0.32% Al - 0.17% Nb  
 Composition: 0.013% C - 0.29% Mn - 0.27% Si - 0.012% P - 0.009% S - 4.66% Ni - 24.41% Cr - 3.50% Mo - 0.012% Al - 0.32% Nb - 0.08% Ti

## Austenitic Cr-Mn-C-N Stainless Steel, 634

Composition: 0.43% C - 13.54% Mn - 0.25% Si - 0.008% P - 0.019% S - 0.17% Ni - 23.23% Cr - 0.46% N

## Esshete 1250 Austenitic Steel, 635

Composition: 0.10% C - 6.0% Mn - 0.5% Si - 9.6% Ni - 15.25% Cr - 1.02% Mo - 0.3% V - 1.1% Nb - 0.0066% B

## 304 Stainless Steel, 635

Composition: 0.05% C - 9.0% Ni - 18.0% Cr  
 Composition: 0.038% C - 9.0% Ni - 18.0% Cr

## Stainless Steels, 636 - 638

304 - Composition: 0.06% C - 0.52% Mn - 0.53% Si - 0.018% P - 0.014% S - 9.14% Ni - 19.17% Cr  
 347 - Composition: 0.05% C - 1.56% Mn - 0.32% Si - 0.018% P - 0.016% S - 10.30% Ni - 17.86% Cr  
 316 - Composition: 0.04% C - 1.54% Mn - 0.58% Si - 0.024% P - 0.015% S - 11.96% Ni - 17.27% Cr - 2.47% Mo  
 309 - Composition: 0.13% C - 1.54% Mn - 0.39% Si - 0.024% P - 0.015% S - 13.40% Ni - 23.21% Cr  
 310 - Composition: 0.05% C - 1.95% Mn - 0.37% Si - 0.023% P - 0.007% S - 21.09% Ni - 27.23% Cr  
 446 - Composition: 0.14% C - 0.70% Mn - 0.64% Si - 0.021% P - 0.030% S - 0.30% Ni - 25.51% Cr  
 Laboratory Experimental Heat - Composition: 0.04% C - 0.38% Mn - 0.54% Si - 0.024% P - 0.015% S - 0.08% Ni - 27.78% Cr

## Austenitic Stainless Steels, 639

304 - Composition: 0.05% C - 1.73% Mn - 0.60% Si - 0.028% P - 0.012% S - 9.0% Ni - 18.7% Cr - 0.026% N  
 316 - Composition: 0.05% C - 1.81% Mn - 0.63% Si - 0.029% P - 0.010% S - 11.9% Ni - 16.6% Cr - 2.3% Mo - 0.024% N  
 321 - Composition: 0.05% C - 1.76% Mn - 0.59% Si - 0.024% P - 0.008% S - 10.5% Ni - 17.6% Cr - 0.35% Ti - 0.011% N  
 347 - Composition: 0.05% C - 1.64% Mn - 0.59% Si - 0.019% P - 0.014% S - 10.4% Ni - 17.6% Cr - 0.025% N - 0.87% Nb  
 Tempaloy A-1 - Composition: 0.07% C - 1.71% Mn - 0.66% Si - 0.028% P - 0.005% S - 9.8% Ni - 18.0% Cr - 0.06% Ti - 0.033% N - 0.13% Nb

## 316 Stainless Steel, 640

## 316L Stainless Steel, 640 - 641

Composition: 0.033% C - 1.55% Mn - 0.44% Si - 0.022% P - 0.022% S - 13.6% Ni - 16.4% Cr - 2.12% Mo - 0.025% N - 0.0012% B - 0.18% Co - 0.07% Cu  
 Composition: 0.021% C - 1.74% Mn - 0.41% Si - 0.030% P - 0.007% S - 12.3% Ni - 17.2% Cr - 2.40% Mo - 0.080% N - 0.0032% B - 0.21% Co - 0.15% Cu  
 Composition: 0.023% C - 1.74% Mn - 0.73% Si - 13.1% Ni - 17.3% Cr - 2.66% Mo

## 316 Stainless Steel, 642

Composition: 0.066% C - 1.57% Mn - 0.21% Si - 12.3% Ni - 17.4% Cr - 2.05% Mo  
 Composition: 0.05% C - 1.68% Mn - 0.44% Si - 0.023% P - 0.012% S - 11.85% Ni - 16.81% Cr - 2.21% Mo - 0.16% Cu - 0.030% Al - 0.007% Sn - 0.002% Pb - 0.002% B

**316 Austenitic Stainless Steel, 642**  
Composition: 0.06% C - 1.72% Mn - 0.40% Si - 0.012% P - 0.007% S - 13.30% Ni - 17.30% Cr - 2.33% Mo - 0.003% Ti

**Titanium Modified 316 Stainless Steel, 643**  
Composition: 0.057% C - 1.41% Mn - 0.03% Si - 0.005% P - 0.004% S - 13.96% Ni - 17.52% Cr - 2.51% Mo - 0.29% Ti - 0.004% N

**321 Stainless Steel, 643**  
Composition: 0.06% C - 1.69% Mn - 0.54% Si - 0.012% P - 0.006% S - 9.58% Ni - 17.48% Cr - 0.50% Ti - 0.011% N

**Stainless Steel, 644**  
Composition: 0.088% C - 1.06% Mn - 0.42% Si - 8.0% Ni - 24.85% Cr - 0.0115% N

**308 Stainless Steel, 644**  
Composition: 0.068% C - 1.61% Mn - 0.49% Si - 0.018% P - 0.012% S - 10.28% Ni - 20.89% Cr - 0.05% Mo - 0.06% V - <0.01% Ti - <0.001% B - 0.10% Cu - 0.039% N<sub>2</sub>

**308CRE Stainless Steel, 644**  
Composition: 0.043% C - 1.96% Mn - 0.62% Si - 0.011% P - 0.015% S - 9.98% Ni - 19.96% Cr - <0.01% Mo - 0.04% V - 0.57% Ti - 0.002% B - 0.03% Cu - 0.011% N<sub>2</sub>

**Austenitic Stainless Steel, 645**  
Composition: 0.142% C - 1.20% Mn - 0.56% Si - 19.08% Ni - 22.45% Cr

**X 5 CrNiMo 17 13 Steel, 645 - 646**  
Composition: 0.042% C - 1.50% Mn - 0.45% Si - 14.34% Ni - 17.76% Cr - 4.72% Mo - 0.025% N

Composition: 0.048% C - 0.80% Mn - 0.64% Si - 0.017% P - 0.011% S - 13.55% Ni - 16.80% Cr - 4.80% Mo - 0.039% N

Composition: 0.050% C - 0.67% Mn - 0.49% Si - 0.016% P - 0.011% S - 13.45% - 17.05% Cr - 4.73% Mo - 0.145% N

**Austenitic Steel, 647**  
Composition: 0.046% C - 1.14% Mn - 0.36% Si - 25.5% Ni - 15.6% Cr - 4.10% Ti - 0.009% N

**310 Stainless Steel, 647 - 648**  
Composition: 0.11% C - 1.76% Mn - 0.70% Si - 0.02% P - 0.011% S - 19.75% Ni - 24.86% Cr - 0.31% Mo - 0.051% Al - 0.12% Cu - 0.0015% B - 0.005% Pb - 0.004% Sn

**Cast 25.7%Cr-22.8%Ni Austenitic Stainless Steel, 648**  
Composition: 0.24% C - 1.72% Mn - 2.13% Si - 0.008% P - 0.010% S - 22.8% Ni - 25.7% Cr - 0.016% N

**316 Stainless Steel, 649**  
Wrought 316 Stainless Steel and 19-12-3 Weld Metal, 649  
Wrought 316 Steel Composition: 0.04-0.10% C - <2.00% Mn - <1.00% Si - <0.045% P - <0.030% S - 10.6-14.0% Ni - 16.0-18.5% Cr - 2.00-3.00% Mo  
19-12-3 Weld Metal Composition: <0.08% C - 0.50-2.50% Mn - <1.00% Si - <0.040% P - <0.035% S - 10.0-14.0% Ni - 17.0-20.0% Cr - 2.5-3.5% Mo

**Duplex Stainless Steel, 650**  
Composition: 0.028% C - 1.63% Mn - 0.45% Si - 0.031% P - 0.012% S - 5.00% Ni - 21.8% Cr - 3.12% Mo - 0.113% N - 0.05% Cu

**Uranus 50 Duplex Stainless Steel, 650**  
Composition: 0.032% C - 0.62% Mn - 0.45% Si - 0.022% P - 0.021% S - 7.38% Ni - 21.08% Cr - 2.39% Mo - 1.33% Cu - 0.003% B - 0.071% N - <0.01% Ti (33% ferrite)

**Duplex Stainless Steel, 651**  
Composition: 0.03% C - 0.7% Mn - 0.6% Si - 5.0% Ni - 26.0% Cr - 1.3% Mo  
Composition: 0.02% C - 0.94% Mn - 0.48% Si - 0.02% P - 0.009% S - 6.64% Ni - 25.3% Cr - 2.96% Mo - 0.49% Cu - 0.11% N - 0.32% W

## TIME-TEMPERATURE EMBRITTLEMENT, 653 - 700

### SAE 1050 Steel, 655

Composition: 0.46% C - 0.75% Mn - 0.02% P - 0.034% S - 0.03% Ni - 0.12% Cr

### C-Mn Steel, 655

Composition: 0.26% C - 1.63% Mn - 0.28% Si - 0.021% P - 0.034% S

### C-Mn-B Steel, 656

Composition: 0.26% C - 1.67% Mn - 0.32% Si - 0.021% P - 0.032% S - 0.0034% B

### SAE 5140 Steel, 657

Composition: 0.45% C - 0.77% Mn - 0.35% Si - 0.015% P - 0.013% S - 0.72% Cr

### SAE 4047 Steel, 657

Composition: 0.48% C - 0.83% Mn - 0.28% Si - 0.019% P - 0.015% S - 0.14% Ni - 0.13% Cr - 0.25% Mo

### SAE 3140 Steel, 658 - 659

### 2.25Cr-1Mo Steel, 660

Composition: 0.07% C - 0.50% Mn - 0.38% Si - 0.020% P - 0.023% S - <0.1% Ni - 2.1% Cr - 1.0% Mo

### Ni-Cr Steel, 660

Composition: 0.26% C - 0.66% Mn - 0.07% Si - 0.026% P - 0.020% S - 3.53% Ni - 0.84% Cr

### Alloy Steel, 661 - 663

Composition: 0.33% C - 0.23% Mn - 0.06% Si - 0.013% P - 0.021% S - 3.78% Ni - 1.79% Cr

Composition: 0.44% C - 1.64% Mn - 0.06% Si - 0.029% P - 0.022% S - 1.84% Ni - 1.64% Cr - 0.40% Mo - 0.15% V

### Fe-30Cr (Alloy 90) Steel, 664

### Ferritic Stainless Steels, 664 - 665

Composition: 0.002% C - <0.01% Mn - <0.01% Si - 0.001% P - 17.35% Cr - 0.01% Mo - 0.003% N

Composition: 0.004% C - <0.01% Mn - <0.01% Si - 0.001% P - 17.61% Cr - 2.02% Mo - 0.004% N

Composition: 0.003% C - <0.01% Mn - <0.01% Si - 13.68% Cr - 0.08% Mo - 0.004% N

Composition: 0.002% C - <0.01% Mn - <0.01% Si - 13.60% Cr - 1.88% Mo - 0.004% N

Composition: 0.044% C - 0.64% Mn - 0.31% Si - 18.04% Cr - 0.01% Mo - 0.091% N

Composition: 0.043% C - 0.64% Mn - 0.31% Si - 18.03% Cr - 1.94% Mo - 0.092% N

Composition: 0.044% C - 0.64% Mn - 0.31% Si - 17.94% Cr - 1.93% Mo - 0.052% N - 0.42% Ti

Ti-stabilized Steel - Composition: 0.013% C - 0.45% Mn - 0.27% Si - 0.020% P - 0.011% S - 17.4% Cr - 2.02% Mo - 0.0148% N - 0.24% Ti

Nb-stabilized Steel - Composition: 0.013% C - 0.49% Mn - 0.27% Si - 0.019% P - 0.013% S - 17.4% Cr - 2.00% Mo - 0.0095% N - 0.35% Nb

### Duplex Stainless Steels, 666

5Mo Composition: 0.025% C - 0.26% Mn - 0.10% Si - 0.012% P - 0.015% S - 7.38% Ni - 24.49% Cr - 4.99% Mo - 0.36% N

6Mo Composition: 0.018% C - 0.28% Mn - 0.14% Si - 0.011% P - 0.012% S - 9.18% Ni - 23.82% Cr - 5.98% Mo - 0.20% N

### ELI Ferritic Stainless Steel, 666

Composition: 0.074% C - 0.12% Si - 0.013% P - 0.002% S - 3.93% Ni - 24.8% Cr - 4.05% Mo - 0.0117% N - 0.51% Nb

### Ferritic Cr-Mo-Ni Stainless Steels, 667

### 29Cr-4Mo Ferritic Stainless Steel, 668

### 29-4 Ferritic Stainless Steel, 668

Composition: 0.004% C - 0.1% Mn - 0.1% Si - 0.01% P - 0.015% S - 0.1% Ni - 29.0% Cr - 4.0% Mo - 0.012% N

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29%Cr-4Mo-2Ni Ferritic Stainless Steel, 669	316L Stainless Steel, 681
Composition: 0.0040% C - 0.04% Mn - 0.02% Si - 0.007% P - 0.012% S - 2.17% Ni - 29.5% Cr - 4.0% Mo - 0.0146% N - 0.06% Al - 0.0011% O	Composition: 0.023% C - 1.40% Mn - 0.32% Si - 0.018% P - 0.013% S - 12.62% Ni - 18.42% Cr - 3.00% Mo - 0.020% N <sub>2</sub>
Uranus 50 Duplex Stainless Steel, 669	304L Stainless Steel, 682
Composition: 0.032% C - 0.62% Mn - 0.45% Si - 0.022% P - 0.021% S - 7.38% Ni - 21.08% Cr - 2.39% Mo - 1.33% Cu - 0.071% N - 0.003% B - <0.01% Ti (33% ferrite)	Composition: 0.020% C - 1.40% Mn - 0.41% Si - 0.032% P - 0.013% S - 10.30% Ni - 18.10% Cr - 0.32% Mo - 0.24% Cu - 0.039% N
AL-6X Austenitic Stainless Steel, 669	304 Stainless Steel, 682 - 685
Composition: 0.02% C - 1.5% Mn - 0.4% Si - 0.02% P - 0.002% S - 24.5% Ni - 20.5% Cr - 6.3% Mo	Composition: 0.038% C - 1.60% Mn - 0.45% Si - 0.021% P - 0.019% S - 9.2% Ni - 18.4% Cr - <0.03% Ti - <0.03% Cb+Ta - 0.027% Al+Ta
12% Cr Ferritic Stainless Steel, 670 - 671	18%Cr-8%Ni Austenitic Stainless Steel, 685
Composition: 0.009% C - 12.77% Cr - 0.002% N - 0.15% Ti	304 Stainless Steel, 686 - 687
Composition: 0.006% C - 12.66% Cr - 0.018% Ni - 0.40% Ti	Composition: 0.069% C - 0.01% Si - 0.003% P - 0.009% S - 9.4% Ni - 18.6% Cr - 0.002% N
Composition: 0.002% C - 13.20% Cr - 0.011% N - 0.42% Ti	Composition: 0.063% C - 0.01% Si - 0.060% P - 0.003% S - 9.4% Ni - 17.6% Cr - 0.001% N
Fe-26Cr Ferritic Stainless Steel, 672	Composition: 0.068% C - 0.01% Si - 0.003% P - 0.033% S - 9.6% Ni - 18.6% Cr - 0.002% N
Composition: 0.0023% C - 0.01% Mn - 0.106% Si - 0.018% P - 0.015% S - 0.072% Ni - 25.5% Cr - 0.01% Mo - 0.0083% N	Composition: 0.022% C - 0.01% Si - 0.004% P - 0.006% S - 9.2% Ni - 18.5% Cr - 0.01% N
18Cr-2Mo-Ti Stabilized Ferritic Stainless Steel, 672 - 673	Composition: 0.022% C - 0.01% Si - 0.060% P - 0.006% S - 9.2% Ni - 18.2% Cr - 0.01% N
Composition: 0.023% C - 0.33% Mn - 0.16% Si - 0.019% P - 0.012% S - 0.33% Ni - 17.15% Cr - 2.23% Mo - 0.04% Cu - 0.05% Co - 0.61% Ti	Composition: 0.005% C - 0.030% S - 9.5% Ni - 18.5% Cr
Austenitic Stainless Steels, 673 - 676	Composition: 0.078% C - 1.12% Mn - 0.41% Si - 0.025% P - 0.027% S - 8.49% Ni - 18.1% Cr - 0.21% Cu
Composition: 0.069% C - 9.4% Ni - 18.6% Cr - 0.002% N	316 Stainless Steel, 687
Composition: 0.045% C - 9.51% Ni - 17.22% Cr - 0.003% N	Composition: 0.057% C - 0.54% Si - 1.67% Mn - 0.035% P - 0.025% S - 12.77% Ni - 17.14% Cr - 2.21% Mo - 0.31% Cu
Composition: 0.028% C - 9.2% Ni - 18.5% Cr - 0.010% N	20% Cr and 12 to 46% Ni Stainless Steels, 688
Composition: 0.013% C - 9.5% Ni - 18.5% Cr - 0.010% N	316 Stainless Steel, 689
Composition: 0.067% C - 8.76% Ni - 17.67% Cr - 2.0% Mo - 0.035% N	Composition: 0.057% C - 1.65% Mn - <0.07% Si - <0.025% P - 0.007% S - 12.44% Ni - 16.62% Cr - 2.32% Mo - 0.135% Cu - <0.01% Ti - <0.01% Nb
Composition: 0.067% C - 8.80% Ni - 17.65% Cr - 2.03% Mo - 0.096% N	Austenitic 308 Stainless Steel, 689
Composition: 0.013% C - 8.49% Ni - 17.30% Cr - 0.037% N	Composition: 0.040% C - 1.76% Mn - 0.41% Si - 0.016% P - 0.008% S - 9.82% Ni - 20.95% Cr
Composition: 0.015% C - 8.77% Ni - 17.96% Cr - 0.097% N	Duplex 308 Stainless Steel, 689 - 690
Composition: 0.069% C - 9.4% Ni - 18.6% Cr - 0.002% N	Composition: 0.040% C - 1.76% Mn - 0.41% Si - 0.016% P - 0.008% S - 9.82% Ni - 20.95% Cr
Composition: 0.077% C - 11.6% Ni - 18.08% Cr - 2.0% Mo - 0.097% N	AISI 321 Stainless Steel, 690 - 692
Composition: 0.064% C - 8.53% Ni - 17.38% Cr - 0.124% N	Composition: 0.09% C - 1.17% Mn - 0.37% Si - 13.4% Ni - 18.1% Cr - 0.51% Ti - 0.017% N
Composition: 0.067% C - 8.80% Ni - 17.65% Cr - 2.03% Mo - 0.096% N	Rolled Stainless Steel and 18Cr-10Ni Weld Metal, 692 - 693
Composition: 0.068% C - 1.89% Mn - 8.67% Ni - 17.72% Cr - 0.091% N	Composition: 0.039% C - 0.69% Mn - 0.72% Si - 10.57% Ni - 18.63% Cr - <0.01% Mo, Ferrite content = 0.5%
Composition: 0.028% C - 1.64% Mn - 0.34% Si - 0.03% P - 9.78% Ni - 16.29% Cr - 2.53% Mo - 0.078% N	Composition: 0.023% C - 0.70% Mn - 0.74% Si - 10.62% Ni - 19.09% Cr - <0.01% Mo, Ferrite content 1.1%
Composition: 0.034% C - 1.51% Mn - 0.64% Si - 0.04% P - 8.83% Ni - 18.02% Cr - 0.002% N	Composition: 0.016% C - 0.72% Mn - 0.80% Si - 11.09% Ni - 19.28% Cr - <0.01% Mo, Ferrite content = 0.7%
Composition: 0.029% C - 1.54% Mn - 0.52% Si - 0.03% P - 11.88% Ni - 18.13% Cr - 0.13% N	Rolled Stainless Steel and 18Cr-12Ni-2.8Mo Weld Metal, 693
Composition: 0.030% C - 1.6% Mn - 0.38% Si - 0.03% P - 7.88% Ni - 18.58% Cr - 0.108% N	Composition: 0.025% C - 0.69% Mn - 0.72% Si - 12.84% Ni - 18.44% Cr - 2.75% Mo, Ferrite content 0.3%
Composition: 0.038% C - 1.59% Mn - 0.49% Si - 0.03% P - 9.52% Ni - 20.22% Cr - 0.083% N	Rolled Stainless Steel and 18Cr-10Ni Weld Metal, 694
Austenitic Steel, 677 - 678	Rolled Stainless Steel and 18Cr-12Ni-2 to 3Mo Weld Metal, 694
Composition: 0.030% C - 14.37% Ni - 17.78% Cr - 2.04% Mo - 0.024% N	Austenitic Cr-Ni-Mo Steel X 5 CrNiMo 17 13, 694
Composition: 0.025% C - 9.0% Ni - 18.0% Cr	Composition: 0.042% C - 1.50% Mn - 0.45% Si - 14.34% Ni - 17.76% Cr - 4.72% Mo - 0.025% N
Composition: 0.028% C - 21.65% Ni - 25.29% Cr - 0.041% N	
Composition: 0.026% C - 14.97% Ni - 18.02% Cr - 0.027% N	
Composition: 11% Ni - 18.5% Cr	
304 Stainless Steel, 678	
18%Cr-15%Ni Stainless Steel, 678	
347 Stainless Steel, 679 - 680	
Composition: 0.07% C - 0.38% Si - 1.50% Mn - 0.031% P - 0.008% S - 11.75% Ni - 18.41% Cr - 0.81% Cb - 0.050% N <sub>2</sub>	
Composition: 0.08% C - 1.28% Mn - 0.41% Si - 0.020% P - 0.022% S - 10.72% Ni - 18.30% Cr - 0.77% Cb - 0.030% N <sub>2</sub>	
304L Stainless Steel, 681	
Composition: 0.022% C - 1.04% Mn - 0.34% Si - 0.021% P - 0.018% S - 9.39% Ni - 19.31% Cr - 0.053% N <sub>2</sub>	

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## Alloy 800, 695 - 699

Composition: 0.019% C - 1.21% Mn - 0.49% Si - 33.5% Ni - 20.6% Cr - 0.01% Cu - 0.51% Al - 0.46% Ti - 0.027% N  
Composition: 0.029% C - 0.63% Mn - 0.48% Si - 0.007% P - 0.011% S - 33.40% Ni - 21.30% Cr - 0.07% Cu - 0.41% Ti - 0.18% Al - 158 ppm N  
Composition: 0.028% C - 0.56% Mn - 0.46% Si - 0.008% P - 0.004% S - 33.20% Ni - 21.50% Cr - 0.07% Cu - 0.50% Ti - 0.05% Al - 150 ppm N  
Composition: 0.030% C - 0.60% Mn - 0.39% Si - 0.008% P - 0.005% S - 33.80% Ni - 21.75% Cr - 0.07% Cu - 0.55% Ti - 0.19% Al - 154 ppm N  
Composition: 0.029% C - 0.59% Mn - 0.45% Si - 0.008% P - 0.012% S - 33.25% Ni - 21.75% Cr - 0.07% Cu - 0.50% Ti - 0.28% Al - 150 ppm N  
Composition: 0.030% C - 0.61% Mn - 0.49% Si - 0.007% P - 0.005% S - 33.25% Ni - 21.85% Cr - 0.07% Cu - 0.20% Ti - 0.20% Al - 150 ppm N  
Composition: 0.029% C - 0.61% Mn - 0.47% Si - 0.007% P - 0.005% S - 33.45% Ni - 21.40% Cr - 0.06% Cu - 0.31% Ti - 0.19% Al - 151 ppm N

## Carpenter 20Cb-3 Stainless Steel Strip, 699 - 700

Composition: 0.036% C - 0.23% Mn - 0.38% Si - 0.020% P - 0.004% S - 33.70% Ni - 19.76% Cr - 2.25% Mo - 3.14% Cu - 0.79% Cb

## Duplex Stainless Steels, 700

Composition: 0.030% C - 1.29% Mn - 0.78% Si - 0.022% P - 0.014% S - 5.14% Ni - 24.75% Cr - 1.80% Mo - 0.071% N  
Composition: 0.020% C - 1.19% Mn - 0.31% Si - 0.027% P - 0.009% S - 5.52% Ni - 21.90% Cr - 2.97% Mo - 0.151% N

## IRONS, 701 - 766

### Gray Cast Irons, 703 - 704

Composition: 3.63% C - 2.92% GC\* - 0.71% CC\*\* - 0.53% Mn - 1.75% Si - 0.56% P - 0.10% S  
Composition: 3.68% C - 2.56% GC\* - 1.12% CC\*\* - 0.37% Mn - 1.20% Si - 0.28% P - 0.11% S - 2.03% Ni  
Composition: Fe - 1.17% C - 0.75% Mn - 2.0% Si - 0.30% Mo - 0.60% Cu

### Malleable Irons, 704 - 705

Composition: Fe - 2.60% C - 0.42% Mn - 1.43% Si - 0.017% Mo - 0.002% B  
Composition: Fe - 2.58% C - 0.42% Mn - 1.37% Si - 0.15% Mo - 0.001% B  
Composition: Fe - 2.58% C - 0.40% Mn - 1.44% Si - 0.32% Mo - 0.001% B  
Composition: Fe - 2.57% C - 0.48% Mn - 1.44% Si - 0.27% P - 0.11% S - 0.05% Cr - 0.008% Al - 0.0028% B

### White Irons, 706

Composition: 2.75% C - 0.13% Mn - 1.21% Si - 0.008% S  
Composition: 2.71% C - 0.44% Mn - 1.22% Si - 0.007% S  
Composition: 2.70% C - 0.72% Mn - 1.24% Si - 0.007% S  
Composition: 2.73% C - 0.03% Mn - 1.25% Si - 0.015% S  
Composition: 2.73% C - 0.02% Mn - 1.23% Si - 0.064% S  
Composition: 2.83% C - 0.03% Mn - 1.23% Si - 0.123% S  
Composition: 2.71% C - 0.02% Mn - 1.20% Si - 0.275% S

### White Cast Irons, 707 - 753

Composition: 2.93% C - 0.78% Mn - 0.60% Si - 17.4% Cr - 0.04% Mo  
Composition: 2.90% C - 0.75% Mn - 0.56% Si - 17.6% Cr - 0.48% Mo  
Composition: 2.93% C - 0.76% Mn - 0.59% Si - 17.5% Cr-1.59% Mo  
Composition: 2.91% C - 0.76% Mn - 0.59% Si - 17.5% Cr-2.89% Mo  
Composition: 2.89% C - 1.56% Mn - 0.60% Si - 17.4% Cr - 1.49% Mo

Composition: 2.89% C - 3.08% Mn - 0.61% Si - 17.0% Cr - 1.49% Mo  
Composition: 2.94% C - 0.78% Mn - 0.58% Si - 1.16% Ni - 17.6% Cr - 0.54% Mo  
Composition: 2.93% C - 0.76% Mn - 0.56% Si - 2.07% Ni - 17.5% Cr - 0.45% Mo  
Composition: 2.90% C - 0.76% Mn - 0.55% Si - 0.61% Ni - 17.4% Cr - 1.43% Mo  
Composition: 2.93% C - 0.76% Mn - 0.55% Si - 1.10% Ni - 17.4% Cr - 2.43% Mo  
Composition: 2.91% C - 0.77% Mn - 0.58% Si - 17.4% Cr - 0.56% Mo - 1.02% Cu  
Composition: 2.93% C - 0.77% Mn - 0.55% Si - 17.5% Cr - 0.56% Mo - 1.95% Cu  
Composition: 2.96% C - 0.79% Mn - 0.52% Si - 17.5% Cr - 1.55% Mo - 0.98% Cu  
Composition: 2.88% C - 0.78% Mn - 0.60% Si - 16.9% Cr - 1.52% Mo - 1.74% Cu  
Composition: 2.96% C - 0.79% Mn - 0.93% Si - 17.5% Cr - 1.55% Mo - 0.98% Cu  
Composition: Fe - 2.19% C - 11.65% Cr - 0.02% Mo  
Composition: Fe - 2.13% C - 11.30% Cr - 1.41% Mo  
Composition: Fe - 1.95% C - 10.8% Cr - 3.80% Mo  
Composition: Fe - 2.65% C - 12.65% Cr - 0.02% Mo  
Composition: Fe - 2.55% C - 12.40% Cr - 1.25% Mo  
Composition: Fe - 2.41% C - 12.15% Cr - 2.45% Mo  
Composition: Fe - 3.51% C - 12.20% Cr - 0.02% Mo  
Composition: Fe - 3.39% C - 11.95% Cr - 1.36% Mo  
Composition: Fe - 3.25% C - 11.80% Cr - 2.60% Mo  
Composition: Fe - 2.08% C - 15.85% Cr - trace level Mo  
Composition: Fe - 2.05% C - 15.60% Cr - 0.81% Mo  
Composition: Fe - 1.96% C - 15.40% Cr - 2.20% Mo  
Composition: Fe - 2.67% C - 14.95% Cr - trace level Mo  
Composition: Fe - 2.67% C - 15.20% Cr - 1.09% Mo  
Composition: Fe - 2.60% C - 15.20% Cr - 1.95% Mo  
Composition: Fe - 3.58% C - 14.45% Cr - trace level Mo  
Composition: Fe - 3.58% C - 14.65% Cr - 0.52% Mo  
Composition: Fe - 3.56% C - 14.60% Cr - 1.47% Mo  
Composition: Fe - 4.10% C - 15.10% Cr - trace level Mo  
Composition: Fe - 3.96% C - 14.80% Cr - 1.45% Mo  
Composition: Fe - 3.81% C - 14.75% Cr - 2.50% Mo  
Composition: Fe - 4.13% C - 18.22% Cr - 0.05% Mo  
Composition: Fe - 4.08% C - 18.00% Cr - 1.14% Mo  
Composition: Fe - 3.96% C - 17.55% Cr - 2.53% Mo  
Composition: Fe - 2.08% C - 20.55% Cr - <0.01% Mo  
Composition: Fe - 2.04% C - 20.55% Cr - 0.61% Mo  
Composition: Fe - 1.98% C - 20.25% Cr - 2.14% Mo  
Composition: Fe - 2.67% C - 20.75% Cr - <0.01% Mo  
Composition: Fe - 2.54% C - 20.22% Cr - 1.52% Mo  
Composition: Fe - 2.45% C - 19.82% Cr - 2.94% Mo  
Composition: Fe - 3.62% C - 20.35% Cr - <0.01% Mo  
Composition: Fe - 3.51% C - 20.10% Cr - 1.37% Mo  
Composition: Fe - 3.40% C - 19.85% Cr - 3.40% Mo  
Composition: Fe - 2.95% C - 25.82% Cr - 0.02% Mo  
Composition: Fe - 2.87% C - 25.50% Cr - 1.22% Mo  
Composition: Fe - 2.72% C - 25.15% Cr - 2.52% Mo  
Composition: Fe - 3.70% C - 25.32% Cr - 0.02% Mo  
Composition: Fe - 3.66% C - 24.95% Cr - 1.53% Mo  
Composition: Fe - 3.52% C - 24.65% Cr - 2.67% Mo  
Composition: Fe - 4.31% C - 24.80% Cr - 0.02% Mo  
Composition: Fe - 4.10% C - 23.67% Cr - 1.32% Mo  
Composition: Fe - 3.94% C - 23.45% Cr - 2.94% Mo

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## Ductile Irons, 754 - 766

Ni-Mo alloyed ductile iron

Composition: Fe - 3.37% C - 2.62% Si - 0.31% Mn

Composition: Fe - 3.33% C - 0.32% Mn - 2.69% Si - 0.25% Mo

Composition: Fe - 3.32% C - 0.31% Mn - 2.58% Si - 0.49% Mo

Composition: Fe - 3.37% C - 0.31% Mn - 2.62% Si - 0.022% P - 0.009% S

Composition: Fe - 3.34% C - 0.32% Mn - 2.65% Si - 0.022% P - 0.008% S - 0.20% Mo

Composition: Fe - 3.33% C - 0.32% Mn - 2.69% Si - 0.022% P - 0.008% S - 0.25%

Composition: Fe - 3.32% C - 0.31% Mn - 2.58% Si - 0.024% P - 0.008% S - 0.49% Mo

Composition: Fe - 3.33% C - 0.31% Mn - 2.57% Si - 0.024% P - 0.008% S - 0.75% Mo

Composition: Fe - 3.47% C - 0.33% Mn - 2.47% Si - 0.022% P - 0.011% S - 0.05% Ni - 0.50% Mo - 0.044% Mg

Composition: Fe - 3.39% C - 0.32% Mn - 2.45% Si - 0.023% P - 0.011% S - 0.61% Ni - 0.50% Mo - 0.041% Mg

Composition: Fe - 3.36% C - 0.32% Mn - 2.46% Si - 0.023% P - 0.011% S - 1.17% Ni - 0.49% Mo - 0.044% Mg

Composition: Fe - 3.33% C - 0.32% Mn - 2.40% Si - 0.024% P - 0.008% S - 2.37% Ni - 0.50% Mo - 0.038% Mg

Composition: Fe - 3.24% C - 0.31% Mn - 2.36% Si - 0.024% P - 0.008% S - 4.82% Ni - 0.49% Mo - 0.034% Mg

Composition: Fe - 3.47% C - 0.33% Mn - 2.47% Si - 0.05% Ni - 0.50% Mo

Composition: Fe - 3.39% C - 0.32% Mn - 2.45% Si - 0.61% Ni - 0.50% Mo

Composition: Fe - 3.62% C - 0.32% Mn - 2.46% Si - 1.17% Ni - 0.49% Mo

Composition: Fe - 3.59% C - 0.29% Mn - 2.71% Si - 0.024% P - 0.007% S - 0.04% Cr - 0.03% Ni - 0.02% Mo - 0.024% Mg

Composition: Fe - 3.60% C - 0.37% Mn - 3.68% Si - 0.022% P - 0.007% S - 0.04% Cr - 0.03% Ni - 0.03% Mo - 0.027% Mg

Composition: Fe - 3.61% C - 0.20% Mn - 2.83% Si - 0.022% P - 0.009% S - 0.04% Cr - 0.04% Ni - 0.02% Mo - 0.025% Mg

Composition: Fe - 3.54% C - 0.31% Mn - 3.45% Si - 0.024% P - 0.005% S - 0.04% Cr - 0.04% Ni - 0.02% Mo - 0.023% Mg

Composition: Fe - 3.87% C - 0.44% Mn - 2.32% Si - 0.040% P - 0.011% S - 0.02% Cr - 0.01% Mo - 0.094% Mg

Composition: Fe - 3.79% C - 0.42% Mn - 2.75% Si - 0.039% P - 0.010% S - 0.02% Cr - 0.04% Mo - 0.050% Mg

Composition: Fe - 3.86% C - 0.43% Mn - 2.31% Si - 0.039% P - 0.012% S - 0.02% Cr - 0.37% Mo - 0.042% Mg

Composition: Fe - 3.77% C - 0.42% Mn - 2.74% Si - 0.038% P - 0.011% S - 0.02% Cr - 0.43% Mo - 0.047% Mg

Composition: Fe - 3.60% C - 0.38% Mn - 2.61% Si - 0.005% S - 0.02% Cr - 0.01% Mo - 0.01% Cu - 0.025% Al - 0.041% Mg - 0.0027% B

Composition: Fe - 3.62% C - 0.37% Mn - 2.70% Si - 0.005% S - 0.02% Cr - 0.08% Mo - 0.08% Cu - 0.021% Al - 0.043% Mg - 0.0023% B

Composition: Fe - 3.61% C - 0.35% Mn - 2.75% Si - 0.003% S - 0.07% Cr - 0.24% Mo - 0.07% Cu - 0.020% Al - 0.040% Mg - 0.0024% B

Composition: Fe - 3.58% C - 0.32% Mn - 2.69% Si - 0.004% S - 0.02% Cr - 0.46% Mo - 0.06% Cu - 0.017% Al - 0.040% Mg - 0.0008% B